

Table of Contents

1	Fundamental safety instructions	
1.1	Warnings and symbols	1-2
1.2	Proper use of the loader	1-2
1.3	Organizational measures	1-2
1.4	Selection of personnel and necessary qualifications; basic responsibilities	1-3
1.5	Safety information for certain operating phases	1-4
1.5.1	Normal operation	1-4
1.5.2	Special work within the exploitation of the machine and elimination of defects during process or work; disposal	1-7
1.6	Notes on special categories of danger	1-9
1.6.1	Electrical energy	1-9
1.6.2	Hydraulics	1-10
1.6.3	Noise	1-10
1.6.4	Oil, grease and other chemical substances	1-11
1.6.5	Gas, dust, steam, smoke	1-11
1.7	Transport and towing; recommissioning	1-11
1.8	Safety information for the contractor or the contractor's authorized personnel	1-12
1.8.1	Organizational measures	1-12
1.8.2	Selection of personnel and necessary qualifications; basic responsibilities	1-12
2	Signs	
3	Protection against theft	
3.1	Identifying features on the loader	3-2
3.2	Parking the loader	3-2
3.3	Drive-away interlocks	3-3
3.3.1	Drive-away interlock transponder	3-3
3.3.2	Encodable drive-away interlock	3-3
4	Description	
4.1	Overview	4-2
4.2	Loader	4-3
4.3	Wheel change	4-6
4.4	Controls	4-7
4.4.1	Multifunction panel	4-8
4.4.2	Emergency seat	4-9
4.5	Fuses/relays	4-9
4.6	Removing the driver's cab	4-10
5	Operation	
5.1	Checks before start-up	5-2
5.2	Start-up	5-2
5.2.1	Starting the diesel engine	5-2
5.2.2	Winter operation	5-3
5.2.2.1	Fuel	5-3
5.2.2.2	Engine oil change	5-3
5.2.2.3	Hydraulic system oil change	5-3
5.2.2.4	Anti-freezing agent, windshield washer	5-4
5.2.3	Driving the loader on public roads	5-4
5.2.4	Working with the loader	5-5

5.2.5	Heating and ventilation system	5-6
5.2.5.1	Setting the air flow	5-6
5.2.5.2	Switching on the heater	5-6
5.2.5.3	Switching on the air condition (opt.)	5-6
5.2.5.4	Setting the temperature	5-6
5.2.5.5	De-icing/defogging the windshield	5-7
5.3	Decommissioning the loader	5-7
5.3.1	Parking the loader	5-7
5.3.2	Switch off the diesel engine	5-7
5.3.3	Switching off the heater and ventilation system	5-7
5.3.4	Leaving the loader	5-7
5.4	Adjusting the driver's seat	5-8
5.4.1	Euro seat	5-8
5.4.2	Grammer seat	5-8
6	Attachments	
6.1	Mounting and dismounting attachments without hydraulic connections	6-2
6.1.1	Standard/lightweight bucket	6-2
6.1.2	Fork-lift attachment	6-3
6.2	Mounting and dismounting attachments with a hydraulic connection	6-3
6.2.1	Multi-purpose bucket	6-3
6.3	Use of additional attachments	6-5
7	Rescue, towing, lashing, lifting by crane	
7.1	Rescue, towing, lashing	7-2
7.1.1	Rescue/towing of the articulated loader if the engine or drive has failed	7-2
7.1.1.1	Towing the articulated loader when the engine has failed	7-2
7.1.1.2	Towing the articulated loader when the traction drive has failed	7-5
7.2	Lifting by crane	7-6
8	Maintenance	
8	Maintenance schedule	8-1
8.1	Notes regarding maintenance	8-3
8.2	Maintenance work	8-4
8.2.1	Oil level check, engine	8-4
8.2.2	Oil change, engine	8-4
8.2.3	Maintaining/replacing the air filter	8-4
8.2.4	Replacing the safety cartridge (option)	8-5
8.2.5	Oil level check, front axle	8-5
8.2.6	Oil change , front axle	8-6
8.2.7	Oil level check , rear axle	8-7
8.2.8	Oil change , rear axle	8-8
8.2.9	Oil level check , planetary gear	8-9
8.2.10	Oil change, planetary gear	8-9
8.2.11	Oil change, hydraulic system	8-9
8.2.12	Changing the hydraulic oil filter cartridge	8-10
8.2.13	Grease points	8-11
8.2.13.1	Articulated pendulum joint/steering cylinder	8-11
8.2.13.2	Bucket assembly	8-12
8.2.13.3	Driver's cab doors	8-14
8.2.13.4	Engine hood	8-14
8.2.13.5	Multi-purpose bucket	8-15
8.2.14	Oil lubrication points	8-15
8.2.15	Replacing the starter battery	8-15
8.2.16	Maintaining/replacing the fresh air filter	8-16
8.2.17	Checking/adjusting the service/parking brake	8-16
9	Faults, causes and remedies	

10 Circuit diagrams

10.1	Electric circuit diagram	10-3
10.1.1	Electric circuit diagram (air-conditioning system fan control)	10-7
10.2	Hydraulic circuit diagram	10-9

11 Technical data (loader)

11.1	AX 70	11-2
11.1.1	Loader	11-2
11.1.2	Engine	11-2
11.1.3	Starter	11-2
11.1.4	Alternator	11-2
11.1.5	Hydrostatic drive	11-2
11.1.6	Axle loads	11-2
11.1.7	Tyres	11-3
11.1.8	Steering system	11-3
11.1.9	Brake system	11-3
11.1.10	Electric system	11-3
11.1.11	Hydraulic system	11-3
11.1.12	Fuel supply system	11-3
11.1.13	Heating and ventilation system	11-4
11.1.14	Return suction filter	11-4
11.1.15	Combination cooler	11-4
11.1.16	Noise emission	11-4
11.2	AX 85	11-5
11.2.1	Loader	11-5
11.2.2	Engine	11-5
11.2.3	Starter	11-5
11.2.4	Alternator	11-5
11.2.5	Hydrostatic drive	11-5
11.2.6	Axle loads	11-5
11.2.7	Tyres	11-6
11.2.8	Steering system	11-6
11.2.9	Brake system	11-6
11.2.10	Electric system	11-6
11.2.11	Hydraulic system	11-6
11.2.12	Fuel supply system	11-6
11.2.13	Heating and ventilation system	11-7
11.2.14	Return suction filter	11-7
11.2.15	Combination cooler	11-7
11.2.16	Noise emission	11-7
11.3	AX 100	11-8
11.3.1	Loader	11-8
11.3.2	Engine	11-8
11.3.3	Starter	11-8
11.3.4	Alternator	11-8
11.3.5	Hydrostatic drive	11-8
11.3.6	Axle loads	11-8
11.3.7	Tyres	11-9
11.3.8	Steering system	11-9
11.3.9	Brake system	11-9
11.3.10	Electric system	11-9
11.3.11	Hydraulic system	11-9
11.3.12	Fuel supply system	11-9
11.3.13	Heating and ventilation system	11-9
11.3.14	Return suction filter	11-10
11.3.15	Combination cooler	11-10
11.3.16	Noise emission	11-10

12 Technical data (attachments)

12.1	AX 70 attachments	12-2
12.1.1	Buckets	12-2
12.1.2	Fork-lift attachment	12-4
12.1.3	Lifting hook	12-4
12.2	AX 85 attachments	12-6
12.2.1	Buckets	12-6
12.2.2	Fork-lift attachment	12-8
12.2.3	Lifting hook	12-8
12.3	AX 100 attachments	12-10
12.3.1	Buckets	12-10
12.3.2	Fork-lift attachment	12-12
12.3.3	Lifting hook	12-12

13 Additional options, modifications, notes on inspection for loaders

13.1	Additional options	13-2
13.2	Modifications	13-2

Index