



Serie AS / AF / AT / AS tele



Serie AS / AF / AT / AS tele

Service manual
Status: 14.10.2015

Product	Serie AS / AF / AT / AS tele
FIN	<p>Chassis number AS700 T3A: as from Chassis number W09S70001BBA08778</p> <p>Chassis number AS700 T3B: as from Chassis number W09S70101FBA08810</p> <p>Chassis number AS900 T3A: as from Chassis number W09S90001BBA08778</p> <p>Chassis number AS900 T3B: as from Chassis number W09S90101FBA08810</p> <p>Chassis number AF1050 T3A: as from Chassis number W09F10501ABA08779</p> <p>Chassis number AF1050 T3B: as from Chassis number - no details at present</p> <p>Chassis number AF1200 T3A: as from Chassis number W09F12001ABA08779</p> <p>Chassis number AF1200 T3B: as from Chassis number - no details at present</p> <p>Chassis number AT900 T3A: as from Chassis number W09FT0901DBA08799</p> <p>Chassis number AT900 T3B: as from Chassis number - no details at present</p> <p>Chassis number AT1050 T3A: as from Chassis number W09FT1001DBA08799</p> <p>Chassis number AT1050 T3B: as from Chassis number - no details at present</p> <p>Chassis number AS900tele T3A: as from Chassis number W09ST0801CBA08792</p> <p>Chassis number AS900tele T3B: as from Chassis number W09ST0901CBA08808</p>
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Foreword	This operating manual contains all the information and instructions required for the correct execution of service tasks required for the wheel loader. Read this service manual before commencing the tasks and always keep it to hand for reference.
Validity	This Service manual applies only in conjunction with the operating manual, to the Serie AS / AF / AT / AS tele.
Suggestions and comments	...regarding this documentation or the wheel loader can be sent to the above-mentioned address.

**Most recent amend- 14.10.2015
ment**

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1 Notes for the Reader

In this chapter you will find information regarding the use of the Service manual:

- Validity (Page 6)
- Illustrations (Page 6)
- Accentuated text (Page 6)

1.1 Validity

This service manual contains information and rules of conduct for service work on the Serie AS / AF / AT / AS tele. Read this service manual carefully before the first service. Always use the service manual when performing service tasks. Store the service manual at a central point and to hand for the responsible technical personnel. In accordance with current usage in the industry, the term wheel loader is used in this service manual.

This Service manual applies, in conjunction with the operating manual, to the respective wheel loader of the Serie AS / AF / AT / AS tele.

This service manual applies to technical personnel.

1.2 Illustrations




The illustrations in this service manual show the wheel loader in partially simplified form.

1.3 Accentuated text

In this service manual, important information is highlighted by symbols or special formatting. The following examples illustrate the most important types of highlighting.

1.3.1 Pictograms

Pictograms used

Pictogram	Meaning
	Further useful information.
	Conditions that must be fulfilled in order to perform an action
	Tools or material required in order to perform an action.

1.3.2 Safety Note

Safety instruction: Special note for an informatory section

Explanation of the note.

- The dot identifies measures that relate to the note.

1.3.3 Safety instructions

Safety Instruction

To ensure the safe implementation, ensure compliance with the following steps:

1. First step of a safety instruction
! Important note regarding a safety instruction
 2. Second step of a safety instruction.
→ The result of this step.
- ✓ The safety instruction is complete, the goal of the of a safety instruction has been achieved.

1.3.4 Warning notes



DANGER

Warning of injuries leading to fatality

Failure to observe the safety instruction will result in serious damage to health, including death.

→ The arrow identifies a precautionary measure you have to take to avoid the hazard.



WARNING

Warning: Serious Injuries.

Failure to observe the warning can cause serious damage to health, or even death.

→ The arrow identifies a precautionary measure you have to take to avoid the hazard.



CAUTION

Warning: Injuries.

Failure to observe the warning can result in serious damage to health.

→ The arrow identifies a precautionary measure you have to take to avoid the hazard.

NOTICE

Warning: Damage to property.

Ignoring the warning instructions can result in serious damage to the wheel loader or in its surroundings

→ The arrow identifies a precautionary measure you have to take to avoid the hazard.

1.3.5 Guideline

Carry out the following steps: = Start of a set of instructions.

1. First step in a sequence of operations.

Required settings **Setting values**

2. Second step in a sequence of operations.

↪ The result of this step.

✓ The operation is complete, the goal has been achieved.

2 Description

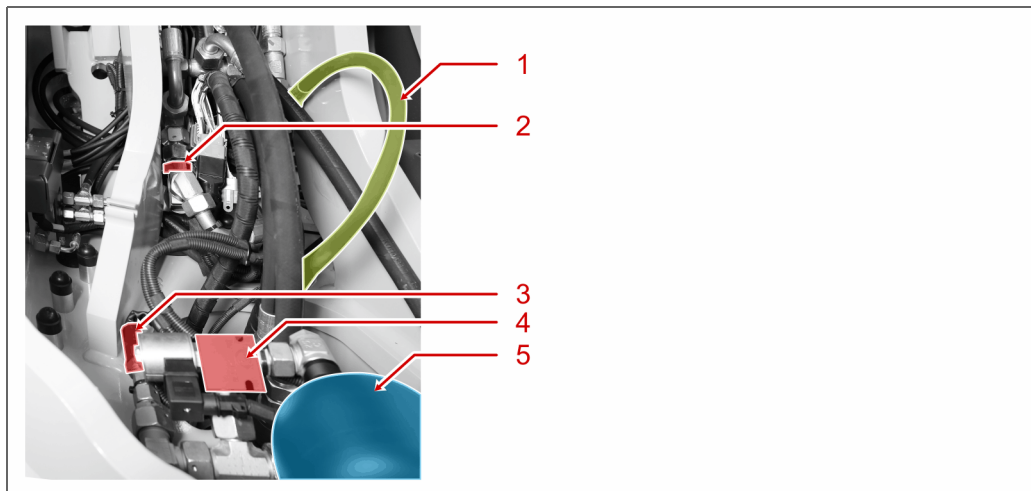
In this chapter you will find additional information regarding the parts of the wheel loader that are not described in the operating manual.

- Front section - overview (Page 9)
- Cab - interior (Page 10)
- Diagnostic unit (Page 15)

2.1 Front section - overview

The bucket arm and the valves required for the control of the hydraulic cylinders are located on the front section. The valves are controlled hydraulically or electrically. Due to the mechanical design of the wheel loader, the supply and control lines are subjected to high mechanical loading. Care must be taken that the lines are always fixed to the front and rear sections of the vehicle. The lines must be able to move freely without touching other components between the attachment points.

All valves and hydraulic hoses must be checked for leaks at regular intervals, see "Checking the hydraulic hoses" (Page 30).



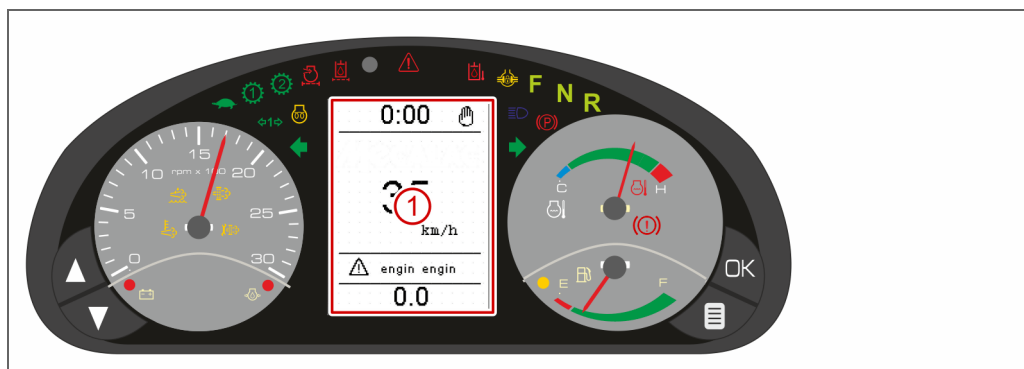
Overview - Front section | Hydraulic hoses and valves

Key

No.	Designation	Function
1	Hydraulic hose	See Chapter "Hydraulic hoses" (Page 29).
2	Solenoid valve	Serves to control the lifting unit suspension.
3	Switch	Tests the pressure of the nitrogen accumulator. The solenoid valve is shut in the event of over-pressure.
4	Bottom end of lifting cylinder	Responsible for the control of the lifting unit suspension.
5	Nitrogen accumulator	Provides suspension for the hydraulic system.

2.2 Cab - interior

2.2.1 Multi-function panel



Multi-function panel

Key

No.	Designation	Function
1	Display	See Chapter "Display" (Page 10).

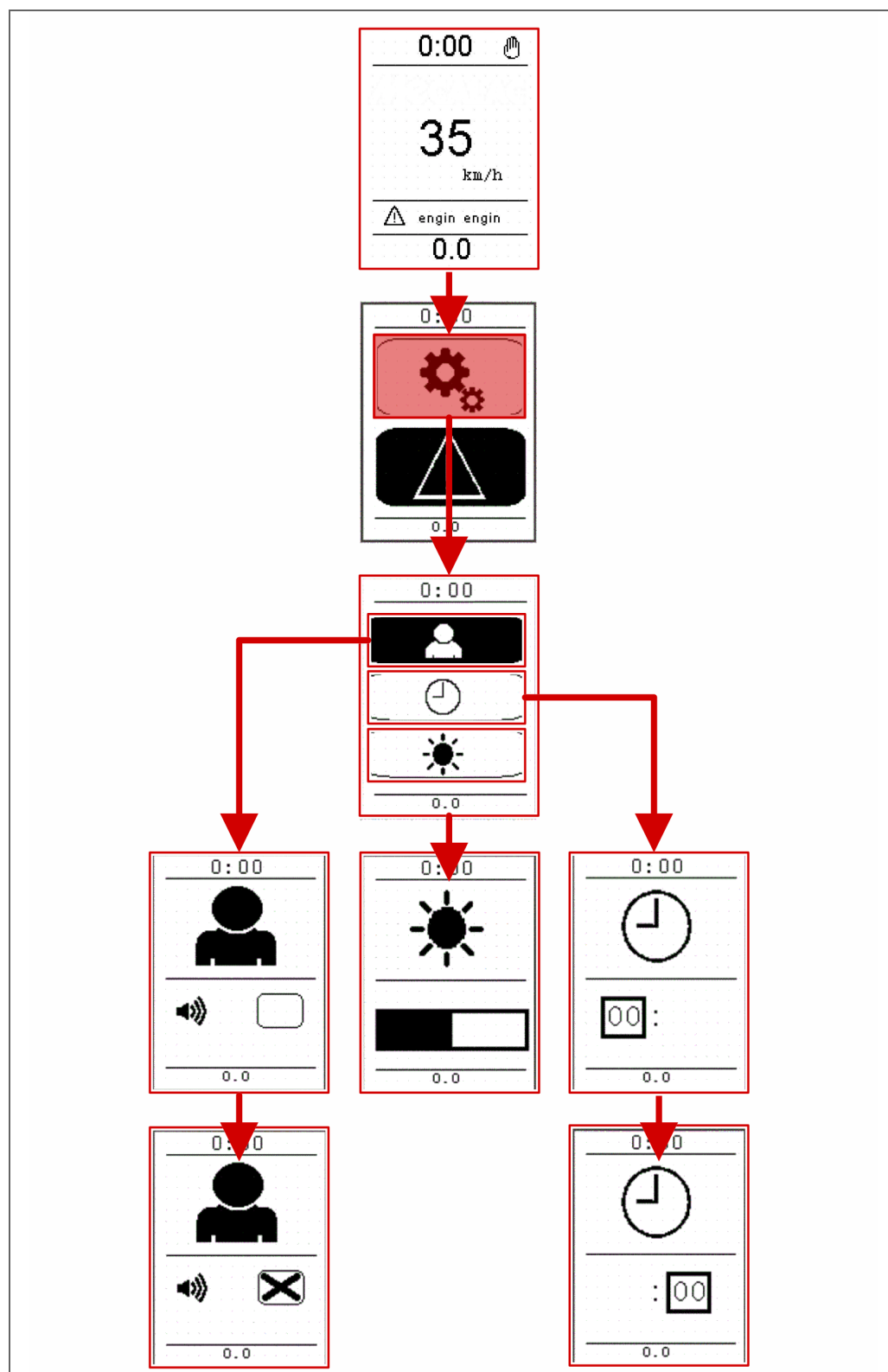
2.2.2 Display

2.2.2.1 Overview

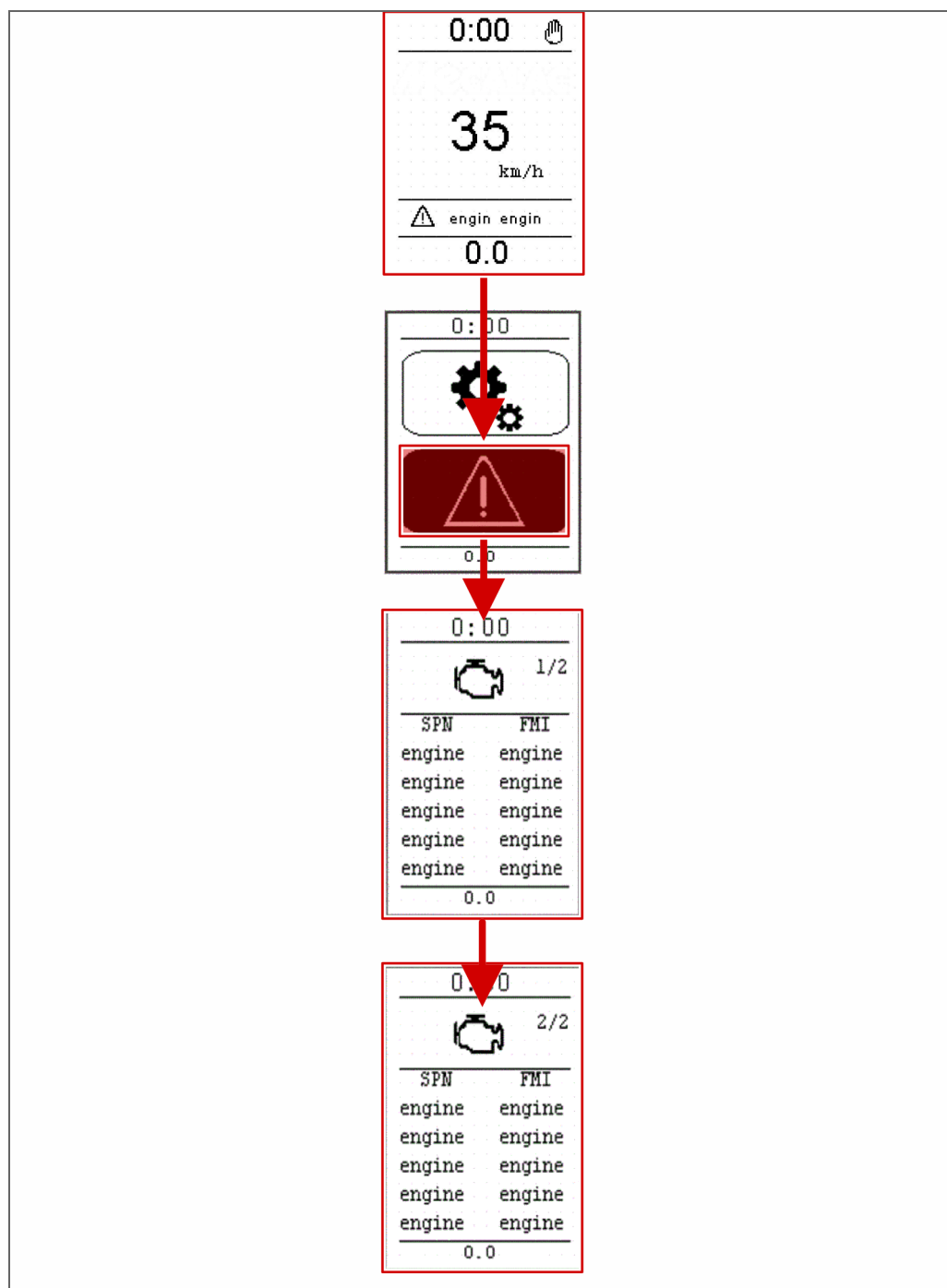
The functioning of the display has been enhanced. In the new component, CAN bus messages are displayed in addition to the familiar operating parameters. As a rule, these are error messages from the vehicle control system. The actual meaning of the error messages is described in Chapter "Error messages" (Page 16) . An error message appears in the display for only as long as the cause remains active.

2.2.2.2 Settings in the display

The following flowchart shows how the various display modes and settings are implemented directly in the component. The operation of the display is described in the operating manual.



Display – settings



Display – Engine messages

2.2.3 Central electrical system

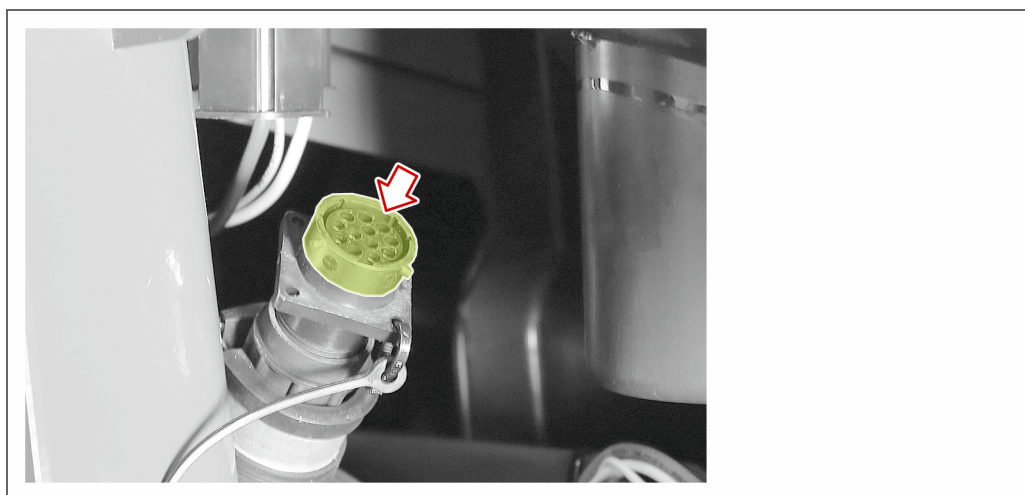
With the implementation of the required emission directives of the Tier standard, a new generation of vehicle control system has been introduced in this product segment. Electronic control of the power unit that is taken for granted in today's automotive industry in order to achieve the required emission values, has been enhanced in this stage of development to include electronic control of the hydraulic movement function. Furthermore, communication of the control signals has been optimised by the implementation of a CAN bus system between the control units in the vehicle.

2.2.3.1 Diagnosis interface - engine control system



Location - diagnosis interface - engine control system

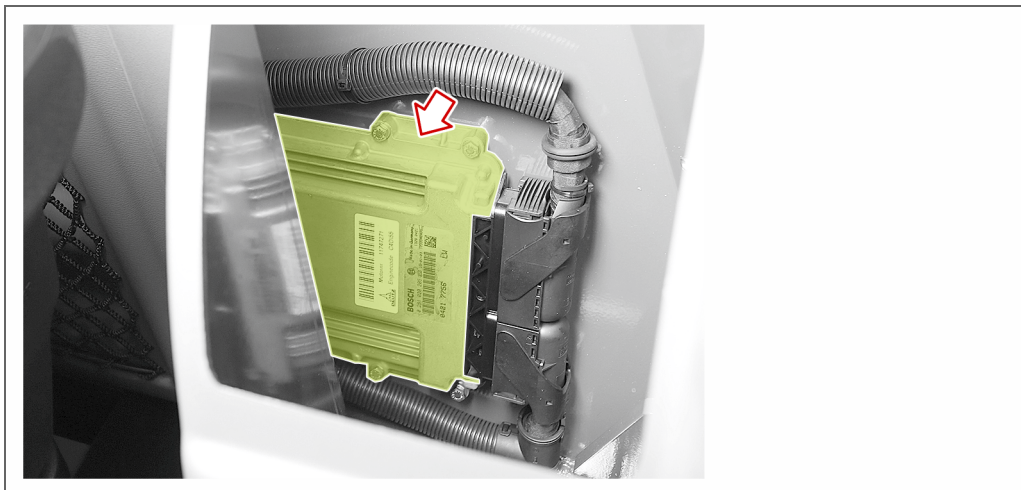
The diagnostic unit is connected to the engine control system diagnosis interface. Further information regarding the diagnostic unit can be found in Section: Diagnostic unit (Page 15).



Diagnosis interface - engine control system

2.2.3.2 Location of the control unit

The control unit is located below the glove box on the left-hand side of the wheel loader. The interior of the glove box must be removed in order to gain access to the control unit.



Location of the control systems

2.3 Diagnostic unit

2.3.1 Overview

The diagnostic unit serves as a reader to read and display engine and vehicle data from the CANbus system. In addition, stored error messages can be read and reset. The list of the error messages are to be found in Section Error messages (Page 16).

Active errors are displayed in the display. In addition, this error is stored in the main memory of the controller. The error memory is read and analysed within the framework of the recurring service.

Once the error has been processed, the error memory is deleted (reset).

The engine control system diagnosis interface allows various diagnostic units to be used.



Diagnostic unit

2.3.2 Error messages

The messages from the controller are shown on the display. By using this information and a standard multimeter, the causes of the error can be identified and the function of the electrical components can be checked with on-board resources.

Errors from the engine control system are based on the mandatory SAE j1939 protocol. This is used internationally by various manufacturers.

The list of all messages from the "U05" engine controller are to be found in the annex of this service manual (See page 117: Annex).

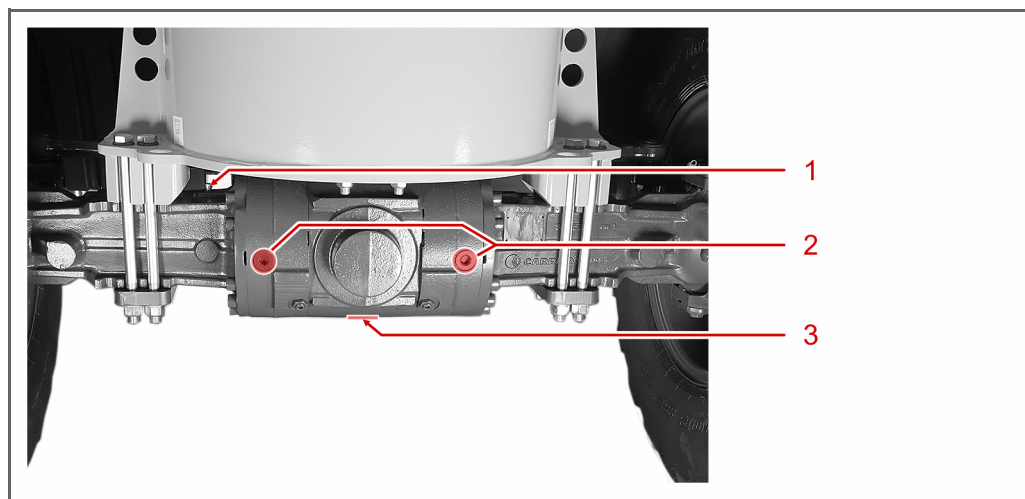
3 Service tasks

In this chapter you will find information regarding service tasks for technical personnel:

- Checks (Page 17)
- Repair work (Page 36)
- Changing the consumables (Page 81)
- Lubrication (Page 108)

3.1 Checks

3.1.1 Checking the front axle oil level



Location of the bolts on the front axle

Key

No.	Designation
1	Axle vent valve
2	Inspection and filler plug
3	Drain plug



Requirement

- The wheel loader is warmed up.
- The wheel loader is standing on a horizontal surface.
- The wheel loader is switched off.
- The parking brake is applied.
- The ignition key has been removed.
- The bucket arm is raised.
- The bucket arm support is installed.



Tools required:

- Ratchet with 1/2" extension
- a sufficiently large oil drip tray
- Protective gloves
- Suitable, fresh gearbox oil, if necessary



WARNING

Health hazard posed by gearbox oil!

The gearbox oil is hazardous to health. Frequent skin contact can be carcinogenic.

- ➔ Avoid continuous skin contact with the gearbox oil.
- ➔ Always wear gloves when carrying out this job.

NOTICE

Environmental hazard posed by gearbox oil!

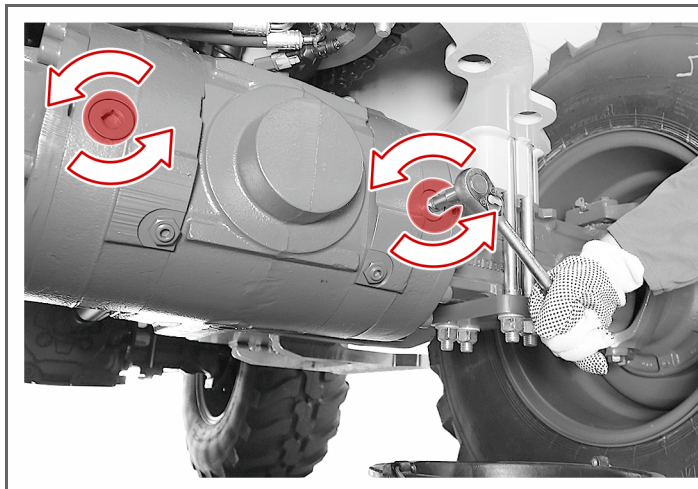
The used gearbox oil of the wheel loader is hazardous to the environment!

- ➔ Dispose of the used gearbox oil according to the local statutory provisions,
- ➔ Catch the draining gearbox oil in a suitable container.
- ➔ Prevent the gearbox oil from entering the soil.

Carry out the following steps:

1. Place an oil drip tray beneath the front axle.
 - ➔ The oil drip tray prevents the gearbox oil from penetrating the subsoil.

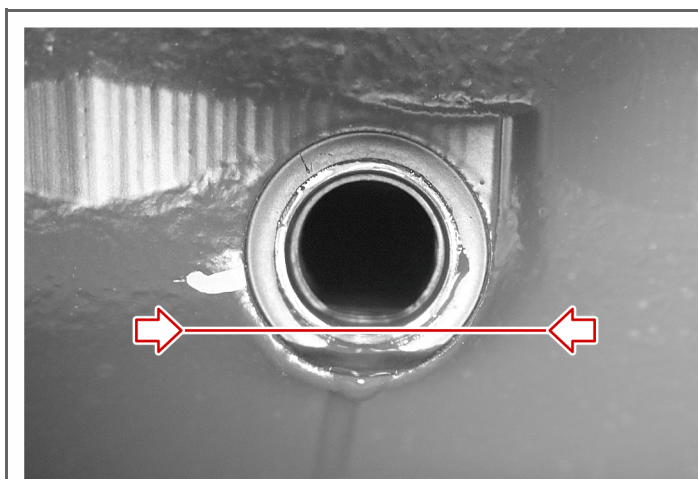
2. Using a ratchet and extension, unscrew both inspection and filler plugs.



3. Catch any escaping gearbox oil in the oil drip tray immediately.

4. Check the oil level of the front axle.

! The oil level must reach precisely below the lower edge of the inspection port .



5. If required, top up with fresh gearbox oil up to the lower edge of the inspection port .
6. Using a ratchet and extension, tighten the inspection and filler plugs.
7. Dispose of the gearbox oil that has been collected, according to the local statutory provisions,

✓ Done.

3.1.2 Checking the rear axle oil level



Requirement

- The wheel loader is warmed up.
- The wheel loader is standing on a horizontal surface.
- The wheel loader is switched off.
- The parking brake is applied.
- The ignition key has been removed.



Tools required:

- Wrench SW 17
- a sufficiently large oil drip tray
- Protective gloves
- Suitable, fresh gearbox oil, if necessary



WARNING

Health hazard posed by gearbox oil!

The gearbox oil is hazardous to health. Frequent skin contact can be carcinogenic.

- ➔ Avoid continuous skin contact with the gearbox oil.
- ➔ Always wear gloves when carrying out this job.

NOTICE

Environmental hazard posed by gearbox oil!

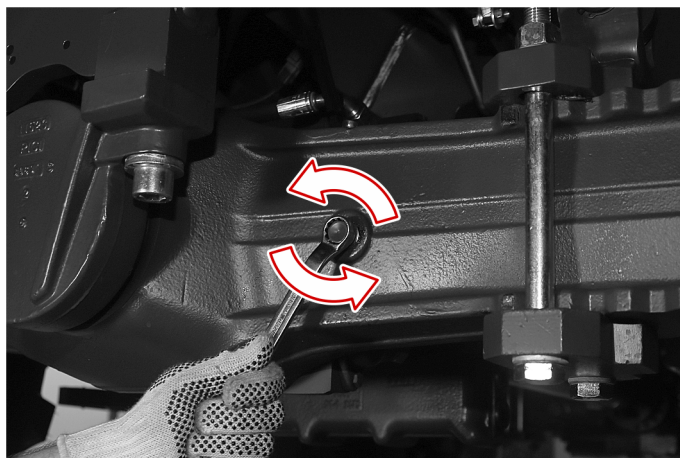
The used gearbox oil of the wheel loader is hazardous to the environment!

- ➔ Dispose of the used gearbox oil according to the local statutory provisions,
- ➔ Catch the draining gearbox oil in a suitable container.
- ➔ Prevent the gearbox oil from entering the soil.

Carry out the following steps:

1. Place an oil drip tray beneath the rear axle.
 - ➔ The oil drip tray prevents the gearbox oil from penetrating the subsoil.

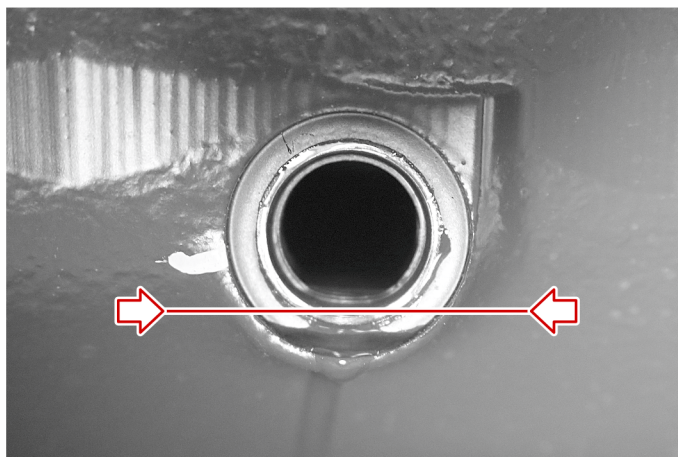
2. Using a square socket wrench unscrew the inspection and oil filler plug.



3. Catch any escaping gearbox oil in the oil drip tray immediately.

4. Check the oil level of the rear axle.

! The oil level must reach precisely below the lower edge of the inspection port .



5. If required, top up with fresh gearbox oil up to the lower edge of the inspection port .
6. Using a square socket wrench tighten inspection and oil filler plug.
7. Dispose of the gearbox oil that has been collected, according to the local statutory provisions,

✓ Done.

3.1.3 Checking the planetary gear oil level



Requirement

- The wheel loader is warmed up.
- The wheel loader is standing on a horizontal surface.
- The wheel loader is switched off.
- The parking brake is applied.
- The ignition key has been removed.



Tools required:

- Ratchet with 1/2" extension
- a sufficiently large oil drip tray
- Protective gloves
- Suitable, fresh gearbox oil, if necessary



WARNING

Health hazard posed by gearbox oil!

The gearbox oil is hazardous to health. Frequent skin contact can be carcinogenic.

- ➔ Avoid continuous skin contact with the gearbox oil.
- ➔ Always wear gloves when carrying out this job.

NOTICE

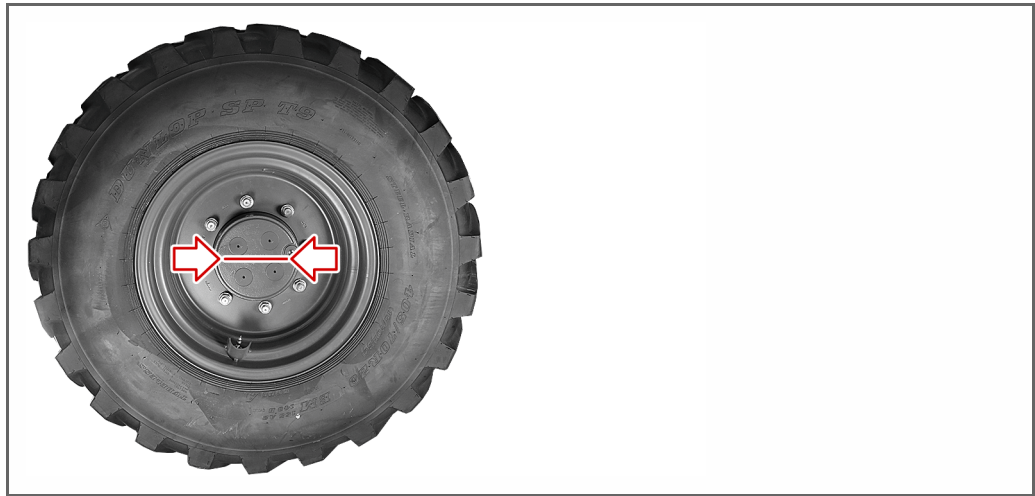
Environmental hazard posed by gearbox oil!

The used gearbox oil of the wheel loader is hazardous to the environment!

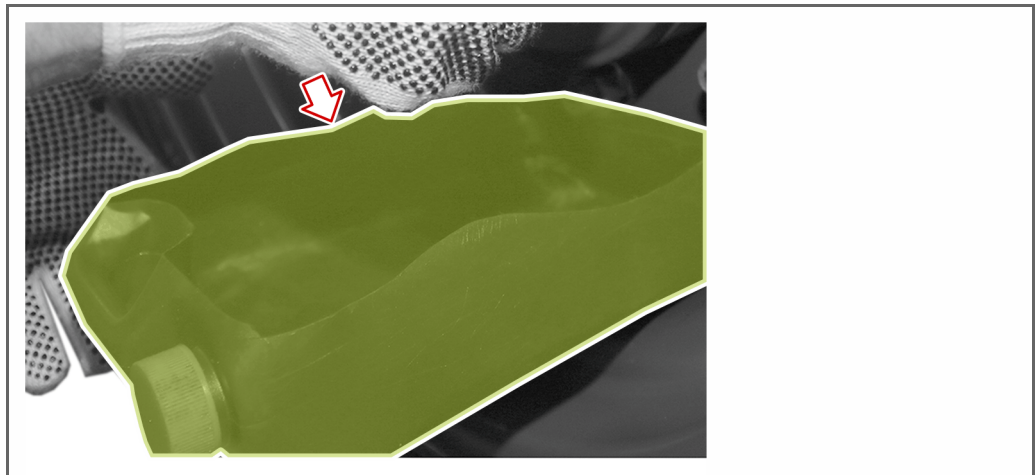
- ➔ Dispose of the used gearbox oil according to the local statutory provisions,
- ➔ Catch the draining gearbox oil in a suitable container.
- ➔ Prevent the gearbox oil from entering the soil.

Carry out the following steps:

1. Move the wheel loader so that the oil level fill level line of the planetary gear is horizontal.

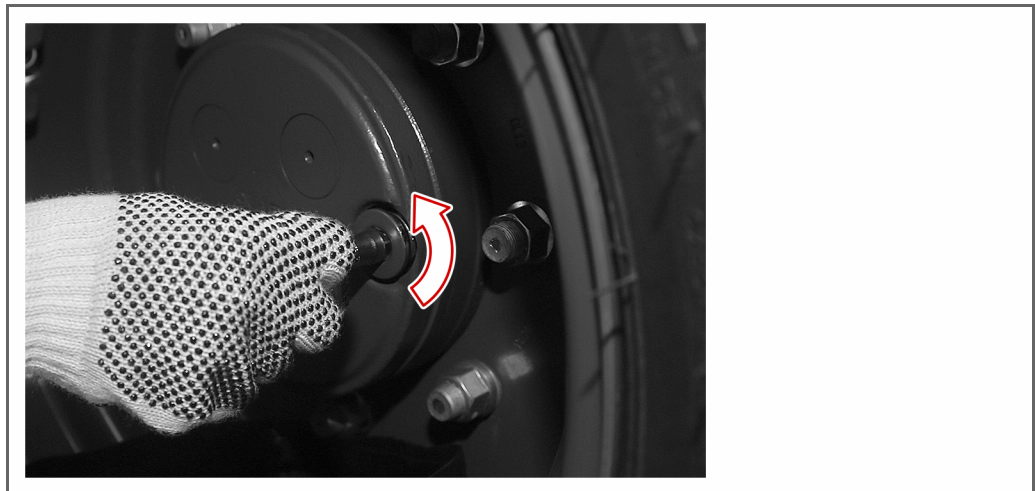


2. Place an oil drip tray in the tyre rim.



→ The oil drip tray prevents the gearbox oil from penetrating the subsoil.

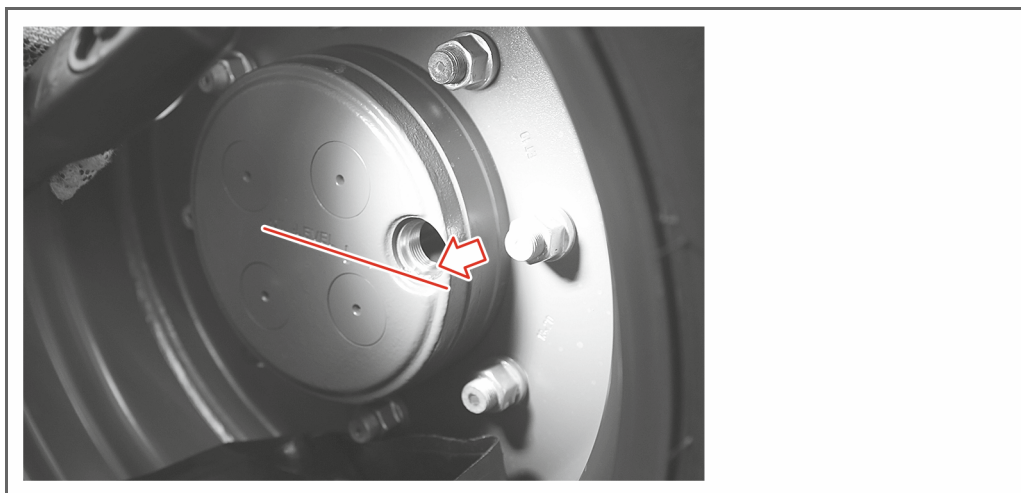
3. Using a ratchet and extension, tighten the inspection and filler plugs.



4. Catch any escaping gearbox oil in the oil drip tray immediately.

5. Check the oil level of the planetary gear.

! The oil level must reach precisely below the lower edge of the inspection port .

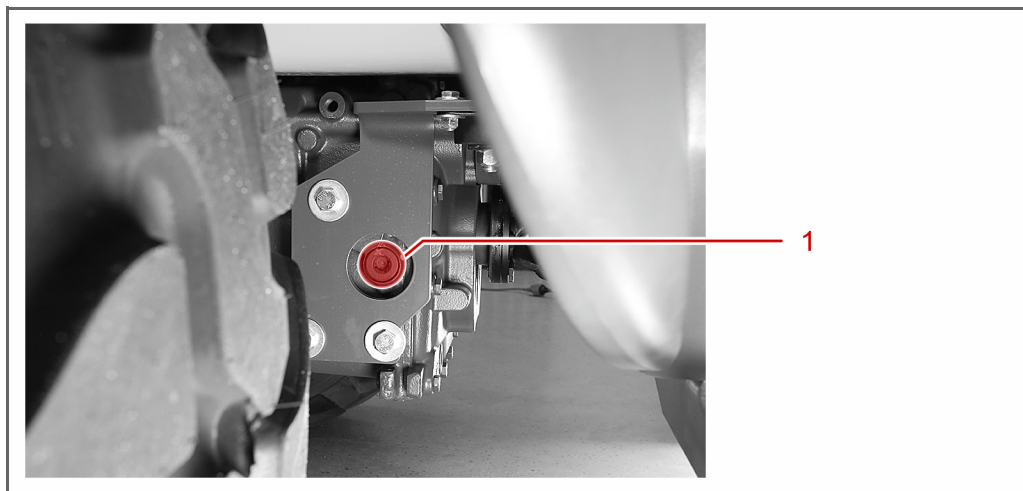


6. If required, top up with fresh gearbox oil up to the lower edge of the inspection port .
 7. Using a ratchet and extension, tighten the inspection and filler plug.
 8. Dispose of the gearbox oil that has been collected, according to the local statutory provisions,
- ✓ Done.

3.1.4 Checking the transfer case oil level

There are fast and slow runners - each with different transfer cases.

3.1.4.1 Checking the oil level of the fast runner transfer case



Location of the bolts on the transfer case

Key

No.	Designation
1	Inspection and filler plug



Requirement

- The wheel loader is warmed up.
- The wheel loader is standing on a horizontal surface.
- The wheel loader is switched off.
- The parking brake is applied.
- The ignition key has been removed.



Tools required:

- Ratchet with 1/2" extension
- a sufficiently large oil drip tray
- Protective gloves
- Suitable, fresh gearbox oil, if necessary



WARNING

Health hazard posed by gearbox oil!

The gearbox oil is hazardous to health. Frequent skin contact can be carcinogenic.

- ➔ Avoid continuous skin contact with the gearbox oil.
- ➔ Always wear gloves when carrying out this job.

NOTICE

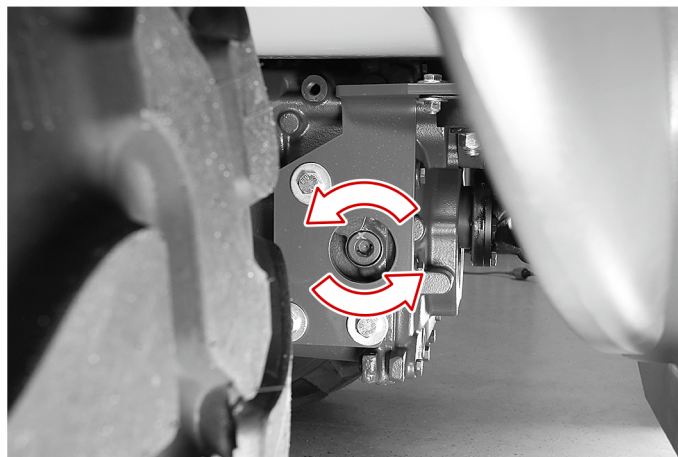
Environmental hazard posed by gearbox oil!

The used gearbox oil of the wheel loader is hazardous to the environment!

- ➔ Dispose of the used gearbox oil according to the local statutory provisions,
- ➔ Catch the draining gearbox oil in a suitable container.
- ➔ Prevent the gearbox oil from entering the soil.

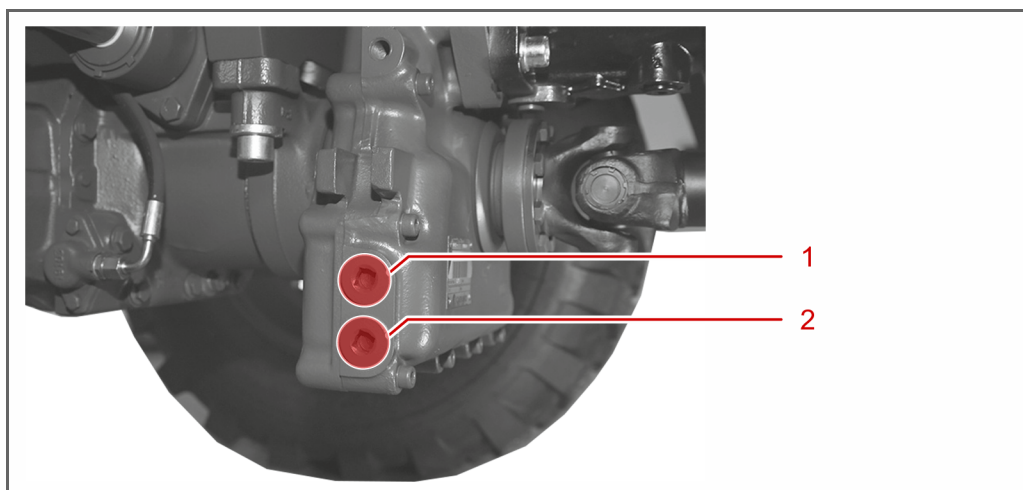
Carry out the following steps:

1. Place an oil drip tray beneath the transfer case.
 - ➔ The oil drip tray prevents the gearbox oil from penetrating the subsoil.
2. Using a ratchet and extension, unscrew the inspection and filler plugs.



3. Catch any escaping gearbox oil in the oil drip tray immediately.
 4. Check the oil level of the transfer case.
! The oil level must reach precisely below the lower edge of the inspection port .
 5. If required, top up with fresh gearbox oil up to the lower edge of the inspection port .
 6. Using a ratchet and extension, tighten the inspection and filler plug.
 7. Dispose of the gearbox oil that has been collected, according to the local statutory provisions,
- ✓ Done.

3.1.4.2 Checking the oil level of the slow runner transfer case



Location of the bolts on the transfer case

Key

No.	Designation
1	Inspection and filler plug
2	Drain plug



Requirement

- The wheel loader is warmed up.
- The wheel loader is standing on a horizontal surface.
- The wheel loader is switched off.
- The parking brake is applied.
- The ignition key has been removed.



Tools required:

- Ratchet with 1/2" extension
- a sufficiently large oil drip tray
- Protective gloves
- Suitable, fresh gearbox oil, if necessary



WARNING

Health hazard posed by gearbox oil!

The gearbox oil is hazardous to health. Frequent skin contact can be carcinogenic.

- ➔ Avoid continuous skin contact with the gearbox oil.
- ➔ Always wear gloves when carrying out this job.

NOTICE

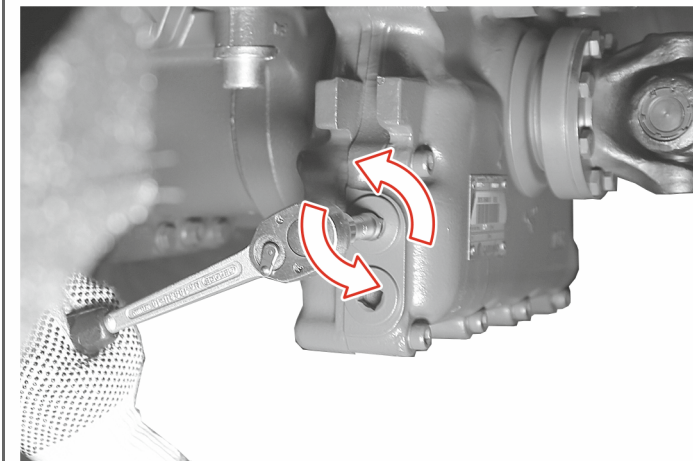
Environmental hazard posed by gearbox oil!

The used gearbox oil of the wheel loader is hazardous to the environment!

- ➔ Dispose of the used gearbox oil according to the local statutory provisions,
- ➔ Catch the draining gearbox oil in a suitable container.
- ➔ Prevent the gearbox oil from entering the soil.

Carry out the following steps:

1. Place an oil drip tray beneath the transfer case.
 - ➔ The oil drip tray prevents the gearbox oil from penetrating the subsoil.
2. Using a ratchet and extension, unscrew the inspection and filler plugs.



3. Catch any escaping gearbox oil in the oil drip tray immediately.
 4. Check the oil level of the transfer case.
! The oil level must reach precisely below the lower edge of the inspection port .
 5. If required, top up with fresh gearbox oil up to the lower edge of the inspection port .
 6. Using a ratchet and extension, tighten the inspection and filler plug.
 7. Dispose of the gearbox oil that has been collected, according to the local statutory provisions,
- ✓ Done.

3.1.5 Checking the electrical functions and connections

Carry out the following steps:

1. Test all electrical functions
 2. Check that the electrical plugs and sockets are securely seated.
 - ↳ Fuses
 - ↳ Relays
 3. Perform a visual inspection of the cable harnesses.
! Check that they are seated securely.
 4. Measure the battery voltage.
 5. Measure and check the functioning of the alternator.
 6. Check that the main battery switch functions correctly.
 7. Check that the body is electrically isolated.
- ✓ Done.

3.1.6 Hydraulic hoses

3.1.6.1 Requirements for the hydraulic hoses

Hydraulic lines must be checked within the framework of the service intervals. Take note of the detailed instructions of the national regulations (Germany BGR 237).

A recommendation as to the replacement intervals has been compiled on the basis of DIN 20066.

Depending on the demands made on the hoses, the specified replacement intervals can be extended. The replacement interval remains the responsibility of the operator.

Description of the replacement intervals of the hydraulic hoses

Demands on the hydraulic hose	Recommended replacement interval
Normal use	6 years (operating life, including a maximum of 2 years' storage)
Enhanced demands: <ul style="list-style-type: none"> Increased time in use; for example multi-shift operation or brief cycle times of the machine or pressure impulses Severe external and internal influences (via the medium) that markedly reduce the period of use of the hydraulic hose. manually-operated hydraulic tools, for example portable shears in scrap yards. 	2 years (operating life)

3.1.6.2 Checking the hydraulic hoses

Carry out the following steps:

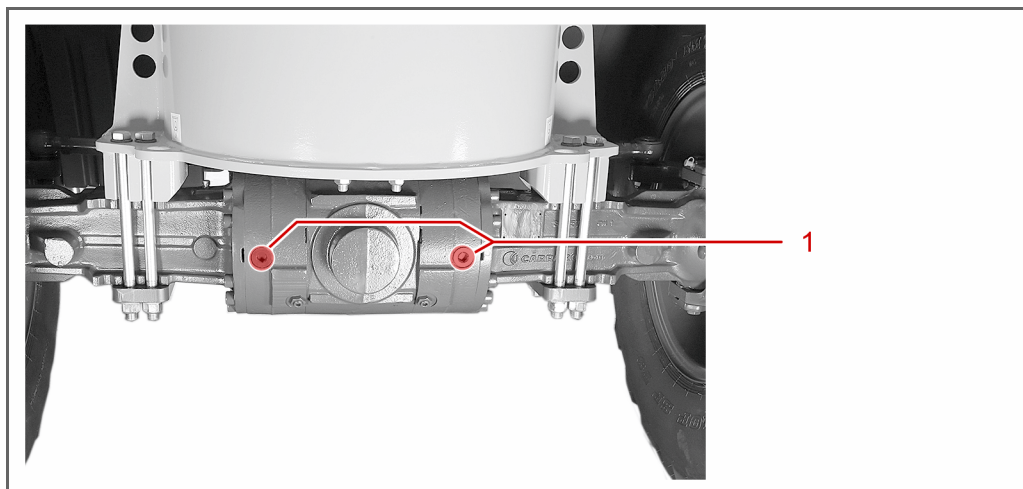
1. Check all hydraulic hoses for leaks and mechanical damage.
! Detailed instructions are to be found in the national regulations (Germany: BGR 237).
 2. Exchange damaged hydraulic hoses immediately.
- ✓ Done.



Info

The recommended replacement intervals for the hydraulic hoses to be found in Chapter: "Service tasks" > "Hydraulic hoses" (Page 29).

3.1.7 Disc brakes - checking the pad thickness



Location of the bolts on the front axle

Key

No.	Designation
1	Front axle inspection and filler plug



Requirement

- The wheel loader is warmed up.
- The wheel loader is standing on a horizontal surface.
- The wheel loader is switched off.
- The parking brake is applied.
- The ignition key has been removed.
- The bucket arm is raised.
- The bucket arm support is installed.



Tools required:

- Feeler gauge or test-pin with a check gauge of 4,08mm
- Ratchet with 1/2" extension
- a sufficiently large oil drip tray
- Protective gloves



WARNING

Health hazard posed by gearbox oil!

The gearbox oil is hazardous to health. Frequent skin contact can be carcinogenic.

- ➔ Avoid continuous skin contact with the gearbox oil.
- ➔ Always wear gloves when carrying out this job.

NOTICE

Environmental hazard posed by gearbox oil!

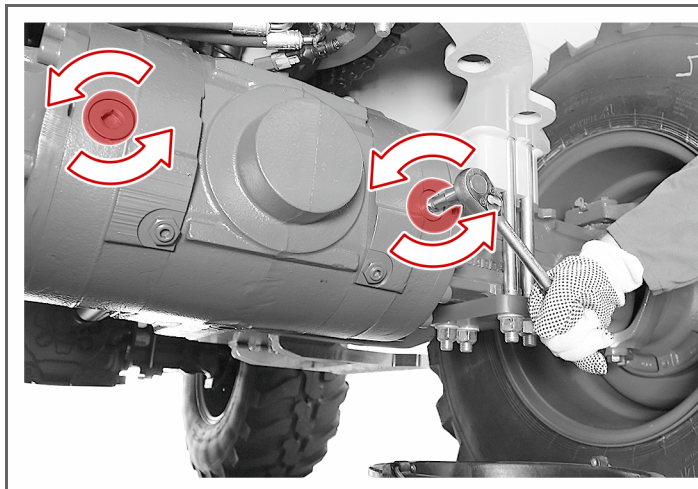
The used gearbox oil of the wheel loader is hazardous to the environment!

- ➔ Dispose of the used gearbox oil according to the local statutory provisions,
- ➔ Catch the draining gearbox oil in a suitable container.
- ➔ Prevent the gearbox oil from entering the soil.

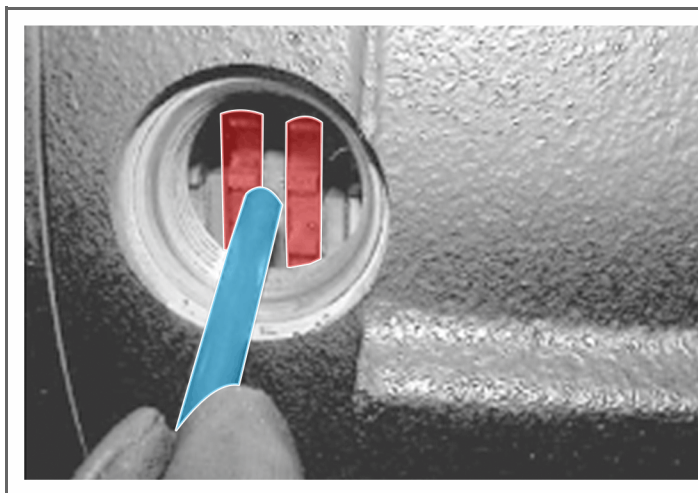
Carry out the following steps:

1. Place an oil drip tray beneath the front axle.
 - ➔ The oil drip tray prevents the gearbox oil from penetrating the subsoil.

2. Using a ratchet and extension, unscrew the inspection and filler plugs.



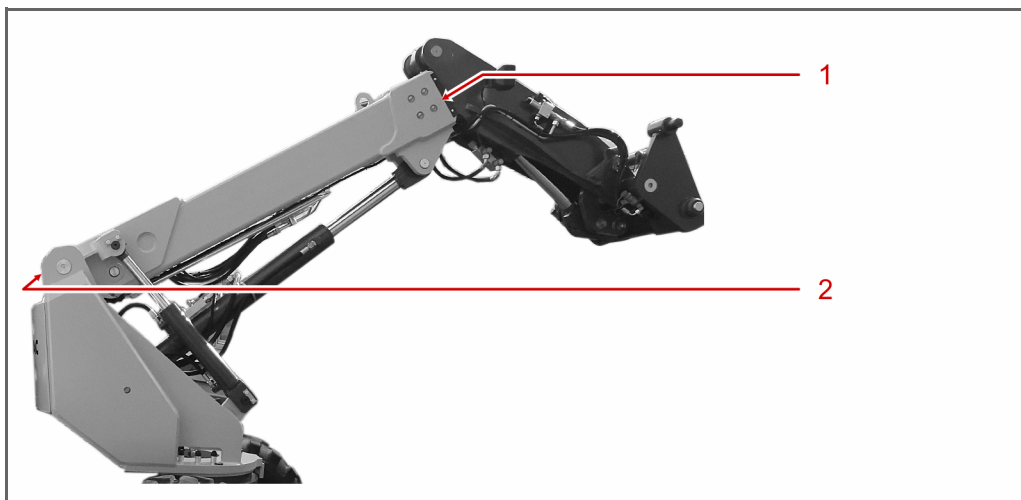
3. Catch any escaping gearbox oil in the oil drip tray immediately.
4. Using a feeler gauge or test-pin (check gauge 4,08mm). check the distance between the two thrust plates at both inspection ports.



- If the feeler gauge or test-pin cannot be slid between the two thrust plates, the brake pad linings have been worn down too far and must be exchanged (see workshop manual).
5. If required, top up with fresh gearbox oil up to the lower edge of the inspection port.
 6. Using a ratchet and extension, tighten the inspection and filler plugs.
 7. Dispose of the gearbox oil that has been collected, according to the local statutory provisions.
- ✓ Done.

3.1.8 Inspecting the wearing rails

The wearing rails are only installed on a telescopic loader. The wearing rails may not be worn down so far that the lug bolts rub on the boom. The state of wear must therefore be checked regularly. There are two wearing rails on each side of the boom.



Location of the wearing rails

Key

No.	Designation
1	Wearing rails - rear
2	Wearing rails - front

**Requirement**

- The wheel loader is standing on a horizontal surface.
- The parking brake is applied.
- The wheel loader is switched off.
- The parking brake is applied.
- The ignition key has been removed.

**Tools required:**

- Protective gloves
- suitable feeler gauge

**CAUTION****Hazard of injuries to limbs by crushing and cutting!**

You can be cut and crushed when performing maintenance work on the telescopic arm!

- Always wear protective gloves!
- Always work carefully!

**WARNING****Health risk posed by graphite grease!**

Graphite grease is hazardous to health. Frequent skin contact can be carcinogenic.

- Avoid continuous skin contact with graphite grease.
- Always wear gloves when carrying out this job.

NOTICE**Environmental hazard posed by graphite grease!**

The graphite grease used for the wheel loader is hazardous to the environment!

- Catch the draining graphite grease in a suitable container.
- Prevent the graphite grease from entering the soil.

Carry out the following steps:

- Inspect all 16 wearing rails on the telescopic arm for adequate strength.

- ✓ The wearing rails have been inspected.

3.2 Repair work

3.2.1 Changing a wheel



Requirement

- The wheel loader is standing on a horizontal surface.
- The wheel loader is switched off.
- The parking brake is applied.
- The direction of travel toggle switch must be in the neutral position.
- The ignition key has been removed.



Tools required:

- Two persons
- One jack suitable for the mass of the wheel loader
- A suitable base for the jack
- Safety block
- Protective gloves
- Wheel-brace
- A torque wrench
- A new wheel

Dismount the
wheel



CAUTION

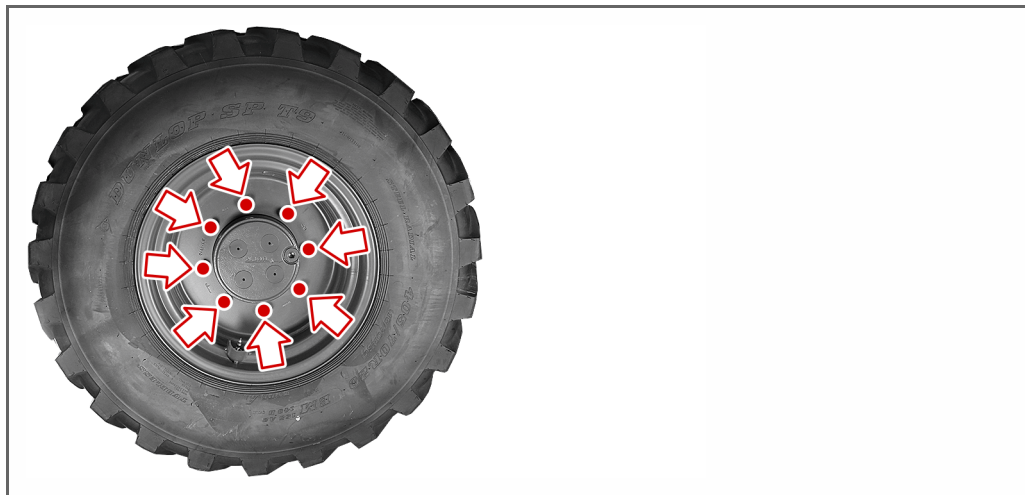
Hazard of crush injuries to limbs!

The tyre of the wheel loader is large and heavy. You can be crushed if it tips over!

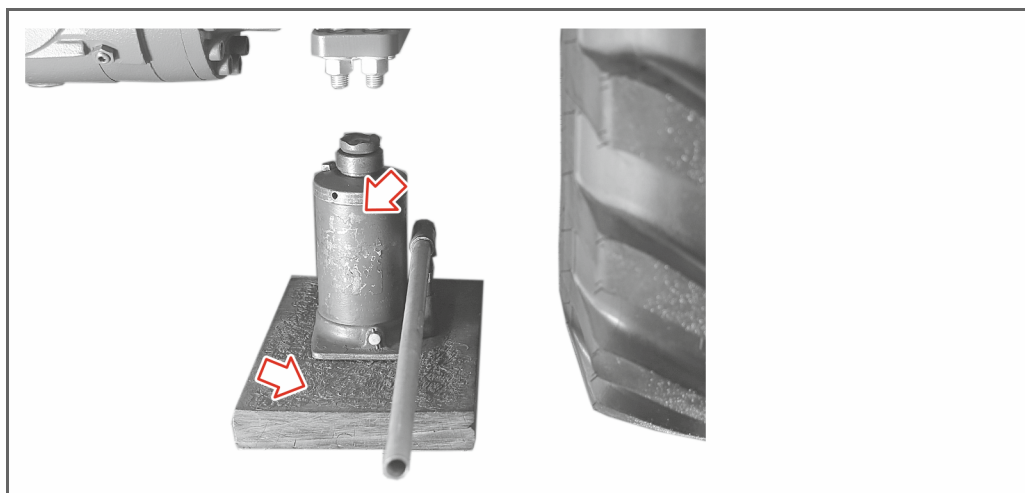
- Always wear protective gloves!
- Always wear safety shoes!
- Always work carefully!
- Always carry out a wheel change with two persons!

Carry out the following steps:

1. Using the wheel-brace loosen all eight wheel nuts by approximately half a turn.



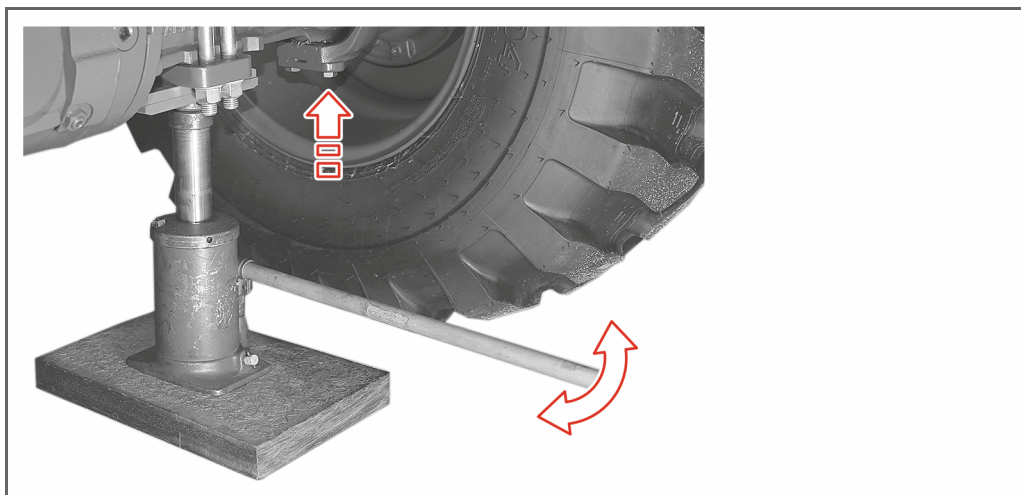
2. Position a suitable base beneath the jack below the jacking points of the axle of the wheel to be changed.



3. Place the safety blocks centrally on the upper end of the jack.

4. Using the jack lift up the wheel loader.

! The wheel must be lifted approximately one centimetre off the ground.



↪ The wheel has been lifted.

5. Using the wheel-brace remove all eight wheel nuts.



6. With two persons, carefully lift the wheel off the axle .

The wheel has been dismounted.

Mounting the
wheel.



Carry out the following steps:

1. With two persons, carefully lift the new wheel onto the axle .
2. Screw in the eight wheel nuts on the wheel loader.
! Only fasten the wheel nuts finger-tight.
3. Loosen the jack.
4. Remove the jack, the base and the safety blocks.

5. Tighten all eight wheel nuts to 500 Nm .
! For fastening, use a suitable torque wrench.



The wheel has been mounted.

✓ Done.



Info

After approximately ten hours of operation, re-tighten the wheel nuts of the wheel that has been changed.

3.2.2 Changing the V-belt

There are various models that can be described as follows:

3.2.2.1 Changing V-belts - Deutz engine

The V-belts are located behind the V-belt guard plate



Location of the V-belt guard plate



Requirement

- The wheel loader is standing on a horizontal surface.
- The wheel loader is switched off.
- The diesel engine must be cold.
- The parking brake is applied.
- The ignition key has been removed.



Tools required:

- Protective gloves
- a new V-belt
- ratchet
- a short 1/2" extension
- suitable mandrel



CAUTION

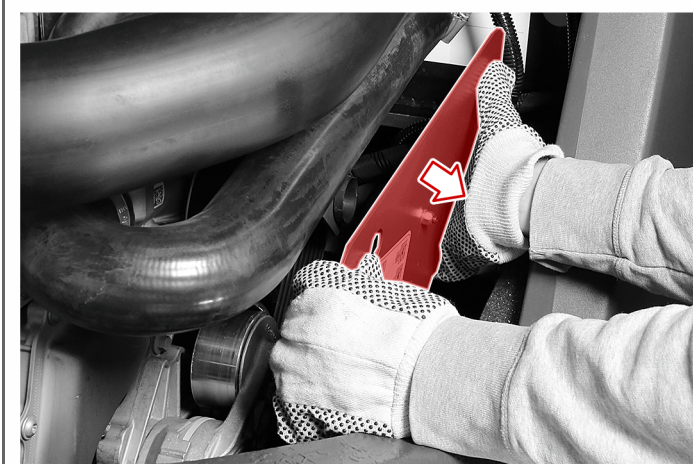
Hazard of injuries to limbs by crushing and cutting!

The interior of the engine compartment of the wheel loader is very cramped. You can be cut and crushed when performing maintenance tasks!

- ➔ Always wear protective gloves!
- ➔ Always work carefully!

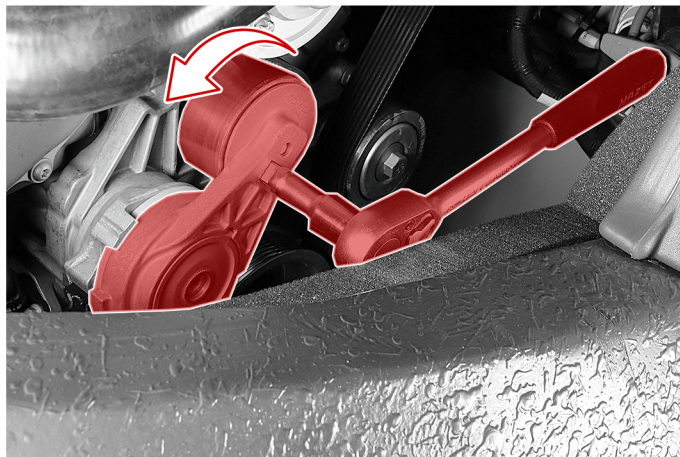
Carry out the following steps:

1. Carefully pull the guard plate out of the four retaining points



- ➔ Place the guard plate in a suitable location.

2. Turn the **«TENSION PULLEY»** of the **«V-BELT»** to one side with the aid of a ratchet and a short extension.



→ The **«V-BELT»** is loosened.

3. Secure the **«TENSION PULLEY»** with a suitable mandrel.

! Slide the mandrel into the opening provided so that the **«TENSION PULLEY»** does not spring back



4. Remove the «V-BELT».

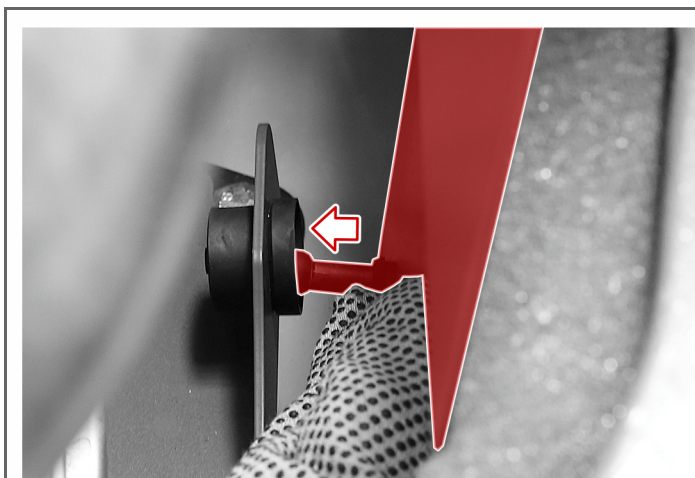


5. Install the new «V-BELT».

6. Carefully withdraw the mandrel.

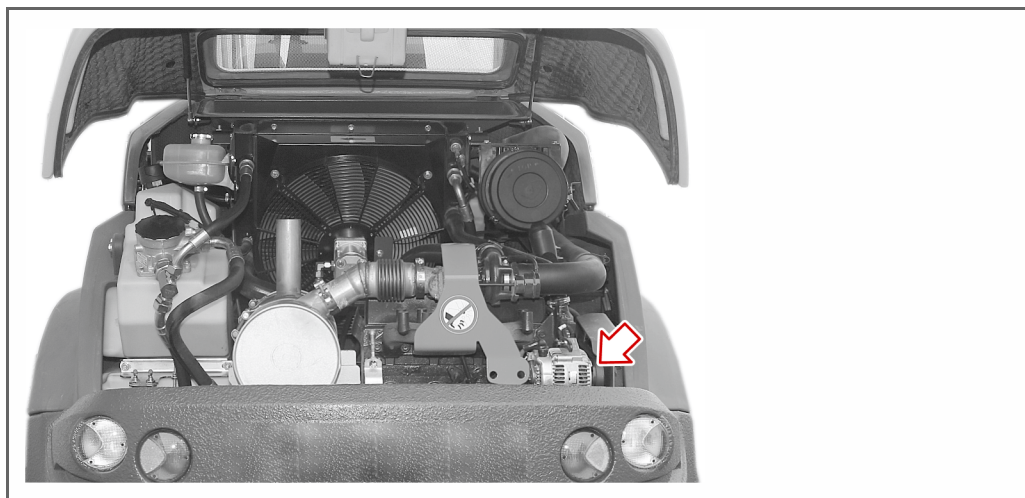
- ↳ Carefully allow the «TENSION PULLEY» to swing back slowly.
- ↳ The «V-BELT» is tensioned.

7. Press the guard plate into the four retaining points.



- ↳ The guard plate is secured.

✓ Done.

3.2.2.2 Changing V-belts - Cummins engine

Location of the v-belt



Requirement

- The wheel loader is standing on a horizontal surface.
- The wheel loader is switched off.
- The diesel engine must be cold.
- The parking brake is applied.
- The ignition key has been removed.



Tools required:

- Protective gloves
- A new V-belt
- Ratchet with extension with size 10 and 13 sockets.
- Size 13 and 17 Allen keys

Dismount the indi-
cator



CAUTION

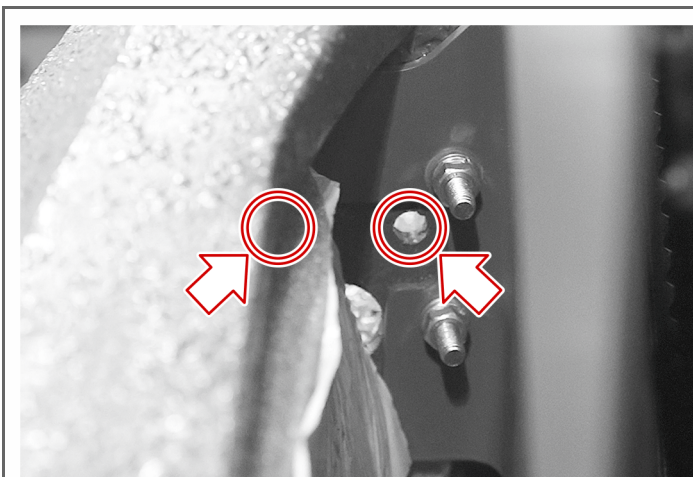
Hazard of injuries to limbs by crushing and cutting!

The interior of the engine compartment of the wheel loader is very cramped. You can be cut and crushed when performing maintenance tasks!

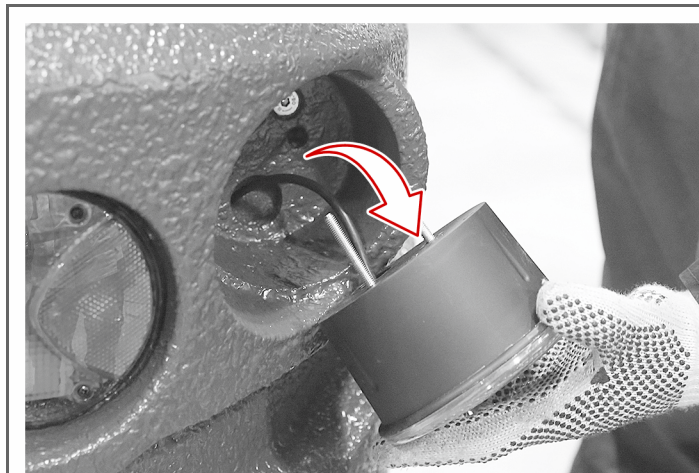
- Always wear protective gloves!
- Always work carefully!

Carry out the following steps:

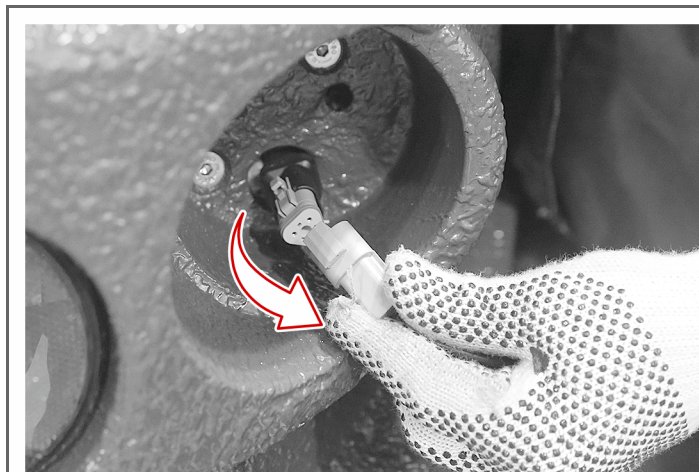
1. Using the ratchet loosen both mounting bolts for the «INDICATOR» in the interior of the engine compartment.



2. Carefully withdraw the «INDICATOR» from the «CHASSIS» .



3. Separate the electrical «PLUG CONNECTION» of the «INDICATOR».



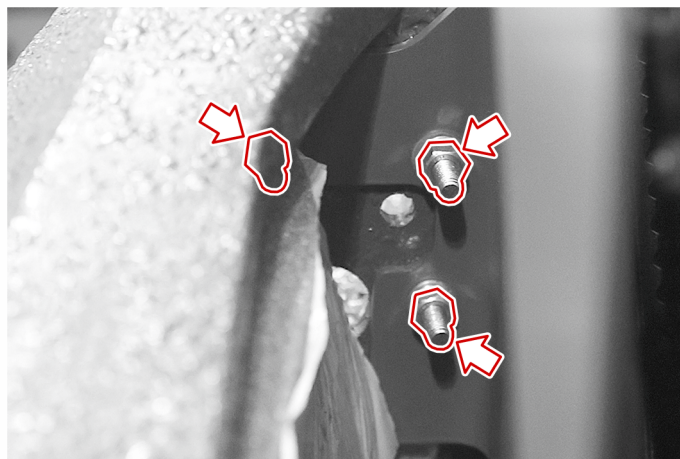
The indicator is dismantled.

Removing the
protective cover of
the V-belt

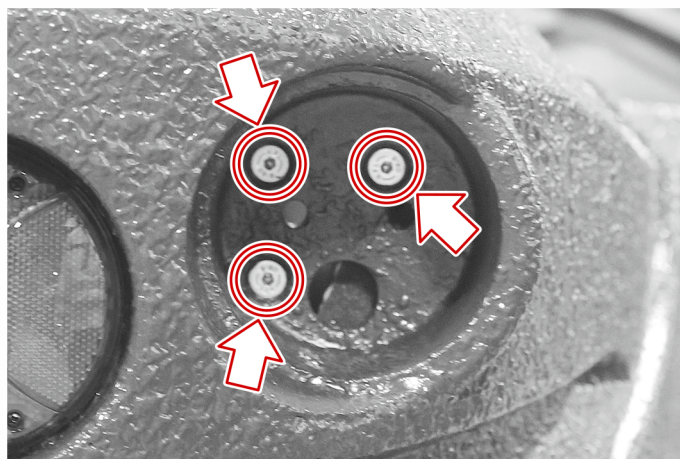


Carry out the following steps:

- 1.** Loosen the three mounting bolts of the protective cover of the V-belt.
→ Using a ratchet, loosen the three mounting bolts of the protective cover.



→ When loosening, counter the relevant bolts with the Allen key,



- 2.** Remove the protective cover.

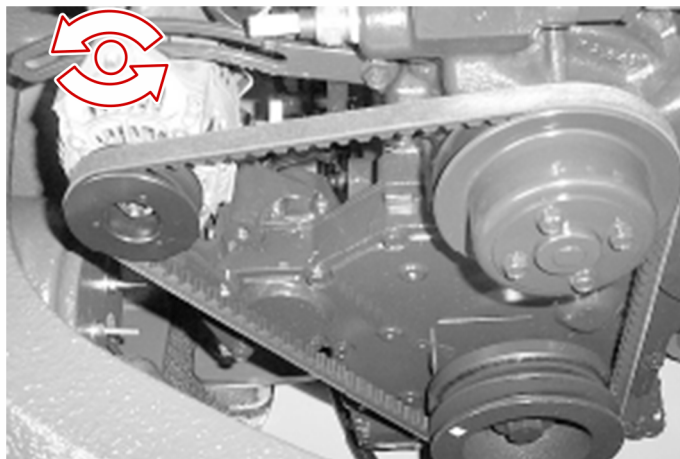
The protective cover is dismantled.

Change the V-belt

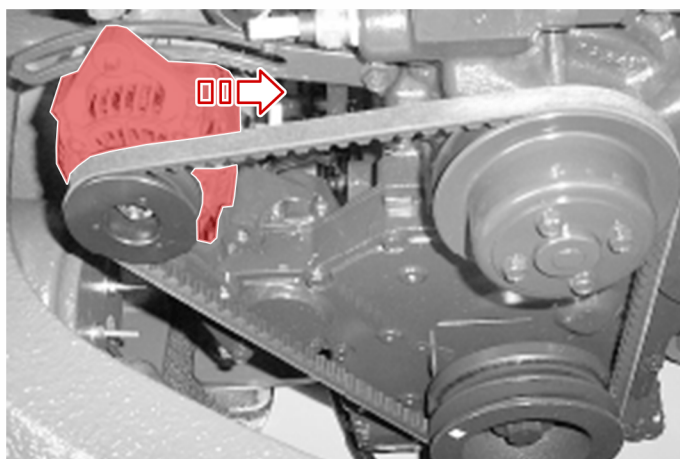


Carry out the following steps:

1. Loosen the set screws on the **«TENSIONING DEVICE»** of the **«V-BELT»**.



2. Push the **«ALTERNATOR»** in the direction of the **«ENGINE»**.

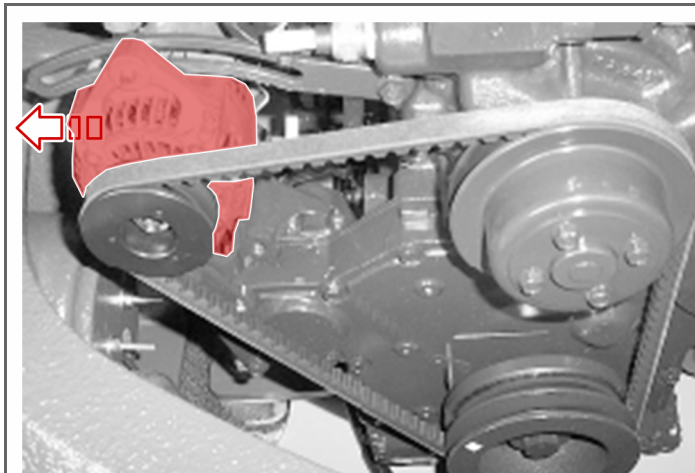


→ The V-belt is loosened.

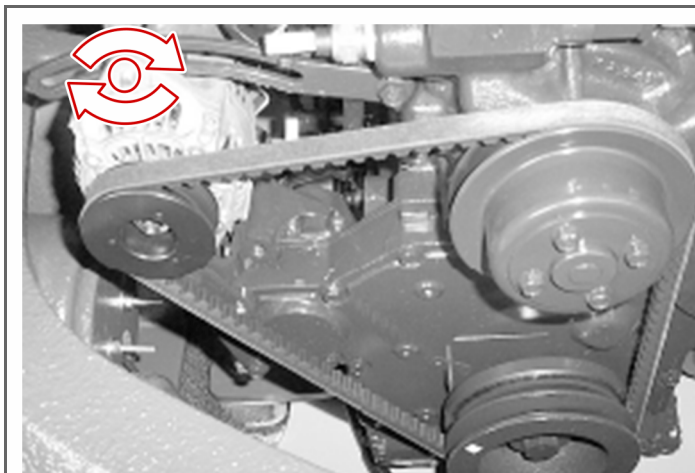
3. Remove the **«V-BELT»**.
4. Place the new **«V-BELT»** onto the **«V-BELT PULLEYS»**.

5. Tension the V-belt with the aid of the tensioning device.

! The sag of the longest straight length of the V-belt may, under light thumb-pressure, reach a maximum of **five** to **eight** millimetres.



6. Re-tighten the screw on the «TENSIONING DEVICE» of the «V-BELTS» .



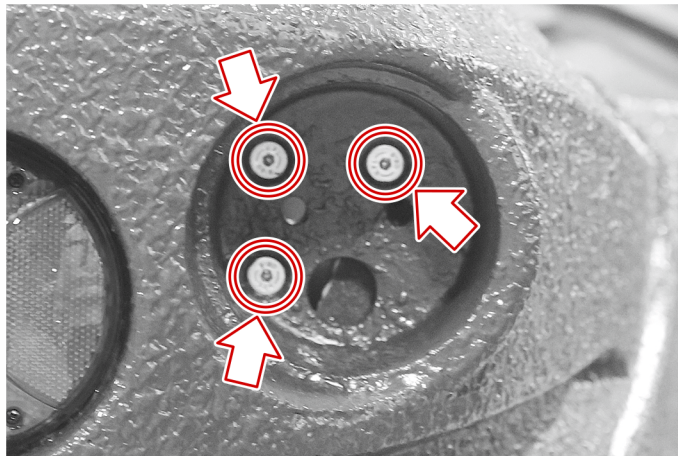
The V-belt has been exchanged.

Install the protective cover

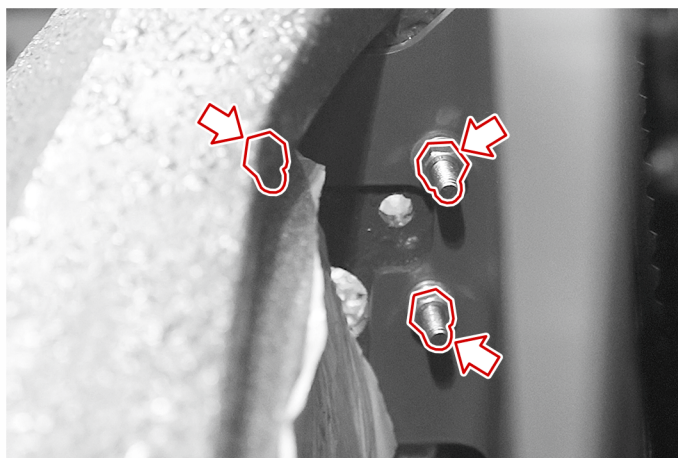


Carry out the following steps:

1. Insert the three mounting bolts of the protective cover from outside into the mounting holes.



2. Place the protective cover onto the three bolts.
3. Tighten the three bolts of the protective cover by using a ratchet.
! When tightening, counter the respective bolts with the Allen key,



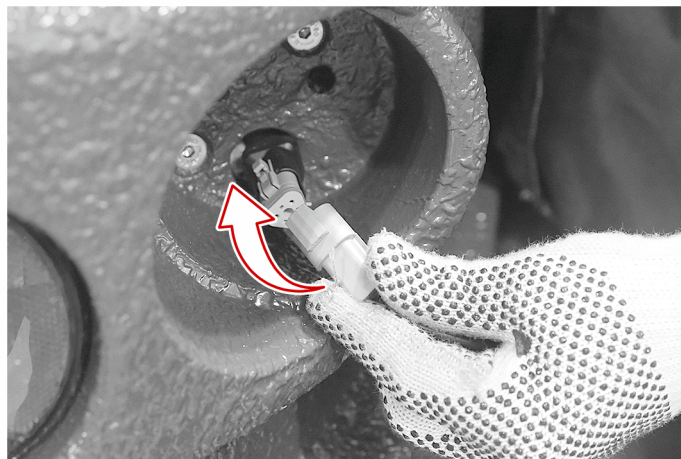
The protective cover has been installed.

Re-installing the indicator



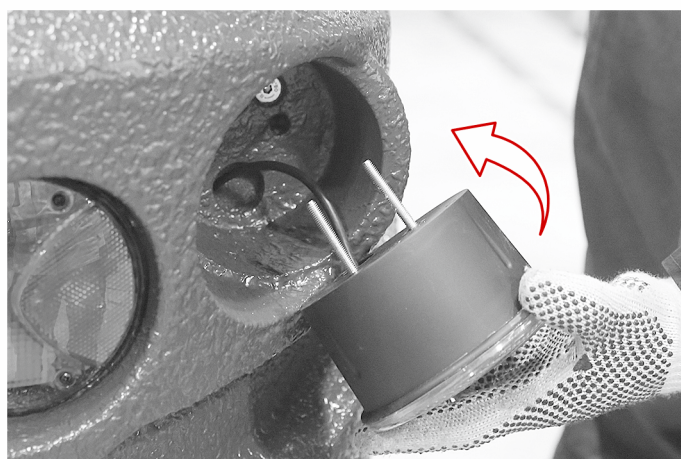
Carry out the following steps:

1. Reconnect the electrical plug connection of the «INDICATOR» to the wheel loader.

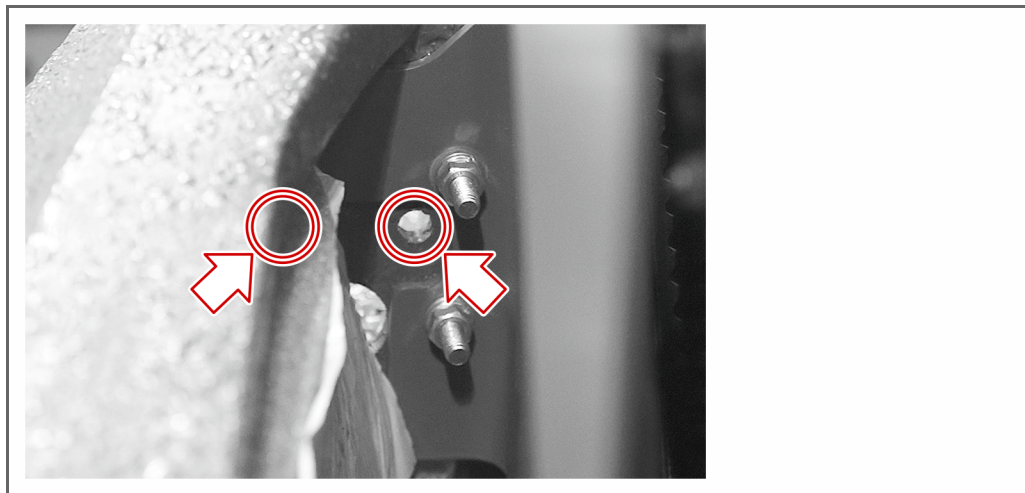


→ The electrical supply to the indicator is reconnected.

2. Carefully insert the «INDICATOR» into the «CHASSIS».



3. Using the ratchet tighten both mounting bolts for the indicator in the interior of the engine compartment.



The indicator has been re-installed.

✓ Done.

3.2.3 Changing the fuel pre-filter

There are various models that can be described as follows:

3.2.3.1 Changing the fuel pre-filter –Deutz engine



Requirement

- The wheel loader is standing on a horizontal surface.
- The wheel loader is switched off.
- The diesel engine must be cold.
- The parking brake is applied.
- The engine hood of the wheel loader is open.
- The ignition key has been removed.



Tools required:

- Strap wrench
- Protective gloves
- A new fuel pre-filter

Changing the fuel
pre-filter



WARNING

Fire hazard due to ignition of the diesel fuel!

Burns may result. In addition, the wheel loader will be damaged by the fire!

- ➔ Smoking is prohibited when working on the fuel filter of the wheel loader!
- ➔ Immediately clean up any diesel fuel that has spilled.



WARNING

Health hazard posed by diesel fuel!

The diesel fuel is hazardous to health. Frequent skin contact can be carcinogenic.

- ➔ Avoid continuous skin contact with the diesel fuel.
- ➔ Always wear gloves when carrying out this job.

NOTICE

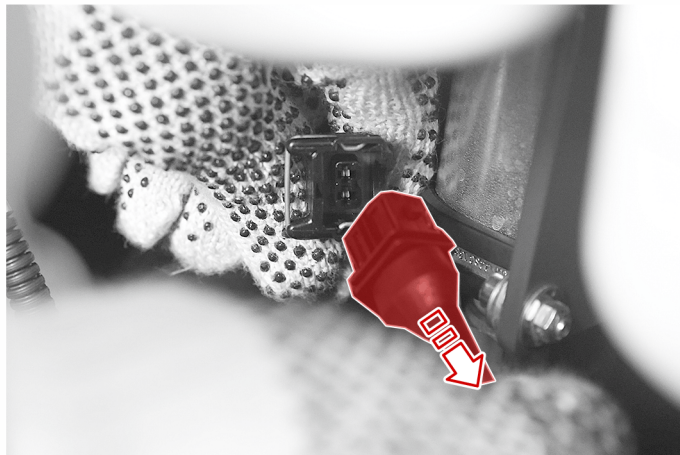
Environmental hazard posed by diesel fuel!

The diesel fuel used by the wheel loader is hazardous to the environment!

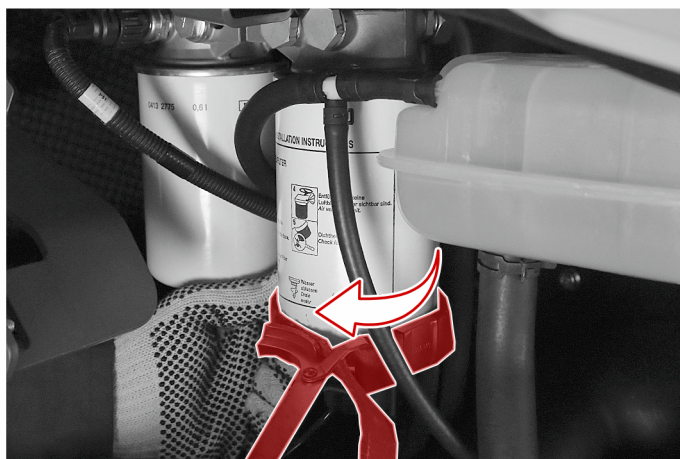
- ➔ Dispose of the diesel fuel according to the local statutory provisions,
- ➔ Catch the draining diesel fuel in a suitable container.
- ➔ Prevent the diesel fuel from entering the soil.

Carry out the following steps:

1. Carefully detach the connection cable for the **«WATER LEVEL SENSOR»** .



2. Place the strap of the strap wrench around the **«FUEL PRE-FILTER»**.
3. Loosen the **«FUEL PRE-FILTER»** with the aid of the strap wrench.



4. Carefully pull the **«FUEL PRE-FILTER»** from the mounting.

5. Unscrew the water separator valve from the **«FUEL PRE-FILTER»** .



6. Secure the **«WATER SEPARATOR VALVE»** onto the new **«FUEL PRE-FILTER»**.
7. Slide the **«FUEL PRE-FILTER»** back into the mounting.
8. Install the connection cable for the **«WATER LEVEL SENSOR»**.

The fuel pre-filter has been changed.

Bleeding the fuel system



Carry out the following steps:

1. Insert the ignition key of the wheel loader into the ignition lock.
2. Turn the ignition key clockwise to the **I** position.
 - ↪ The ignition system of the wheel loader is switched on.
 - ↪ The **«FUEL SUPPLY PUMP»** is switched on.
3. Wait 20 seconds.
4. Turn the ignition key clockwise to the **0** position.
 - ↪ The ignition system of the wheel loader is switched off.
5. Repeat steps **«1 TO 4»** twice.
 - ↪ The fuel system is bled piece by piece.
 - ↪ The fuel pressure required for operation is built up.

The fuel system has been bled.

✓ Done.

3.2.3.2 Changing the fuel pre-filter – Cummins engine



Requirement

- The wheel loader is standing on a horizontal surface.
- The wheel loader is switched off.
- The diesel engine must be cold.
- The parking brake is applied.
- The engine hood of the wheel loader is open.
- The ignition key has been removed.



Tools required:

- Vice-grip pliers
- Screwdriver
- Compressed air pistol
- Protective gloves
- A new fuel pre-filter
- Cloths

Clean the fuel pre-filter in the banjo bolt

**WARNING****Fire hazard due to ignition of the diesel fuel!**

Burns may result. In addition, the wheel loader will be damaged by the fire!

- ➔ Smoking is prohibited when working on the fuel filter of the wheel loader!
- ➔ Immediately clean up any diesel fuel that has spilled.

**WARNING****Health hazard posed by diesel fuel!**

The diesel fuel is hazardous to health. Frequent skin contact can be carcinogenic.

- ➔ Avoid continuous skin contact with the diesel fuel.
- ➔ Always wear gloves when carrying out this job.

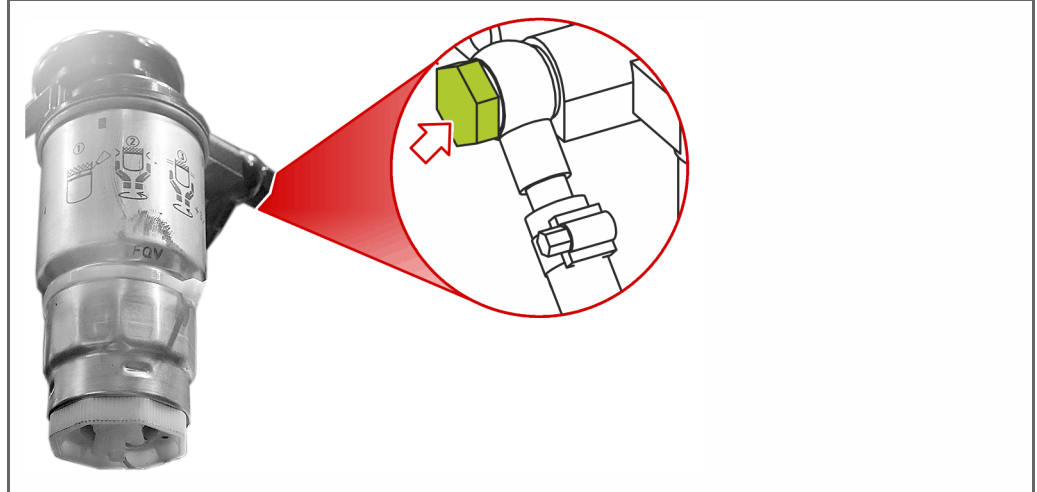
NOTICE**Environmental hazard posed by diesel fuel!**

The diesel fuel used by the wheel loader is hazardous to the environment!

- ➔ Dispose of the diesel fuel according to the local statutory provisions,
- ➔ Catch the draining diesel fuel in a suitable container.
- ➔ Prevent the diesel fuel from entering the soil.

Carry out the following steps:

1. Carefully unscrew the banjo bolt from the **«FUEL FILTER»** .



2. Using a suitable screwdriver, unscrew the **«FUEL PRE-FILTER»** located in the **«BANJO BOLT»** .



3. Clean it using a **«FUEL PRE-FILTER»** compressed air pistol.
4. Using a suitable screwdriver, screw the cleaned **«FUEL PRE-FILTER»** into the **«BANJO BOLT»** .
5. Carefully screw the banjo bolt into the fuel filter .

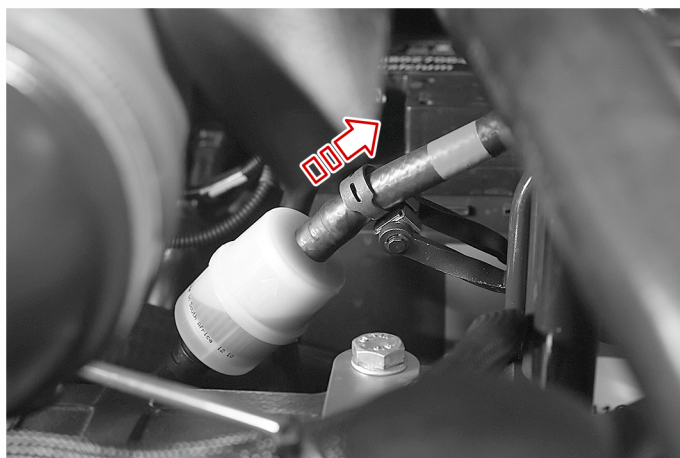
The fuel pre-filter in the banjo bolt has been replaced.

Removing the fuel pre-filter

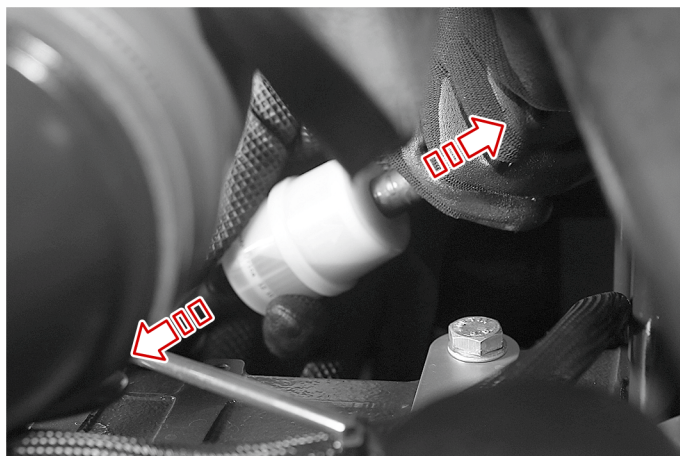


Carry out the following steps:

1. Place a cloth beneath the **«FUEL PRE-FILTER»**
 - ↪ The cloth prevents diesel fuel from entering the sub-soil and the interior of the engine compartment.
2. Using the vice-grip pliers squeeze the hose clamp of the **«FUEL PRE-FILTER»** open.
3. Using the vice-grip pliers push the opened hose clamp away from the **FUEL PRE-FILTER**



4. Repeat the last two steps for the other end of the **«FUEL PRE-FILTER»**.
5. Carefully pull the **«FUEL PRE-FILTER»** from both the hose ends.



The fuel pre-filter has been removed.

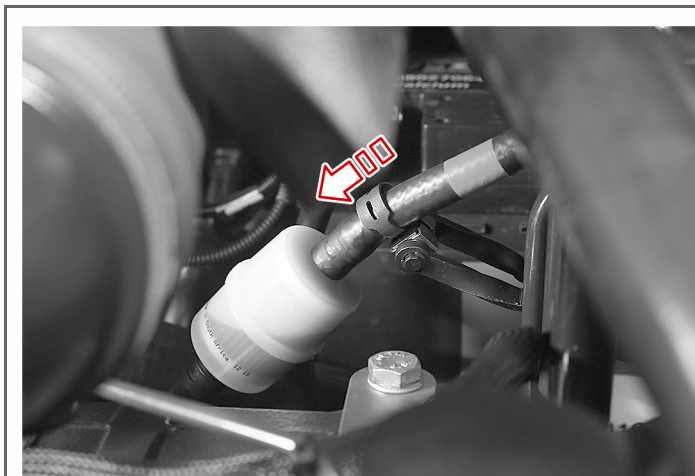
Installing the fuel
pre-filter



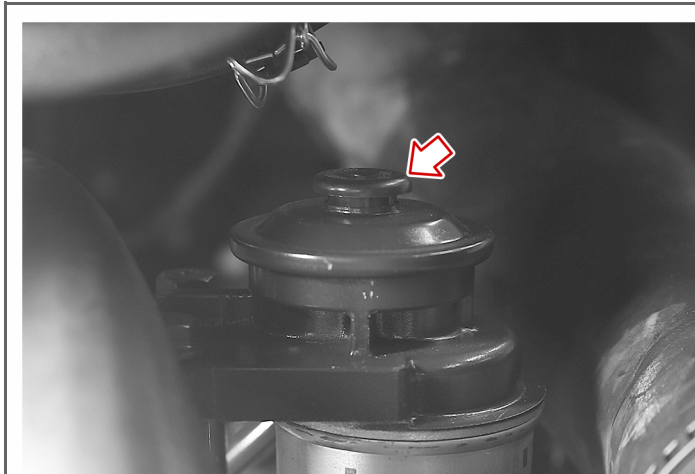
Carry out the following steps:

1. Connect the new **«FUEL PRE FILTER»** to the the two hose ends.
! When inserting the fuel pre-filter, take note of the correct position. The arrow on the fuel pre-filter must point towards the fuel filter.
2. Using the vice-grip pliers squeeze the hose clamp of the **«FUEL PRE-FILTER»** open.

3. Using the vice-grip pliers push the opened hose clamp back onto the «FUEL PRE-FILTER» .



4. Repeat the last two steps for the other end of the «FUEL PRE-FILTER».
5. Remove the cloth from the interior of the engine compartment.
! Dispose of the captured diesel fuel and the dirty cloth according to the locally applicable provisions.
6. Operate the «MANUAL FUEL PUMP» repeatedly until a resistance can be detected.



↪ The new filter element is filled with diesel fuel.

The fuel pre-filter has been changed.

✓ Done.

3.2.4 Changing the fuel filter

There are various models that can be described as follows:

3.2.4.1 Changing the fuel filter - Deutz engine



Requirement

- The wheel loader is standing on a horizontal surface.
- The wheel loader is switched off.
- The diesel engine must be cold.
- The parking brake is applied.
- The engine hood of the wheel loader is open.
- The ignition key has been removed.



Tools required:

- Strap wrench
- Protective gloves
- A new fuel filter



WARNING

Fire hazard due to ignition of the diesel fuel!

Burns may result. In addition, the wheel loader will be damaged by the fire!

- Smoking is prohibited when working on the fuel filter of the wheel loader!
- Immediately clean up any diesel fuel that has spilled.



WARNING

Health hazard posed by diesel fuel!

The diesel fuel is hazardous to health. Frequent skin contact can be carcinogenic.

- Avoid continuous skin contact with the diesel fuel.
- Always wear gloves when carrying out this job.

NOTICE

Environmental hazard posed by diesel fuel!

The diesel fuel used by the wheel loader is hazardous to the environment!

- Dispose of the diesel fuel according to the local statutory provisions,
- Catch the draining diesel fuel in a suitable container.
- Prevent the diesel fuel from entering the soil.

Carry out the following steps:

1. Place the strap of the strap wrench around the **«FUEL FILTER»**.
2. Loosen the **«FUEL FILTER»** with the aid of the strap wrench.



3. Carefully pull the **«FUEL PRE-FILTER»** from both the hose ends .
4. Screw the new **«FUEL FILTER»** onto the mounting.

✓ Done.

3.2.4.2 Changing the fuel filter - Cummins engine



Requirement

- The wheel loader is standing on a horizontal surface.
- The wheel loader is switched off.
- The diesel engine must be cold.
- The parking brake is applied.
- The engine hood of the wheel loader is open.
- The ignition key has been removed.



Tools required:

- Strap wrench
- Protective gloves
- A new fuel filter

Fuel filter

**WARNING****Fire hazard due to ignition of the diesel fuel!**

Burns may result. In addition, the wheel loader will be damaged by the fire!

- Smoking is prohibited when working on the fuel filter of the wheel loader!
- Immediately clean up any diesel fuel that has spilled.

**WARNING****Health hazard posed by diesel fuel!**

The diesel fuel is hazardous to health. Frequent skin contact can be carcinogenic.

- Avoid continuous skin contact with the diesel fuel.
- Always wear gloves when carrying out this job.

NOTICE**Environmental hazard posed by diesel fuel!**

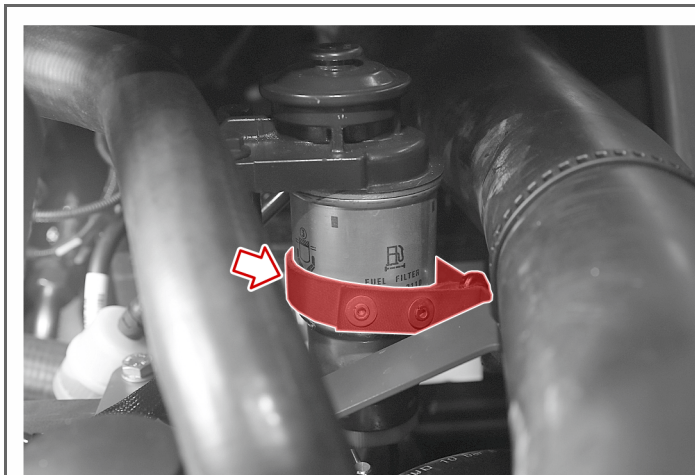
The diesel fuel used by the wheel loader is hazardous to the environment!

- Dispose of the diesel fuel according to the local statutory provisions,
- Catch the draining diesel fuel in a suitable container.
- Prevent the diesel fuel from entering the soil.

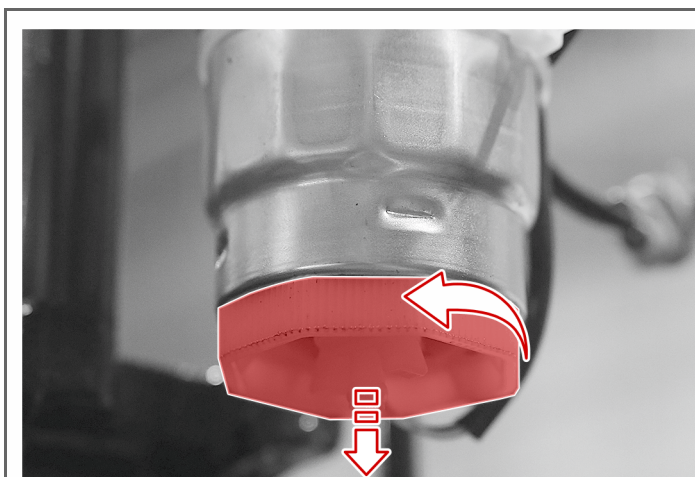
Carry out the following steps:

1. Rinse the water separator valve of the fuel filter (see Operating manual).
2. Place the strap of the strap wrench around the «FUEL FILTER».

3. Loosen the «FUEL FILTER» with the aid of the strap wrench.



4. Carefully pull the «FUEL PRE-FILTER» from both the hose ends .
5. Unscrew the «WATER SEPARATOR VALVE» from the «FUEL FILTER» .



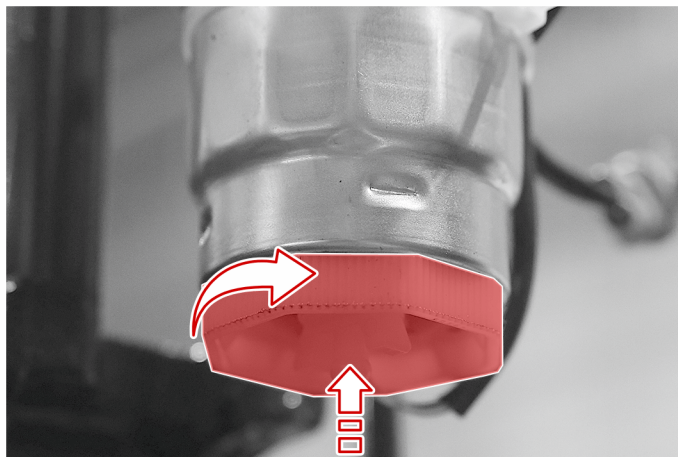
The fuel filter has been removed.

Install the new fuel
filter

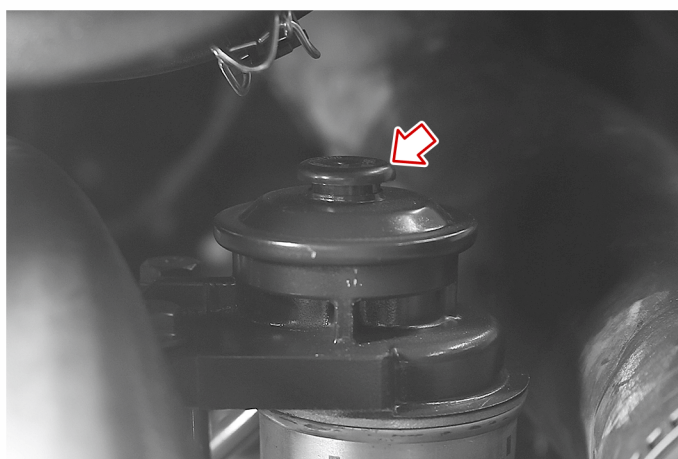


Carry out the following steps:

1. Screw the new **«FUEL FILTER»** onto the **«WATER SEPARATOR VALVE»**.



2. Screw the new **«FUEL FILTER»** onto the mounting.
3. Operate the **«MANUAL FUEL PUMP»** repeatedly until a resistance can be detected.



→ The new filter element is filled with diesel fuel.

4. Start the **«DIESEL ENGINE»**

! Check the fuel filter for leaks while the diesel engine is running.

The new fuel filter has been installed.

✓ Done.

3.2.5 Changing the fresh air filter

The installation and removal of the fresh air filter is the same throughout the Serie AS / AF / AT / AS tele . In the case of the AS700, the process of changing is different. Both versions are described in this chapter.

3.2.5.1 Changing the fresh air filter



Requirement

- The wheel loader is standing on a horizontal surface.
- The wheel loader is switched off.
- The parking brake is applied.
- The ignition key has been removed.

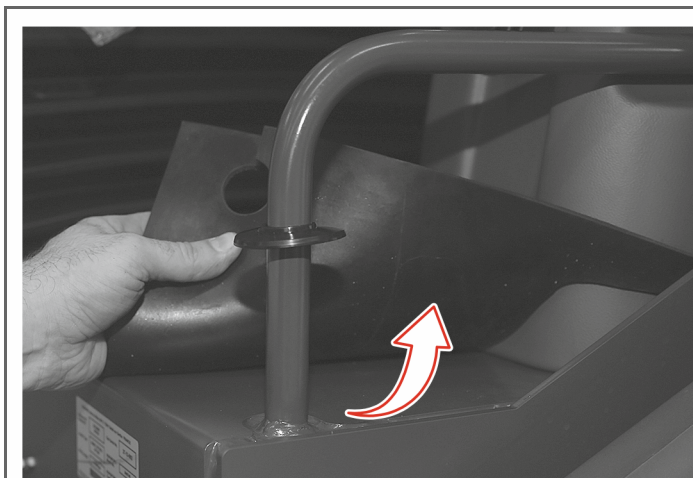


Tools required:

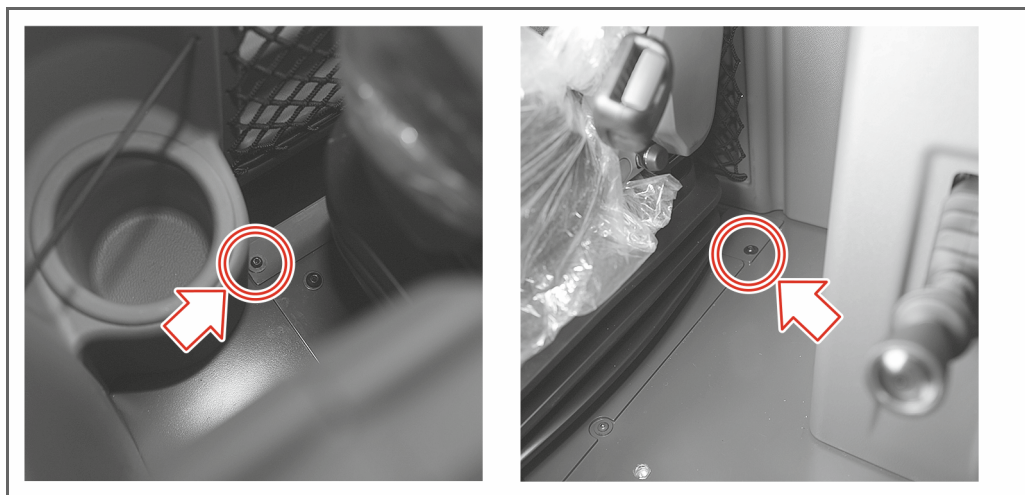
- Protective gloves
- A new fresh air filter
- Allen key, size 4.

Carry out the following steps:

1. Remove the protective pad from the floor of the «CAB».



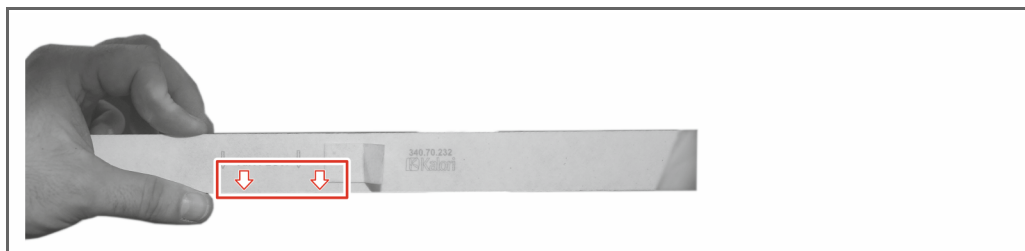
2. Using the Allen key unscrew the two mounting screws on the left- and right-hand sides of the «FRESH AIR FILTER» cover.



3. Lift off the cover of the «FRESH AIR FILTER» .
4. Carefully withdraw the old «FRESH AIR FILTER» from the holder .



5. Push the new «FRESH AIR FILTER» into the holder.
! When pushing it in, take care that the arrow on the fresh air filter points in the direction of the driver's seat.



6. Place the cover of the «FRESH AIR FILTER» onto the opening.
7. Using the Allen key unscrew the two mounting screws on the left- and right-hand sides of the «FRESH AIR FILTER» cover.

8. Replace the protective pad on the floor of the «CAB»

✓ Done.

3.2.5.2 Changing the fresh air filter - AS700



Requirement

- The wheel loader is standing on a horizontal surface.
- The wheel loader is switched off.
- The parking brake is applied.
- The ignition key has been removed.

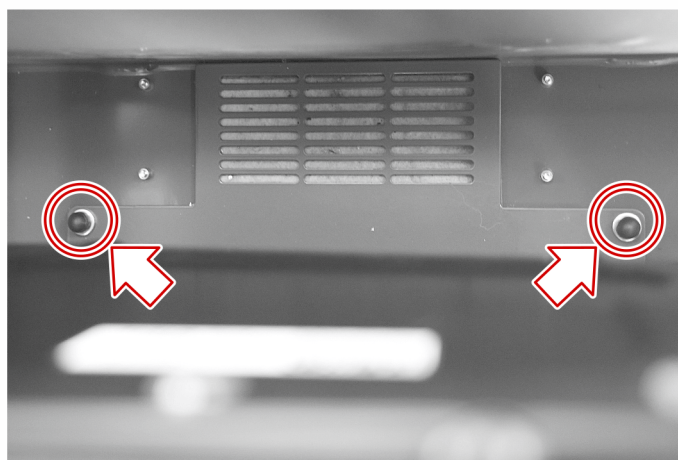


Tools required:

- Protective gloves
- A new fresh air filter
- Allen key, SW 4

Carry out the following steps:

1. Using the wrench, remove the four mounting bolts of the driver's seat baseplate.



2. Carefully lift the driver's seat together with the base plate out of the cab.

3. Carefully withdraw the old fresh air filter.

4. Install the new fresh air filter.V-belt.
 5. Carefully lift the driver's seat together with the base plate into the cab.
 6. Using the wrench, fasten the four mounting bolts of the driver's seat baseplate.
- ✓ Done.

3.2.6 Changing the hydraulic fluid filter



Requirement

- The wheel loader is standing on a horizontal surface.
- The wheel loader is switched off.
- The diesel engine must be cold.
- The parking brake is applied.
- The engine hood of the wheel loader is open.
- The ignition key has been removed.



Tools required:

- Two persons
- Protective gloves
- Open-end wrench SW 32
- Allen key, size 6 mm.
- a sufficiently large oil drip tray
- A new hydraulic fluid filter

Remove the
hydraulic fluid filter



WARNING

Health hazard posed by hydraulic fluid!

The hydraulic fluid is hazardous to health. Frequent skin contact can be carcinogenic.

- ➔ Avoid continuous skin contact with the hydraulic fluid.
- ➔ Always wear gloves when carrying out this job.

NOTICE

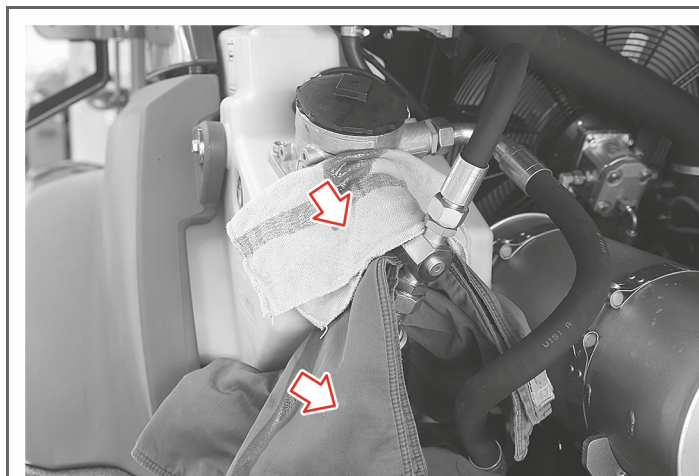
Environmental hazard posed by hydraulic fluid!

The used hydraulic fluid of the wheel loader is hazardous to the environment!

- ➔ Dispose of the used hydraulic fluid according to the local statutory provisions,
- ➔ Catch the draining hydraulic fluid in a suitable container.
- ➔ Prevent the hydraulic fluid from entering the soil.

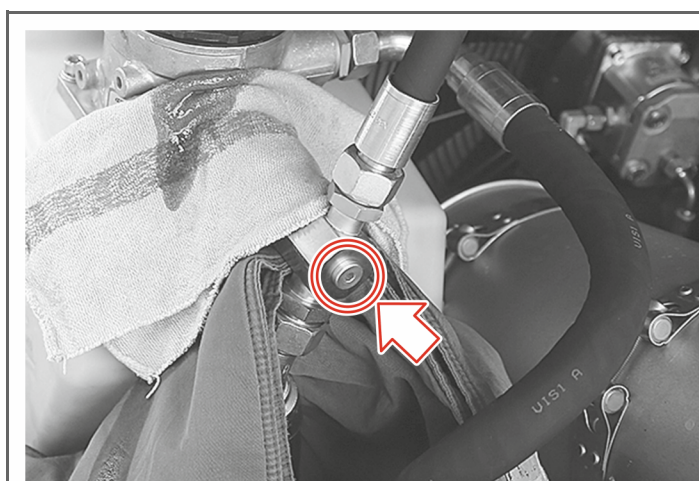
Carry out the following steps:

1. Place the oil-absorbent mats around the «HYDRAULIC FLUID RESERVOIR».



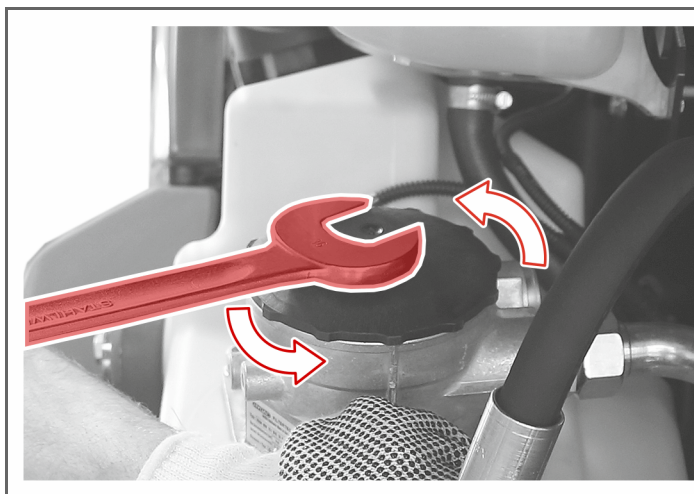
↪ The oil-absorbent mat protect the interior of the engine bay from contamination.

2. Hold a suitable oil drip tray beneath the **«OIL DRAIN PLUG»**.
3. Using an Allen key, unscrew the **«OIL DRAIN PLUG»** from the **«HYDRAULIC FLUID RETURN COLLECTOR»** .

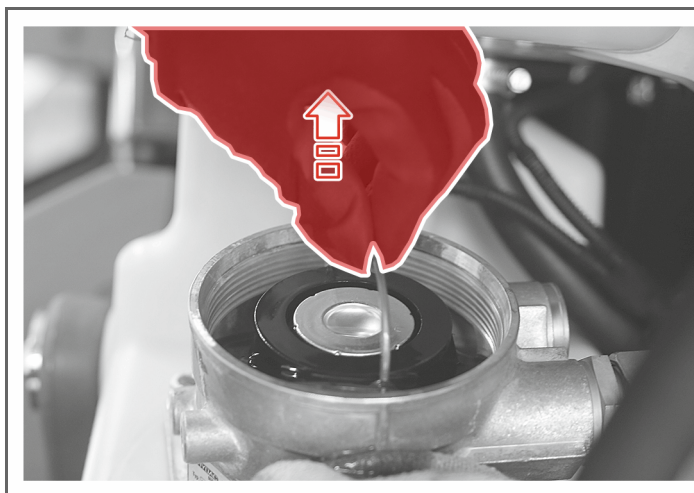


↪ The excess hydraulic fluid flows into the oil drip tray.

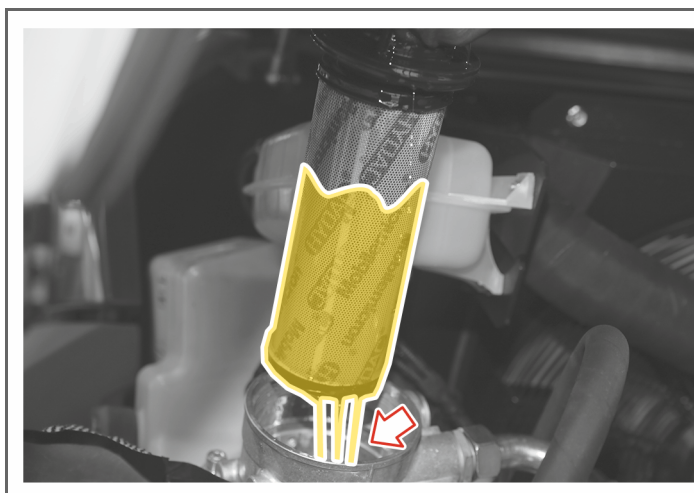
4. Using the open-end spanner loosen the lid of the «HYDRAULIC FLUID RESERVOIR».



5. Unscrew the lid by hand.
6. Withdraw the «HYDRAULIC FLUID FILTER» by the handle .



7. Allow the surplus hydraulic fluid to run into the «HYDRAULIC FLUID RESERVOIR» .



8. Place the **«HYDRAULIC FLUID FILTER»** in the oil drip tray.

! The oil drip tray must be held by a second person.



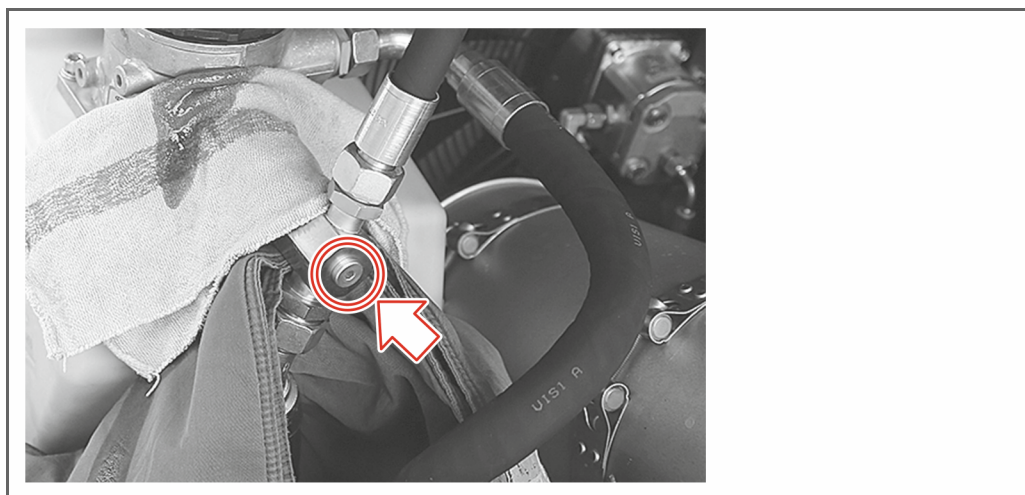
The hydraulic fluid filter is dismantled.

Install the
hydraulic fluid filter



Carry out the following steps:

1. Insert the new **«HYDRAULIC FLUID FILTER»** into the **«HYDRAULIC FLUID RESERVOIR»** .
2. Screw the lid back onto the **«HYDRAULIC FLUID RESERVOIR»** by hand.
3. Using the open-end spanner tighten the lid of the hydraulic fluid reservoir.
4. Using an Allen key, screw the **«OIL DRAIN PLUG»** into the **«HYDRAULIC FLUID RETURN COLLECTOR»** .



→ The excess hydraulic fluid flows into the oil drip tray.

5. Remove the oil collection container.
6. Remove the oil-absorbent mats.

7. Dispose of the gearbox oil that has been collected, according to the local statutory provisions,

The hydraulic fluid filter is installed.

✓ Done.

3.2.7 Changing the engine oil filter

There are various models that can be described as follows:

3.2.7.1 Changing the engine oil filter - Deutz engine

Requirement




- The wheel loader is standing on a horizontal surface.
- The wheel loader is switched off.
- The diesel engine must be cold.
- The parking brake is applied.
- The engine hood of the wheel loader is open.
- The ignition key has been removed.

Tools required:



- Strap wrench
- Protective gloves
- A new engine oil filter
- a sufficiently large oil drip tray

Dismounting the
engine oil filter




WARNING

Health hazard posed by engine oil!

The engine oil is hazardous to health. Frequent skin contact can be carcinogenic.

- ➔ Avoid continuous skin contact with the engine oil.
- ➔ Always wear gloves when carrying out this job.

NOTICE

Environmental hazard posed by engine oil!

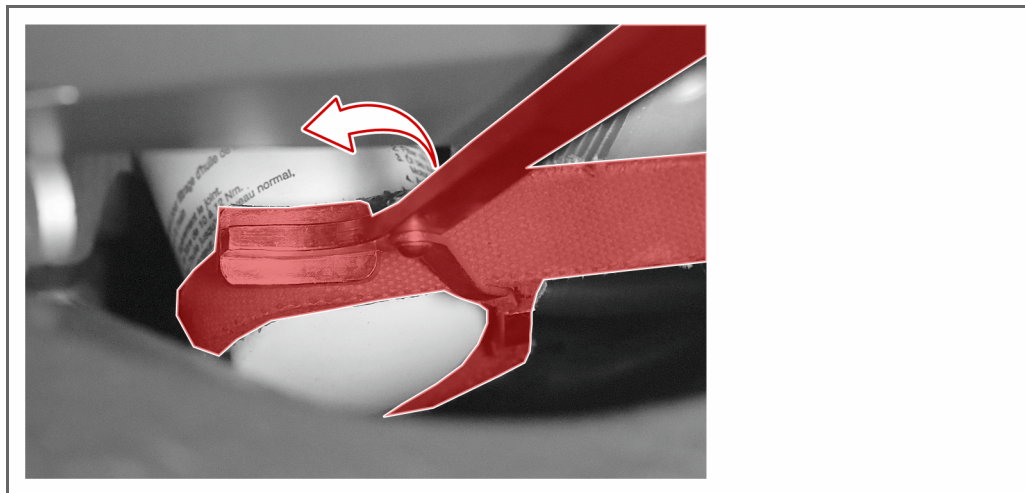
The used engine oil of the wheel loader is hazardous to the environment!

- ➔ Dispose of the used engine oil according to the local statutory provisions,
- ➔ Catch the draining engine oil in a suitable container.
- ➔ Prevent the engine oil from entering the soil.

Carry out the following steps:

1. Place the oil drip tray beneath the engine oil filter.
 - ➔ The oil drip tray prevents the engine oil from penetrating the subsoil or entering the interior of the engine bay.

2. Place the strap of the strap wrench around the engine oil filter.
3. Loosen the engine oil filter with the aid of the strap wrench.



4. Carefully pull the engine oil filter from the mounting .

The engine oil filter has been removed.

Install the new
engine oil filter



Carry out the following steps:

1. Coat the surfaces of the new **«ENGINE OIL FILTER»** with fresh lubricating oil.
2. Screw the new **«ENGINE OIL FILTER»** into the mounting.
3. Fasten the **«ENGINE OIL FILTER»** by hand.
4. Check the oil level of the engine.
5. Dispose of the engine oil that has been collected according to the local statutory provisions.

The new engine oil filter has been installed.

✓ Done.

3.2.7.2 Changing the engine oil filter - Cummins engine



Requirement


- The wheel loader is standing on a horizontal surface.
- The wheel loader is switched off.
- The diesel engine must be cold.
- The parking brake is applied.
- The engine hood of the wheel loader is open.
- The ignition key has been removed.



Tools required:

- Strap wrench
- Protective gloves
- A new engine oil filter
- a sufficiently large oil drip tray

Dismounting the
engine oil filter




WARNING

Health hazard posed by engine oil!

The engine oil is hazardous to health. Frequent skin contact can be carcinogenic.

- ➔ Avoid continuous skin contact with the engine oil.
- ➔ Always wear gloves when carrying out this job.

NOTICE

Environmental hazard posed by engine oil!

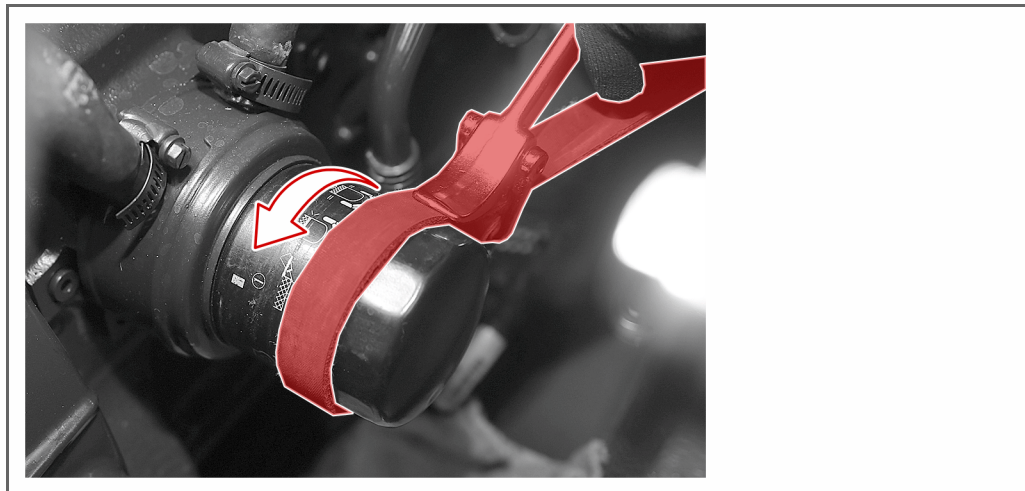
The used engine oil of the wheel loader is hazardous to the environment!

- ➔ Dispose of the used engine oil according to the local statutory provisions,
- ➔ Catch the draining engine oil in a suitable container.
- ➔ Prevent the engine oil from entering the soil.

Carry out the following steps:

1. Place the oil drip tray beneath the engine oil filter.
 - ➔ The oil drip tray prevents the engine oil from penetrating the subsoil or entering the interior of the engine bay.
2. Place the strap of the strap wrench around the **ENGINE OIL FILTER**.

3. Loosen the **ENGINE OIL FILTER** with the aid of the strap wrench.



4. Carefully pull the **ENGINE OIL FILTER** from both the hose ends .

The engine oil filter has been removed.

Install the new
engine oil filter



Carry out the following steps:

1. Coat the surfaces of the new **ENGINE OIL FILTER** with fresh lubricating oil.
2. Screw the new **ENGINE OIL FILTER** into the mounting.
3. Fasten the **ENGINE OIL FILTER** by hand.
4. Check the oil level of the engine, (see operating manual).
5. Dispose of the engine oil that has been collected according to the local statutory provisions.

The new engine oil filter has been installed.

✓ Done.

3.2.8 Changing the air filter



Requirement

- The wheel loader is standing on a horizontal surface.
- The wheel loader is switched off.
- The diesel engine must be cold.
- The engine hood of the wheel loader is open.
- The ignition key has been removed.



Tools required:

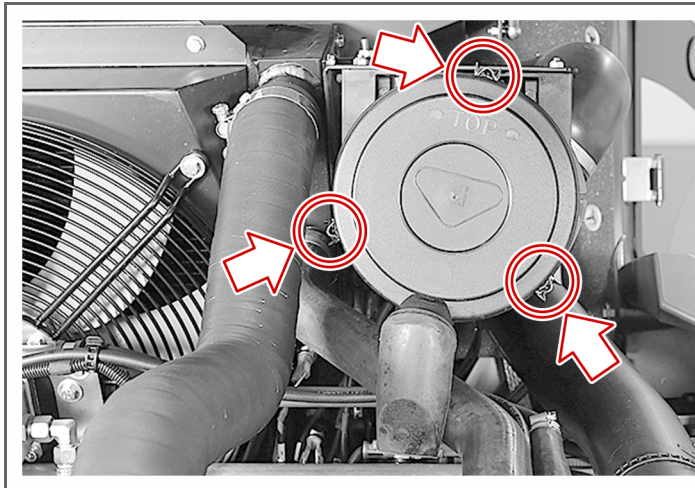
- A new air filter cartridge
- A new safety cartridge

Dismounting the
air filter cartridge



Carry out the following steps:

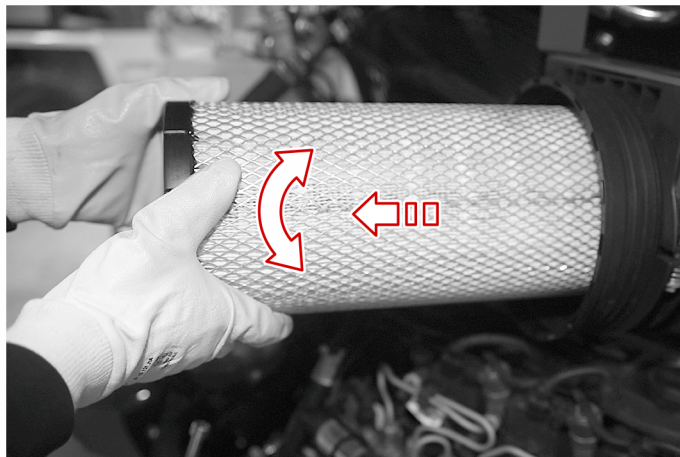
1. Open the three locking mechanisms of the lid.



2. Remove the lid.

3. Remove the filter cartridge.

! Loosen the filter cartridge with gentle rotating movements left and right.



The air filter cartridge has been dismounted.

Exchanging the
safety cartridge.



Carry out the following steps:

1. Remove the safety cartridge.

! Loosen the safety cartridge with gentle rotating movements left and right.



2. Check the interior of the filter housing for dust and dirt.

! If necessary, carefully clean the interior of the filter housing with a cloth.



3. Slide the new safety cartridge carefully into the filter housing.



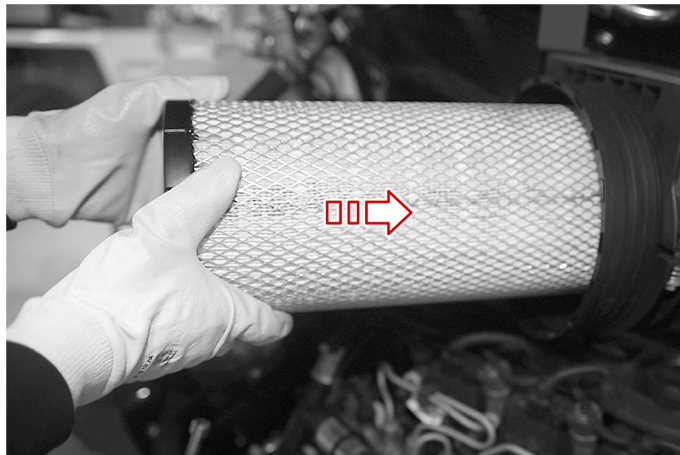
The safety cartridge has been exchanged.

Re-install the air
filter cartridge



Carry out the following steps:

1. Slide the inspected filter cartridge back into the holder.

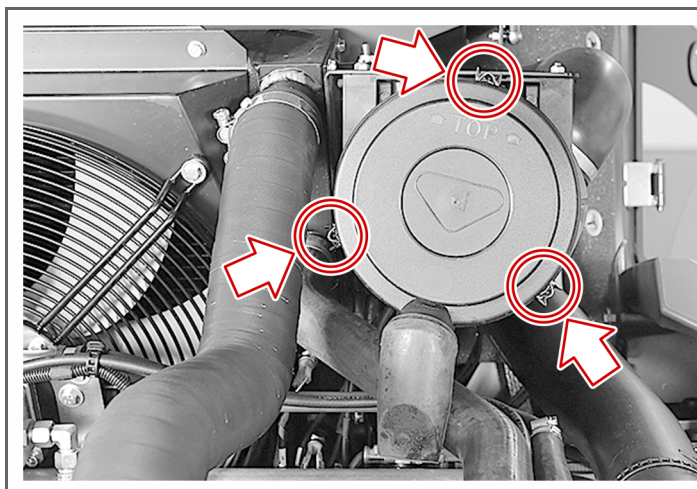


2. Re-install the lid.

! When remounting the lid, take care that the TOP marking faces **upwards** .



3. Secure the three locking mechanisms of the lid.



The air filter cartridge has been installed.

✓ Done.

3.3 Changing the consumables

3.3.1 Changing the engine oil

There are various models that can be described as follows:

3.3.1.1 Changing the engine oil - Deutz engine



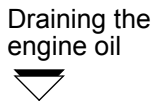
Requirement

- The wheel loader is standing on a horizontal surface.
- The wheel loader is switched off.
- The ignition key has been removed.
- The engine must be warm.



Tools required:

- a sufficiently large oil drip tray
- Bochumer plug
- Ratchet with socket
- Protective gloves



WARNING

Health hazard posed by engine oil!

The engine oil is hazardous to health. Frequent skin contact can be carcinogenic.

- Avoid continuous skin contact with the engine oil.
- Always wear gloves when carrying out this job.

NOTICE

Environmental hazard posed by engine oil!

The used engine oil of the wheel loader is hazardous to the environment!

- Dispose of the used engine oil according to the local statutory provisions,
- Catch the draining engine oil in a suitable container.
- Prevent the engine oil from entering the soil.

Carry out the following steps:

- 1.** Loosen the two mounting screws of the sump guard.



↪ Alternatively, the laser pre-cut plate can be pushed inwards and a Bochum plug can be installed on the oil drain plug in the resulting hole.

2. Carefully remove the sump guard.
3. Place an oil collection container beneath the sump.
4. Unscrew the protective cap of the oil drain plug.



5. Screw the Bochumer plug onto the oil drain plug.
↪ The engine oil begins draining.
6. Wait until the engine oil has drained completely.
7. Unscrew the Bochumer plug from the oil drain plug.
8. Screw the protective cap back onto the oil drain plug.

The engine oil has been drained.

Topping up the
engine oil



Carry out the following steps:

➔ Refill the engine oil.

The engine oil has been changed.

Performing the
check



Carry out the following steps:

1. Switch on the diesel engine.
2. Allow the diesel engine to idle for a short while.
3. Switch off the diesel engine.
4. Inspect the sump and the oil drain plug for leaks.
5. Remove the oil collection container.
6. Re-install the sump guard on the wheel-loader with the aid of the two mounting screws.
7. Dispose of the engine oil that has been collected according to the local statutory provisions.
8. Check the oil level using the dipstick.

The check is complete.

✓ Done.

3.3.1.2 Changing the engine oil - Cummins engine



Requirement

- The wheel loader is standing on a horizontal surface.
- The wheel loader is switched off.
- The ignition key has been removed.
- The engine must be warm.



Tools required:

- a sufficiently large oil drip tray
- Open-end wrench SW 17
- Protective gloves
- Cloths

Draining the
engine oil



WARNING

Health hazard posed by engine oil!

The engine oil is hazardous to health. Frequent skin contact can be carcinogenic.

- ➔ Avoid continuous skin contact with the engine oil.
- ➔ Always wear gloves when carrying out this job.

NOTICE

Environmental hazard posed by engine oil!

The used engine oil of the wheel loader is hazardous to the environment!

- ➔ Dispose of the used engine oil according to the local statutory provisions,
- ➔ Catch the draining engine oil in a suitable container.
- ➔ Prevent the engine oil from entering the soil.

Carry out the following steps:

1. Place an oil collection container beneath the sump.
2. Unscrew the «OIL DRAIN BOLT» completely.



→ The engine oil begins draining.

3. Wait until the engine oil has drained completely.

4. Screw the **«OIL DRAIN BOLT»** into the **«SUMP»** completely.



5. Using a cloth clean any places that may have been contaminated with oil on the **«SUMP»**.

The engine oil has been drained.

Topping up the
engine oil



Carry out the following steps:

→ Refill the engine oil.

The engine oil has been changed.

Performing the check



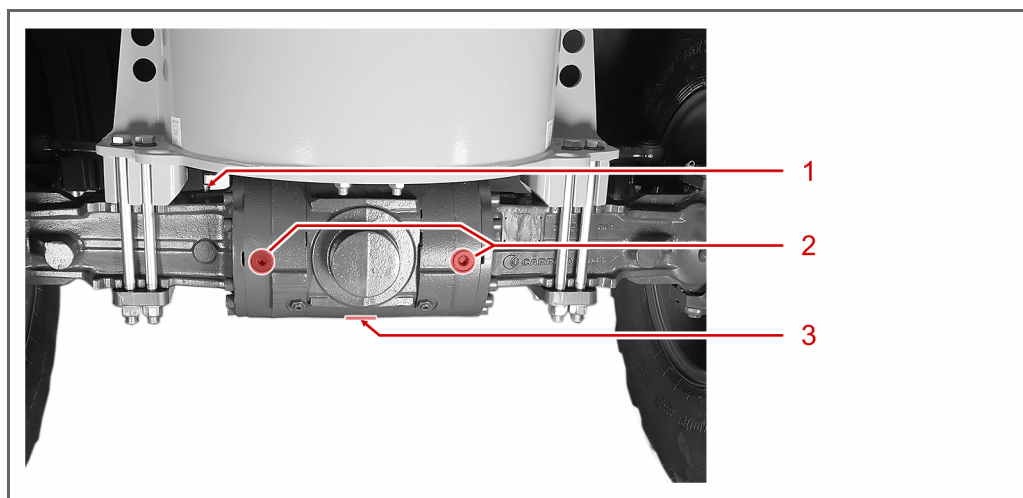
Carry out the following steps:

1. Switch on the diesel engine.
2. Allow the diesel engine to idle for a short while.
3. Switch off the diesel engine.
4. Inspect the sump and the oil drain plug for leaks.
5. Remove the oil collection container.
6. Re-install the sump guard on the wheel-loader with the aid of the two mounting screws.
7. Dispose of the engine oil that has been collected according to the local statutory provisions.
8. Check the oil level using the dipstick.

The check is complete.

✓ Done.

3.3.2 Changing the gearbox oil of the front axle



Location of the bolts on the front axle

Key

No.	Designation
1	Axle vent valve
2	Inspection and filler plug
3	Drain plug

**Requirement**

- The wheel loader is warmed up.
- The wheel loader is standing on a horizontal surface.
- The wheel loader is switched off.
- The parking brake is applied.
- The ignition key has been removed.
- The bucket arm is raised.
- The bucket arm support is installed.

**Tools required:**

- Ratchet with 1/2" extension
- a sufficiently large oil drip tray
- Protective gloves
- Suitable, fresh gearbox oil

Draining the
gearbox oil

**WARNING****Health hazard posed by gearbox oil!**

The gearbox oil is hazardous to health. Frequent skin contact can be carcinogenic.

- ➔ Avoid continuous skin contact with the gearbox oil.
- ➔ Always wear gloves when carrying out this job.

NOTICE**Environmental hazard posed by gearbox oil!**

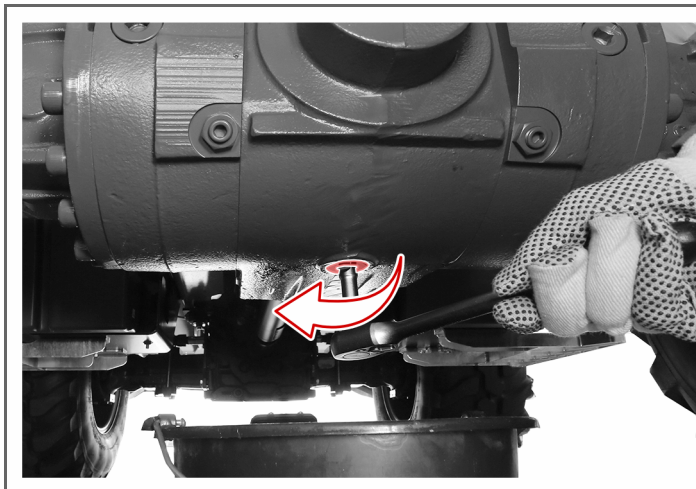
The used gearbox oil of the wheel loader is hazardous to the environment!

- ➔ Dispose of the used gearbox oil according to the local statutory provisions,
- ➔ Catch the draining gearbox oil in a suitable container.
- ➔ Prevent the gearbox oil from entering the soil.

Carry out the following steps:

1. Place an oil drip tray beneath the front axle.
 - ➔ The oil drip tray prevents the gearbox oil from penetrating the subsoil.

2. Using a ratchet and extension, unscrew the oil drain plug.



↪ The gearbox oil drains immediately.

3. Wait until the gearbox oil has drained completely.
4. Using a ratchet and extension, unscrew the oil drain plug.

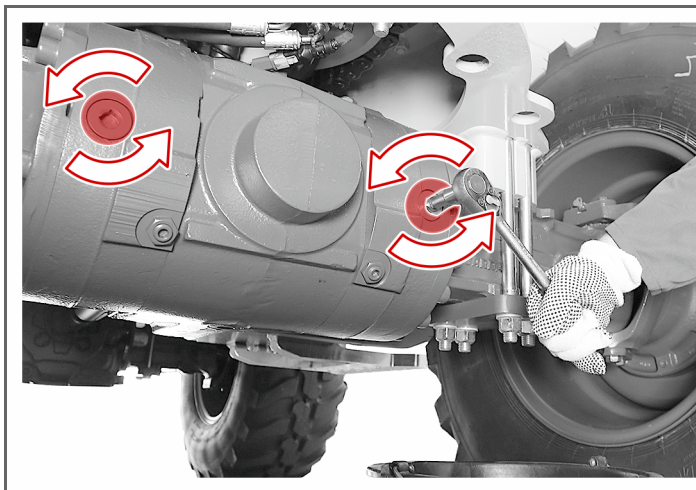
The gearbox oil has been drained.

Refilling the
gearbox oil

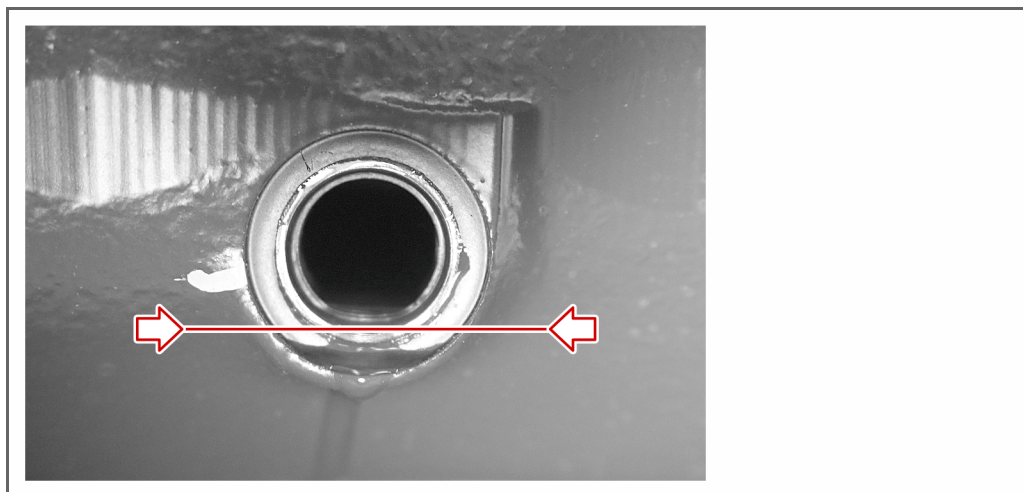


Carry out the following steps:

1. Using a ratchet and extension, unscrew both inspection and filler plugs.



2. Refill with fresh gearbox oil up to the lower edge of both inspection ports.



↪ Check the level at both inspection ports.

3. Using a ratchet and extension, tighten both the inspection and filler plugs.
4. Dispose of the gearbox oil that has been collected, according to the local statutory provisions,

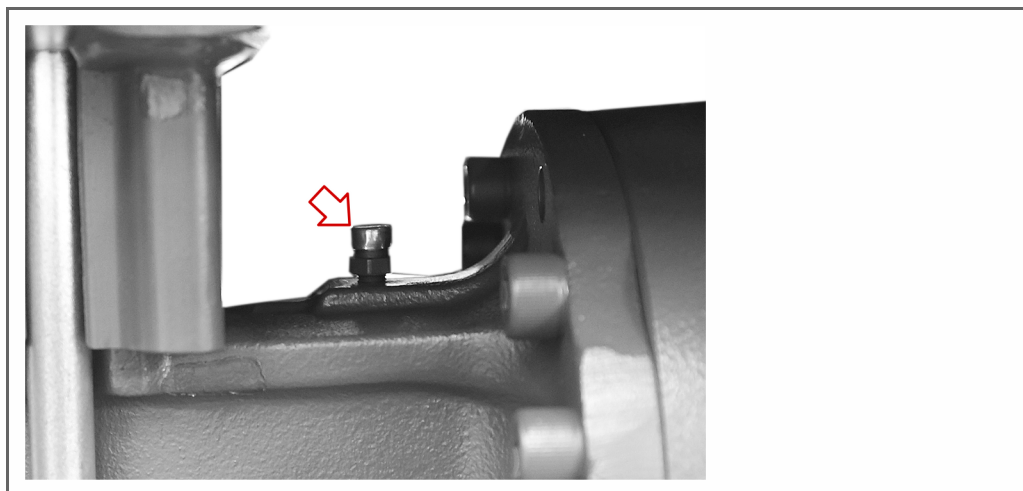
The gearbox oil has been refilled.

Performing the check



Carry out the following steps:

1. Check that the «AXLE VENT VALVE» is free of contamination.
! If necessary, clean the axle vent valve .



2. Inspect the rear axle and the oil drain bolt for leaks.

The check is complete.

✓ Done.

3.3.3 Changing the gearbox oil of the rear axle



Requirement

- The wheel loader is warmed up.
- The wheel loader is standing on a horizontal surface.
- The wheel loader is switched off.
- The parking brake is applied.
- The ignition key has been removed.



Tools required:

- Wrench SW 17
- a sufficiently large oil drip tray
- Protective gloves
- Suitable, fresh gearbox oil

Draining the
gearbox oil



WARNING

Health hazard posed by gearbox oil!

The gearbox oil is hazardous to health. Frequent skin contact can be carcinogenic.

- ➔ Avoid continuous skin contact with the gearbox oil.
- ➔ Always wear gloves when carrying out this job.

NOTICE

Environmental hazard posed by gearbox oil!

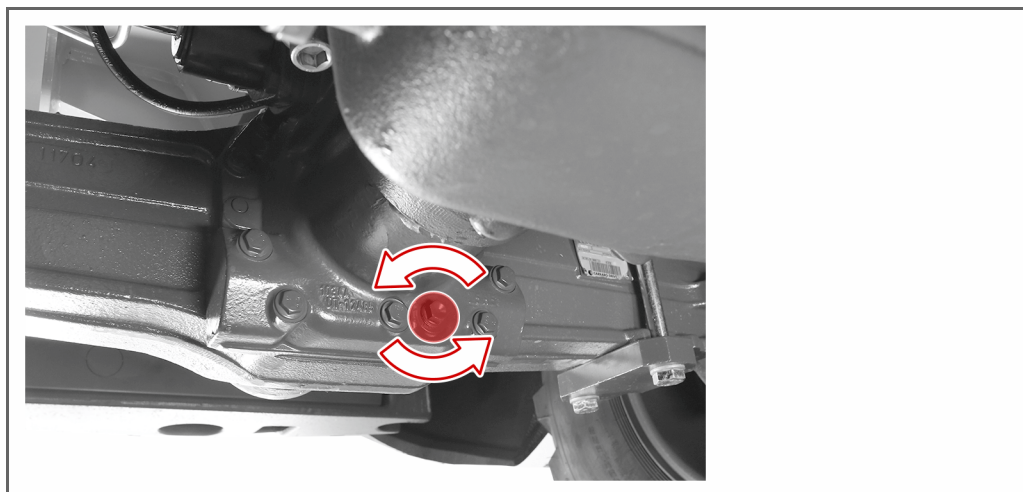
The used gearbox oil of the wheel loader is hazardous to the environment!

- ➔ Dispose of the used gearbox oil according to the local statutory provisions,
- ➔ Catch the draining gearbox oil in a suitable container.
- ➔ Prevent the gearbox oil from entering the soil.

Carry out the following steps:

1. Place an oil drip tray beneath the rear axle.
 - ➔ The oil drip tray prevents the gearbox oil from penetrating the subsoil.

2. Using a square socket wrench remove the drain plug.



→ The gearbox oil drains immediately.

3. Wait until the gearbox oil has drained completely.
4. Using a square socket wrench re-install the drain plug in the rear axle.

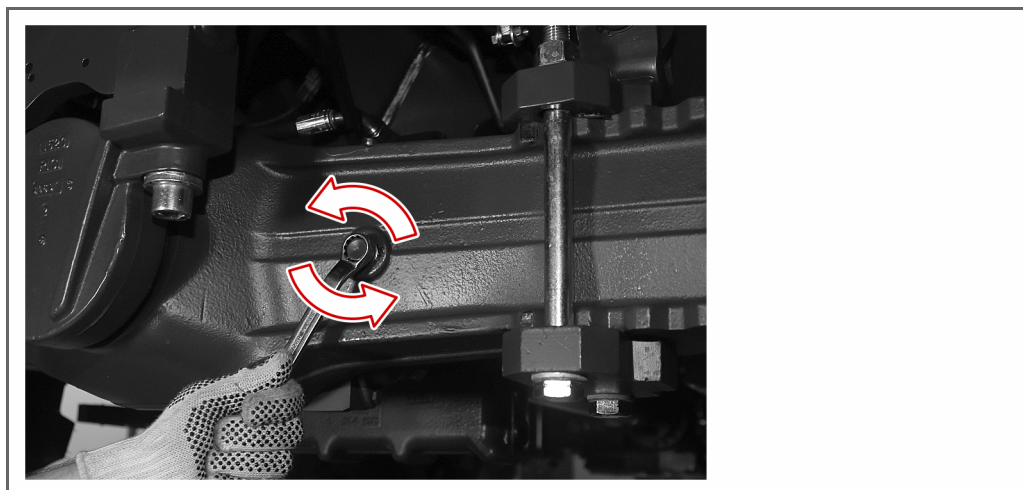
The gearbox oil has been drained.

Refilling the gearbox oil

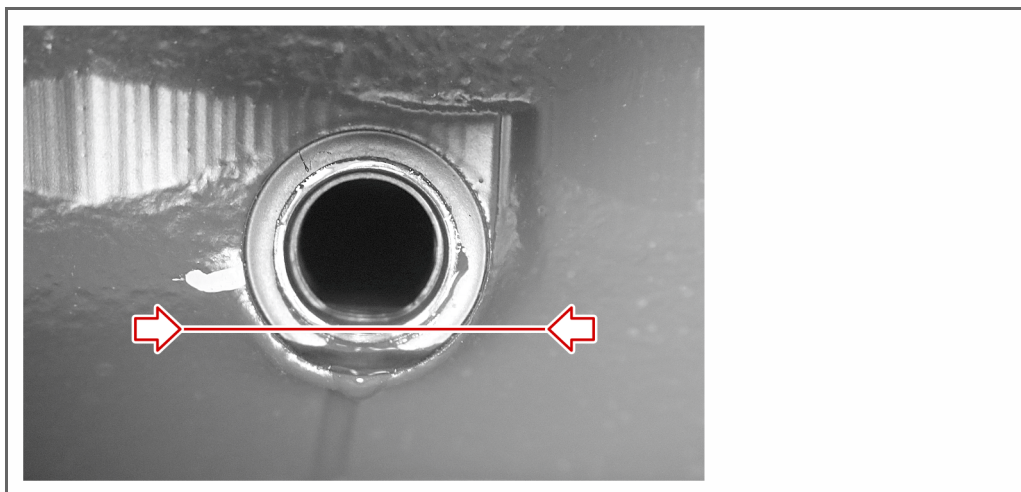


Carry out the following steps:

1. Using a square socket wrench unscrew the inspection and oil filler plug.



2. Refill with fresh gearbox oil up to the lower edge of the inspection port .



3. Using a square socket wrench tighten the inspection and oil filler plug.
4. Dispose of the gearbox oil that has been collected, according to the local statutory provisions,

The gearbox oil has been refilled.

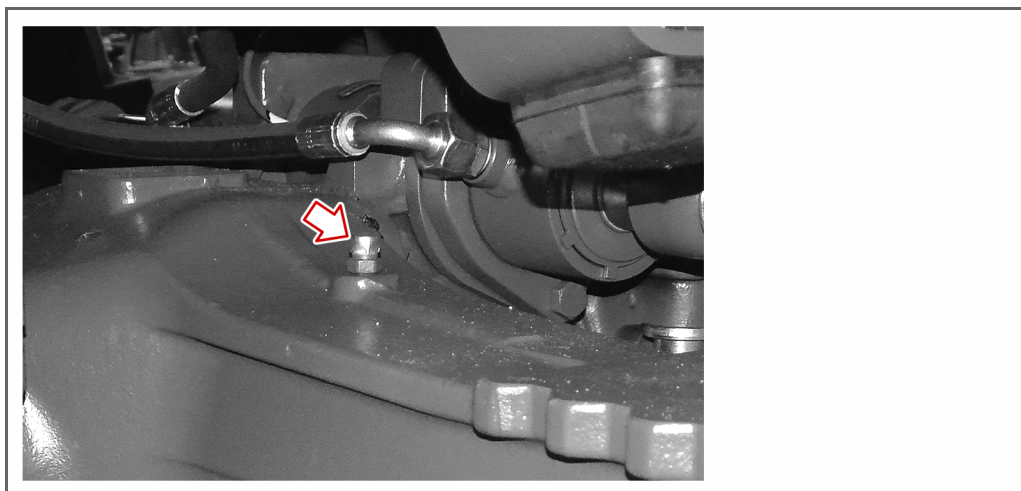
Performing the check



Carry out the following steps:

1. Check that the «AXLE VENT VALVE» is free of contamination.

! If necessary, clean the axle vent valve .



2. Inspect the rear axle and the oil drain bolt for leaks.

The check is complete.

✓ Done.

3.3.4 Changing the gearbox oil of the planetary gear



Requirement

- The wheel loader is warmed up.
- The wheel loader is standing on a horizontal surface.
- The wheel loader is switched off.
- The parking brake is applied.
- The ignition key has been removed.



Tools required:

- Ratchet with 1/2" extension
- a sufficiently large oil drip tray
- Protective gloves
- Suitable, fresh gearbox oil

Draining the
gearbox oil



WARNING

Health hazard posed by gearbox oil!

The gearbox oil is hazardous to health. Frequent skin contact can be carcinogenic.

- ➔ Avoid continuous skin contact with the gearbox oil.
- ➔ Always wear gloves when carrying out this job.

NOTICE

Environmental hazard posed by gearbox oil!

The used gearbox oil of the wheel loader is hazardous to the environment!

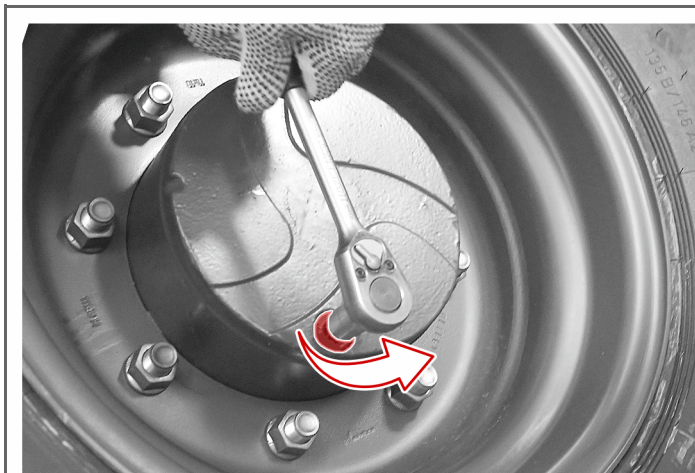
- ➔ Dispose of the used gearbox oil according to the local statutory provisions,
- ➔ Catch the draining gearbox oil in a suitable container.
- ➔ Prevent the gearbox oil from entering the soil.

Carry out the following steps:

1. Move the wheel loader so that the inspection and oil filler plug of the planetary gearbox is at the lowest position.



2. Place an oil drip tray in the tyre rim.
→ The oil drip tray prevents the gearbox oil from penetrating the subsoil.
3. Using a ratchet and extension, unscrew the inspection and filler plug.



→ The gearbox oil drains immediately.

4. Wait until the gearbox oil has drained completely.
5. Using an Allen key, re-install the inspection and oil filler plug in the planetary gearbox.
→ Contamination by small quantities of spillage is thus avoided.

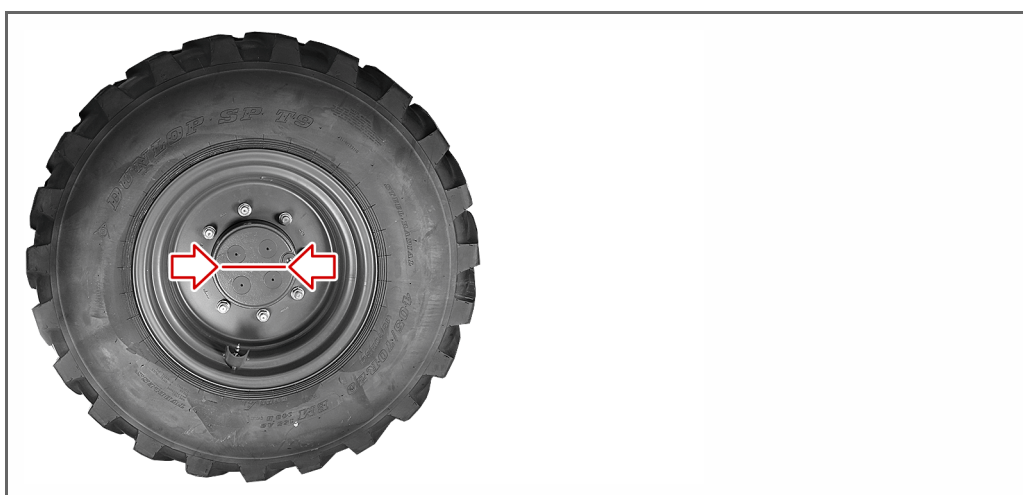
The gearbox oil has been drained.

Refilling the
gearbox oil

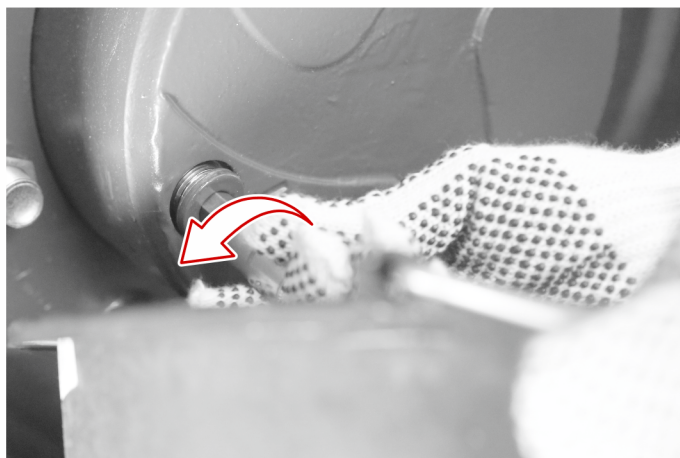


Carry out the following steps:

1. Move the wheel loader so that the **OIL LEVEL** fill level line of the planetary gearbox is horizontal.

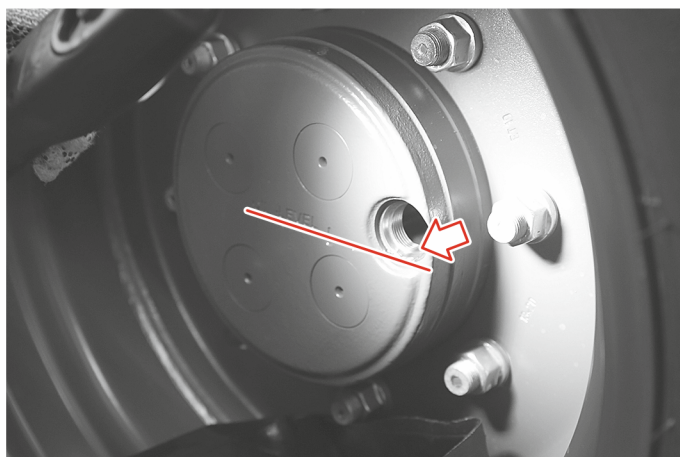


2. Using a ratchet and extension, unscrew the inspection and filler plugs.



3. Fill with fresh gearbox oil in the inspection port.

! The oil level must reach precisely below the lower edge of the inspection port .



4. Using a ratchet and extension, tighten the inspection and filler plug.
5. Wipe off any escaping gearbox oil with a cloth .
6. Dispose of the gearbox oil that has been collected, according to the local statutory provisions,

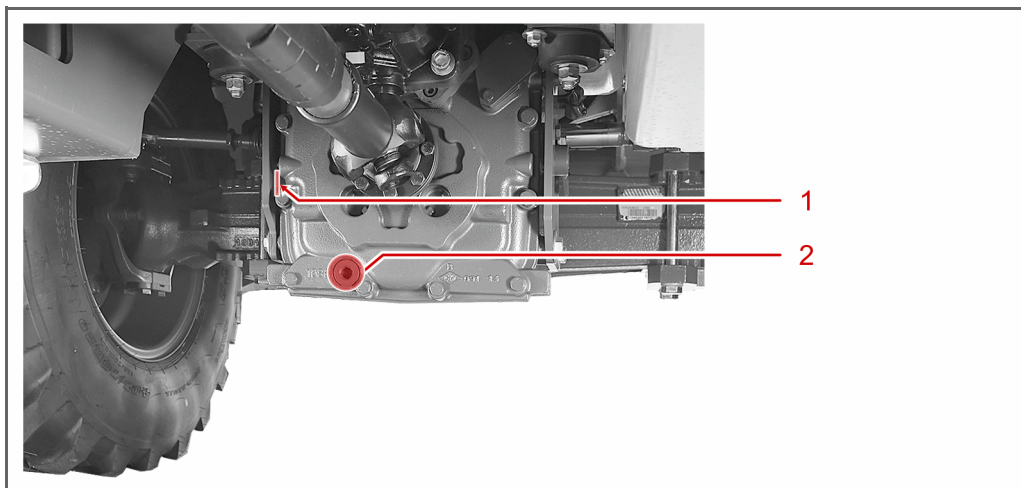
The gearbox oil has been refilled.

✓ Done.

3.3.5 Changing the gearbox oil of the transfer box

There are fast and slow runners - each with different transfer cases.

3.3.5.1 Changing the oil of the fast runner transfer case



Location of the bolts on the transfer case

Key

No.	Designation
1	Inspection and filler plug
2	Drain plug



Requirement

- The wheel loader is warmed up.
- The wheel loader is standing on a horizontal surface.
- The wheel loader is switched off.
- The parking brake is applied.
- The ignition key has been removed.



Tools required:

- Ratchet with 1/2" extension
- a sufficiently large oil drip tray
- Protective gloves
- Suitable, fresh gearbox oil

Draining the
gearbox oil



WARNING

Health hazard posed by gearbox oil!

The gearbox oil is hazardous to health. Frequent skin contact can be carcinogenic.

- ➔ Avoid continuous skin contact with the gearbox oil.
- ➔ Always wear gloves when carrying out this job.

NOTICE

Environmental hazard posed by gearbox oil!

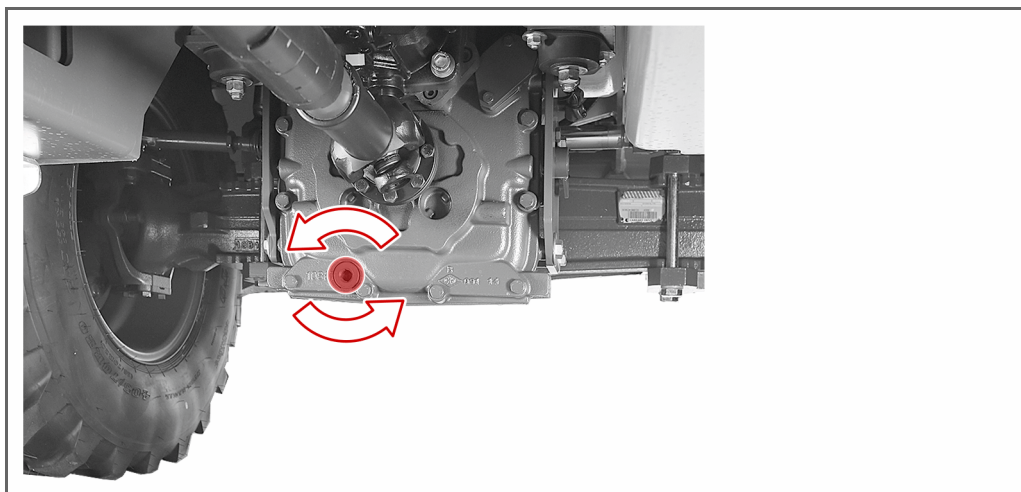
The used gearbox oil of the wheel loader is hazardous to the environment!

- ➔ Dispose of the used gearbox oil according to the local statutory provisions,
- ➔ Catch the draining gearbox oil in a suitable container.
- ➔ Prevent the gearbox oil from entering the soil.

Carry out the following steps:

1. Place an oil drip tray beneath the transfer case.
 - ➔ The oil drip tray prevents the gearbox oil from penetrating the subsoil.

2. Using a ratchet and extension, unscrew the oil drain plug.



↪ The gearbox oil drains immediately.

3. Wait until the gearbox oil has drained completely.
4. Using a ratchet and extension, tighten the drain plug.

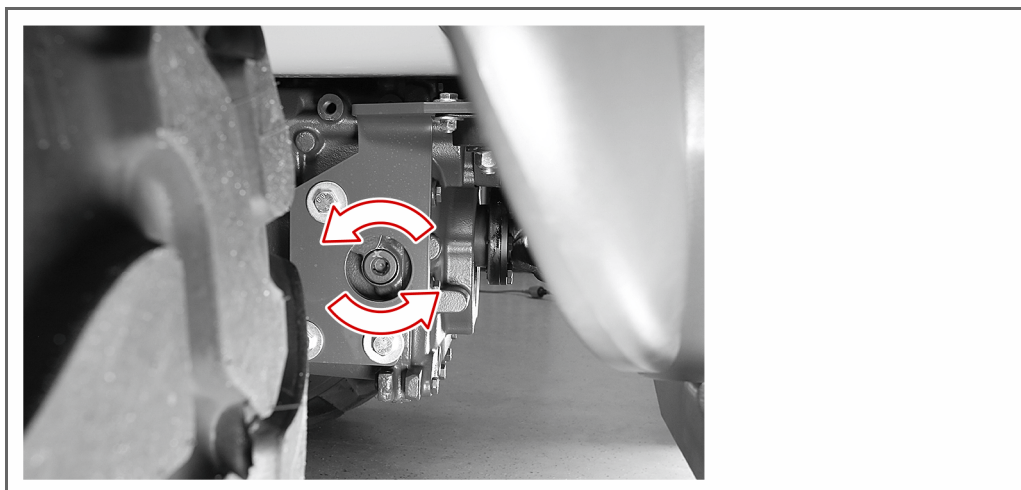
The gearbox oil has been drained.

Refilling the
gearbox oil



Carry out the following steps:

1. Using a ratchet and extension, unscrew the inspection and filler plugs.



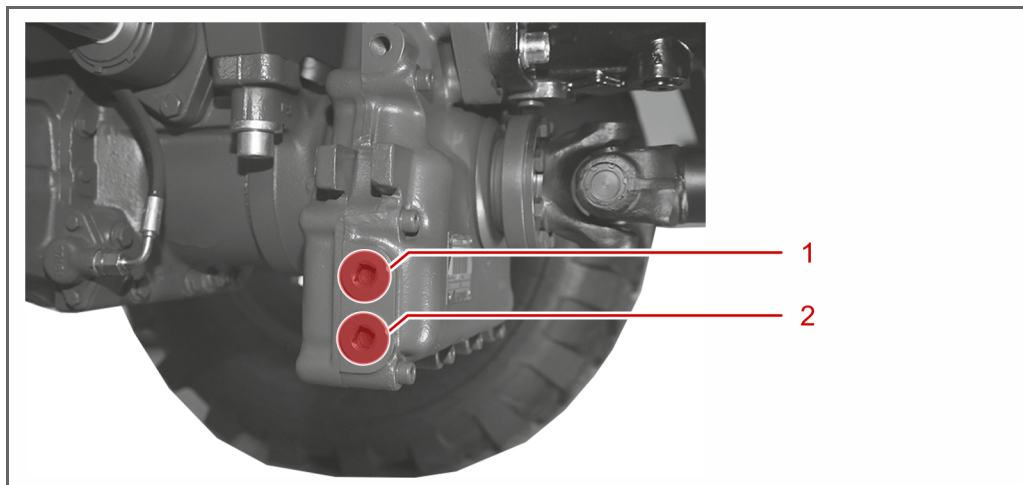
2. Pour fresh gearbox oil into the transfer box.
! The oil level must reach precisely below the lower edge of the inspection port .
3. Using a ratchet and extension, tighten the inspection and filler plug.
4. Remove the oil collection container.

5. Dispose of the gearbox oil that has been collected, according to the local statutory provisions,

The gearbox oil has been refilled.

✓ Done.

3.3.5.2 Changing the oil of the slow runner transfer case



Location of the bolts on the transfer case

Key

No.	Designation
1	Inspection and filler plug
2	Drain plug



Requirement

- The wheel loader is warmed up.
- The wheel loader is standing on a horizontal surface.
- The wheel loader is switched off.
- The parking brake is applied.
- The ignition key has been removed.



Tools required:

- Ratchet with 1/2" extension
- a sufficiently large oil drip tray
- Protective gloves
- Suitable, fresh gearbox oil

Draining the
gearbox oil



WARNING

Health hazard posed by gearbox oil!

The gearbox oil is hazardous to health. Frequent skin contact can be carcinogenic.

- ➔ Avoid continuous skin contact with the gearbox oil.
- ➔ Always wear gloves when carrying out this job.

NOTICE

Environmental hazard posed by gearbox oil!

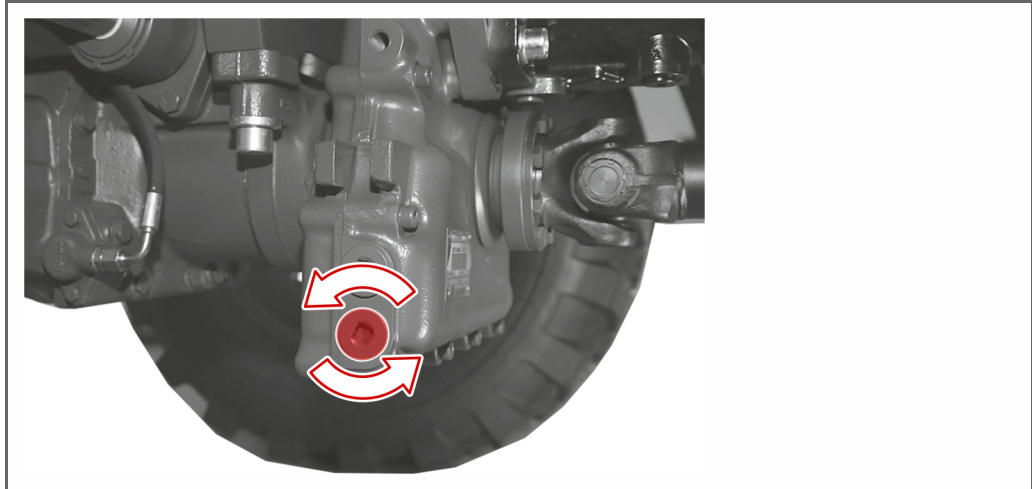
The used gearbox oil of the wheel loader is hazardous to the environment!

- ➔ Dispose of the used gearbox oil according to the local statutory provisions,
- ➔ Catch the draining gearbox oil in a suitable container.
- ➔ Prevent the gearbox oil from entering the soil.

Carry out the following steps:

1. Place an oil drip tray beneath the transfer case.
 - ↪ The oil drip tray prevents the gearbox oil from penetrating the subsoil.

2. Using a ratchet and extension, unscrew the oil drain plug.



→ The gearbox oil drains immediately.

3. Wait until the gearbox oil has drained completely.
4. Using a ratchet and extension, tighten the drain plug.

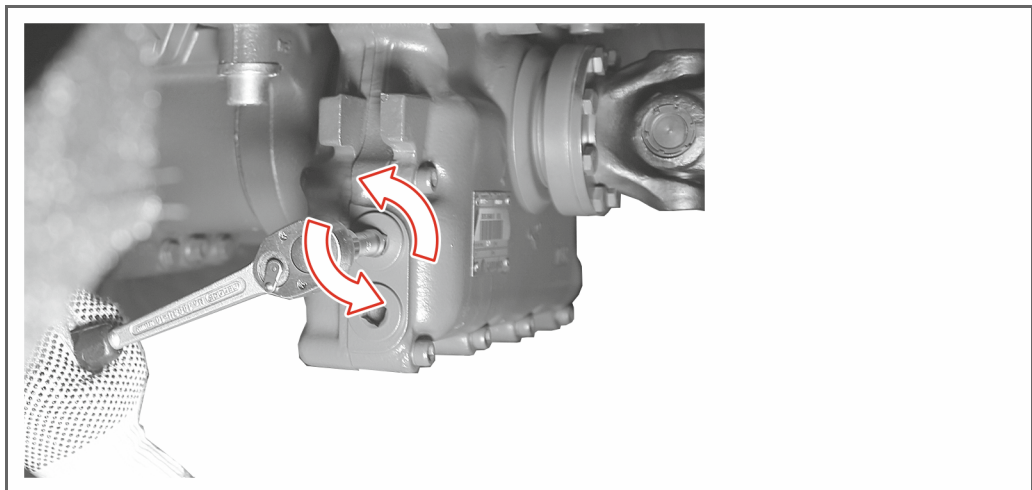
The gearbox oil has been drained.

Refilling the gearbox oil



Carry out the following steps:

1. Using a ratchet and extension, unscrew the inspection and filler plugs.



2. Pour fresh gearbox oil into the transfer box.
! The oil level must reach precisely below the lower edge of the inspection port .
3. Using a ratchet and extension, tighten the inspection and filler plug.
4. Remove the oil collection container.

5. Dispose of the gearbox oil that has been collected, according to the local statutory provisions,

The gearbox oil has been refilled.

✓ Done.

3.3.6 Refilling with diesel fuel

There is no diesel tank drain plug in this series.



Requirement

- The wheel loader is standing on a horizontal surface.
- The wheel loader is switched off.
- The ignition key has been removed.
- The parking brake is applied.



Tools required:

- Cloths
- Ignition key
- Protective gloves
- Scavenge pump
- a sufficiently large diesel fuel collection receptacle
- suitable fresh diesel fuel

Drain the diesel fuel



WARNING

Fire hazard due to ignition of the diesel fuel!

Burns may result. In addition, the wheel loader will be damaged by the fire!

- Refuel the wheel loader only once it has cooled down.
- Smoking **es strictly prohibited** when refuelling the wheel-loader!
- Immediately clean up any diesel fuel that has spilled.



WARNING

Health hazard posed by diesel fuel!

The diesel fuel is hazardous to health. Frequent skin contact can be carcinogenic.

- Avoid continuous skin contact with the diesel fuel.
- Always wear gloves when carrying out this job.

NOTICE

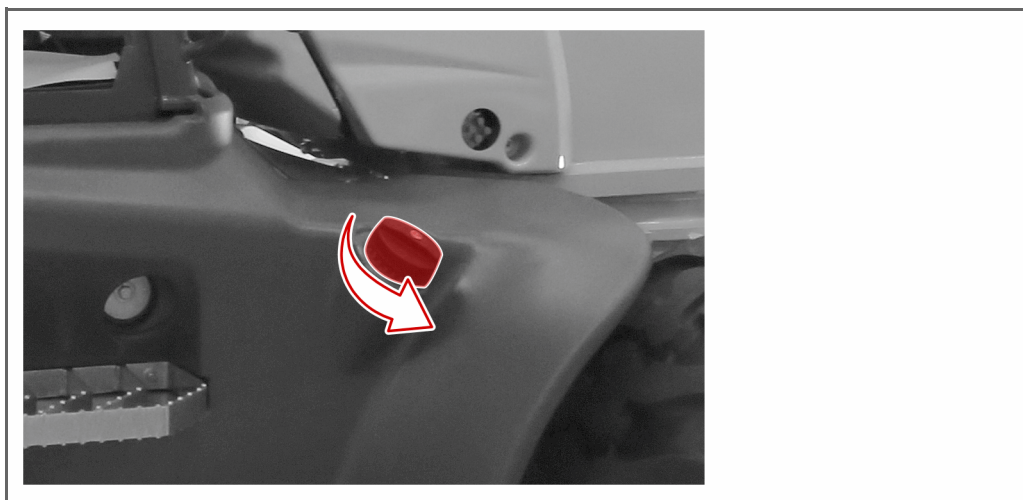
Environmental hazard posed by diesel fuel!

The diesel fuel used by the wheel loader is hazardous to the environment!

- Dispose of the diesel fuel according to the local statutory provisions,
- Catch the draining diesel fuel in a suitable container.
- Prevent the diesel fuel from entering the soil.

Carry out the following steps:

1. Using the ignition key, open the tank cap.



2. Use a diesel fuel catchment receptacle of adequate capacity.
 - ↪ The diesel fuel collection container prevents the diesel fuel from penetrating the subsoil.
3. Guide the scavenge pump into the diesel fuel filler nozzle.
4. Operate the scavenge pump
5. Wait until the diesel fuel oil has been pumped out completely.
6. Remove the scavenge pump
 - ↪ If necessary, clean the scavenge pump

The diesel fuel has been drained.

Refilling diesel fuel Carry out the following steps:

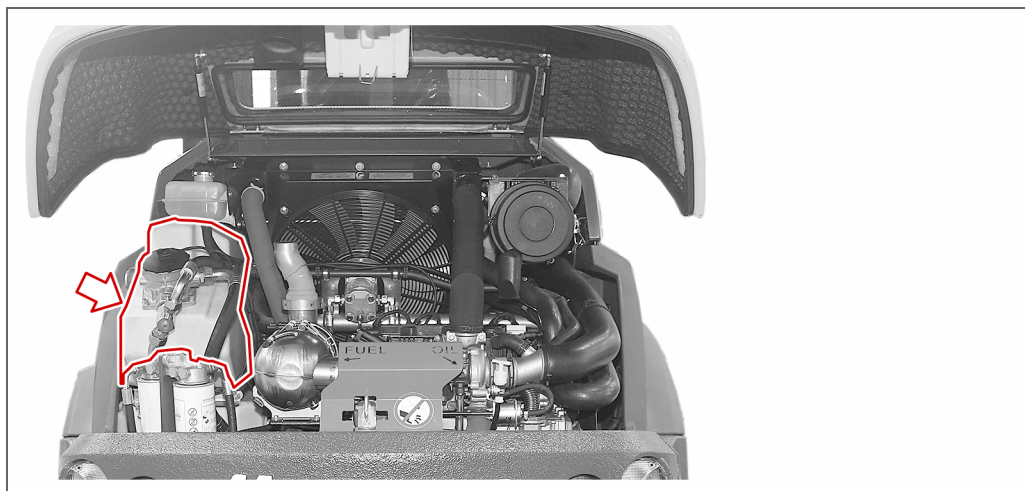


1. Carefully pour the diesel fuel into the tank.
2. Close the tank cap of the diesel fuel filling nozzle.
3. Wipe off any spilled diesel fuel with a cloth .
4. Dispose of the collected diesel fuel according to the local statutory provisions,

The diesel fuel has been topped up.

✓ Done.

3.3.7 Changing the hydraulic fluid



Location of the hydraulic fluid reservoir.



Requirement

- The wheel loader is standing on a horizontal surface.
- The wheel loader is switched off.
- The bucket arm is lowered.
- If a bucket is mounted, this must be tilted.
- The engine hood of the wheel loader is open.
- The ignition key has been removed.



Tools required:

- Cloths
- Protective gloves
- A suitable funnel
- Suitable, fresh gearbox oil
- a sufficiently large hydraulic fluid drip tray
- A suitable oil drainage hose

Drain the hydraulic
fluid



WARNING

Health hazard posed by hydraulic fluid!

The hydraulic fluid is hazardous to health. Frequent skin contact can be carcinogenic.

- ➔ Avoid continuous skin contact with the hydraulic fluid.
- ➔ Always wear gloves when carrying out this job.

NOTICE

Environmental hazard posed by hydraulic fluid!

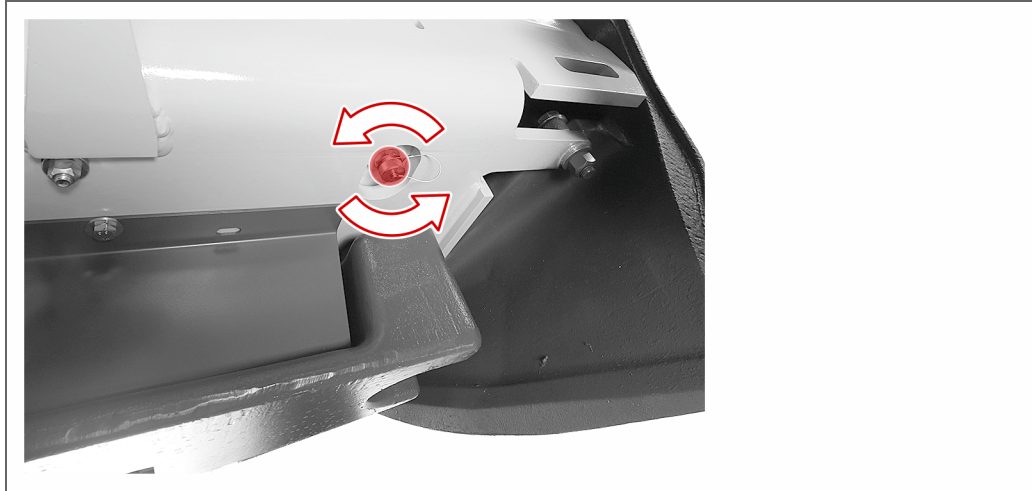
The used hydraulic fluid of the wheel loader is hazardous to the environment!

- ➔ Dispose of the used hydraulic fluid according to the local statutory provisions,
- ➔ Catch the draining hydraulic fluid in a suitable container.
- ➔ Prevent the hydraulic fluid from entering the soil.

Carry out the following steps:

1. Place an hydraulic fluid drip tray beneath the hydraulic fluid drain plug.
 - ➔ The hydraulic fluid drip prevents the hydraulic fluid from penetrating the subsoil.

2. Unscrew the protective cap of the oil drain plug.



3. Screw the oil drainage hose onto the oil drain plug.
→ The hydraulic fluid begins draining.
4. Wait until the hydraulic fluid has drained completely.
5. Unscrew the oil drainage hose from the oil drain plug.
6. Screw the protective cap back onto the oil drain plug.

The hydraulic fluid has been drained.

Topping up the hydraulic fluid



Carry out the following steps:

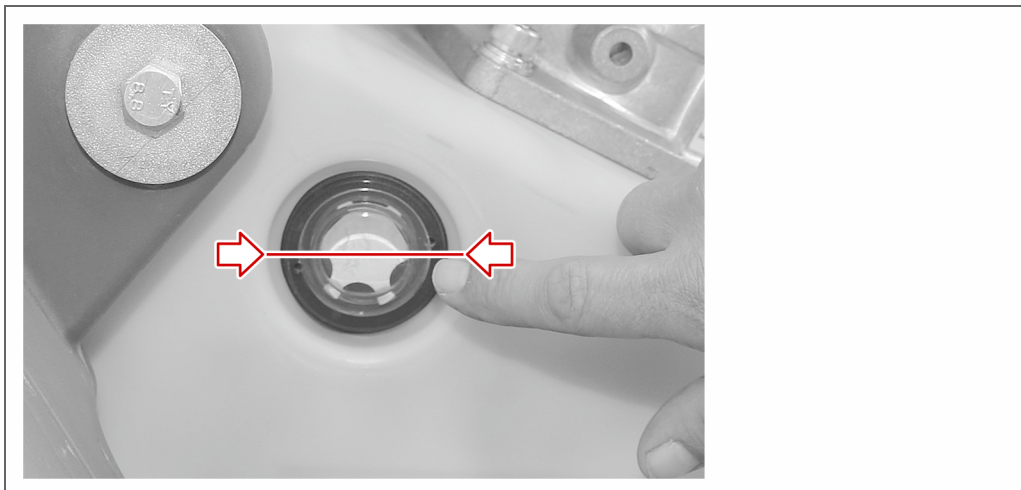
1. Manually open the cap of the hydraulic fluid filler nozzle.

! If the cap cannot be opened by hand, then a special open-end spanner can be used.



2. Using a suitable funnel pour the hydraulic fluid into the open hydraulic fluid filler nozzle.

! The sight glass must be at least half full with hydraulic fluid.



3. Close the cap of the hydraulic fluid reservoir manually.
4. Wipe off any spilled hydraulic fluid with a cloth .
5. Dispose of the hydraulic fluid that has been collected, according to the local statutory provisions,

The hydraulic fluid has been refilled.

✓ Done.

3.4 Lubrication

3.4.1 Lubrication plan

Wheel loader lubrication schedule Serie AS / AF / AT / AS tele

Lubrication intervals	Part on wheel loader	Number of lubrication points
after 500 hours of operation	Turntable chain	See "Lubricating the turntable chain" (Page 109)
after 500 hours of operation	Support valve	See "Oiling the check valve" (Page 111)

3.4.2 Lubricating the turntable chain

A turntable chain is only installed on a swing loader.



Requirement

- The wheel loader is standing on a horizontal surface.
- The parking brake is applied.



Tools required:

- A second person who operates the wheel loader.
- Protective gloves
- Grease brush
- Multi-purpose grease



CAUTION

Hazard of injuries to limbs by crushing and cutting!

The front part of the wheel loader is very cramped. You can be cut and crushed when performing maintenance tasks!

- Always wear protective gloves!
- Always work carefully!



WARNING

Health hazard posed by multi-purpose grease!

Multi-purpose grease is hazardous to health. Frequent skin contact can be carcinogenic.

- Avoid continuous skin contact with multi-purpose grease.
- Always wear gloves when carrying out this job.

NOTICE

Environmental hazard posed by multi-purpose grease!

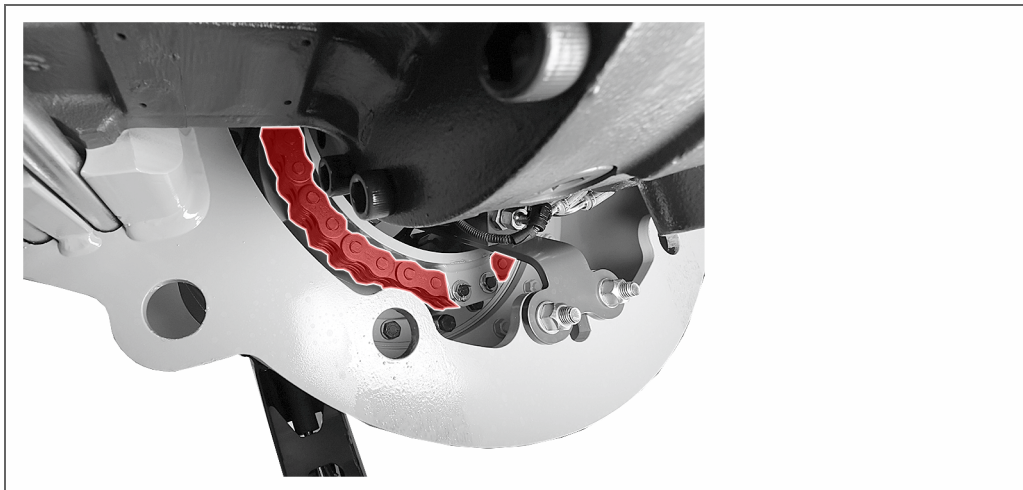
The multi-purpose grease used for the wheel loader is hazardous to the environment!

- Dispose of the multi-purpose grease according to the local statutory provisions,
- Catch the draining multi-purpose grease in a suitable container.
- Prevent the multi-purpose grease from entering the soil.

Carry out the following steps:

1. Lift the bucket arm
2. Secure the bucket arm support.

3. Slowly move the bucket arm completely to the right and to the left once.
! While moving, a second person smears the chain with a paintbrush.



- ✓ The turntable chain has been lubricated.

3.4.3 Oiling the check valve



Requirement

- The wheel loader is standing on a horizontal surface.
- The parking brake is applied.
- The wheel loader is switched off.
- The bucket arm is raised.
- The bucket arm support is installed.
- The bucket arm is moved completely to one side.
- The ignition key has been removed.



Tools required:

- Wrench SW 10
- Screwdriver
- Protective gloves
- Standard maintenance oil



CAUTION

Hazard of injuries to limbs by crushing and cutting!

The front part of the wheel loader is very cramped. You can be cut and crushed when performing maintenance tasks!

- Always wear protective gloves!
- Always work carefully!



WARNING

Health hazard posed by maintenance oil!

The maintenance oil is hazardous to health. Frequent skin contact can be carcinogenic.

- Avoid continuous skin contact with maintenance oil.
- Always wear gloves when carrying out this job.

NOTICE

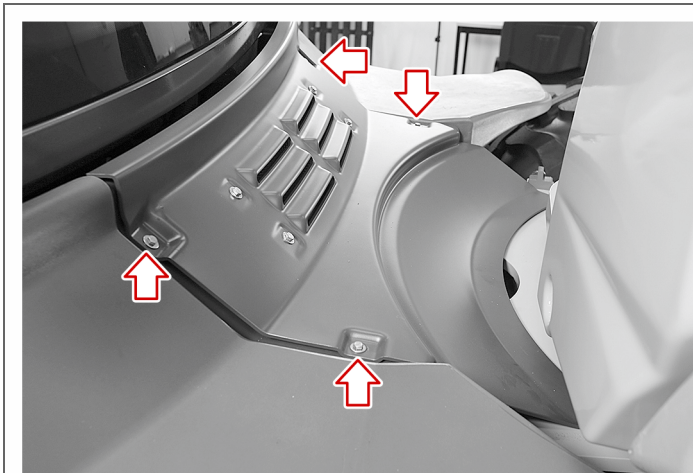
Environmental hazard posed by maintenance oil!

The maintenance oil used for the wheel loader is hazardous to the environment!

- Dispose of the maintenance oil according to the local statutory provisions,
- Catch the draining maintenance oil in a suitable container.
- Prevent the maintenance oil from entering the soil.

Carry out the following steps:

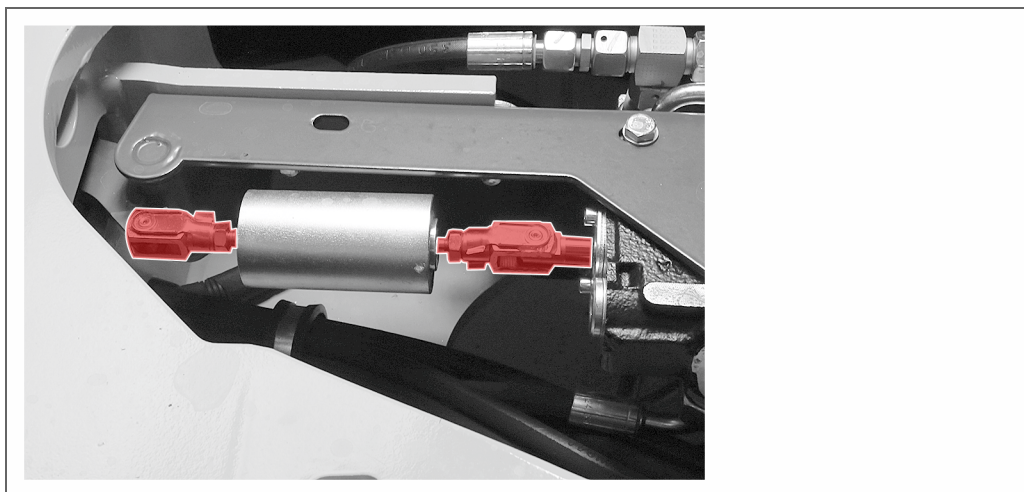
1. Unscrew the four mounting screws of the protective cover.



2. Loosen the hose from the protective cover with the aid of a screwdriver.



3. Remove the protective cover.
4. Check the interior for leaks.

5. Oil the check valve.**6.** Secure the hose to the protective cover.**7.** Refasten the four mounting screws of the protective cover.

✓ The check valve has been oiled.

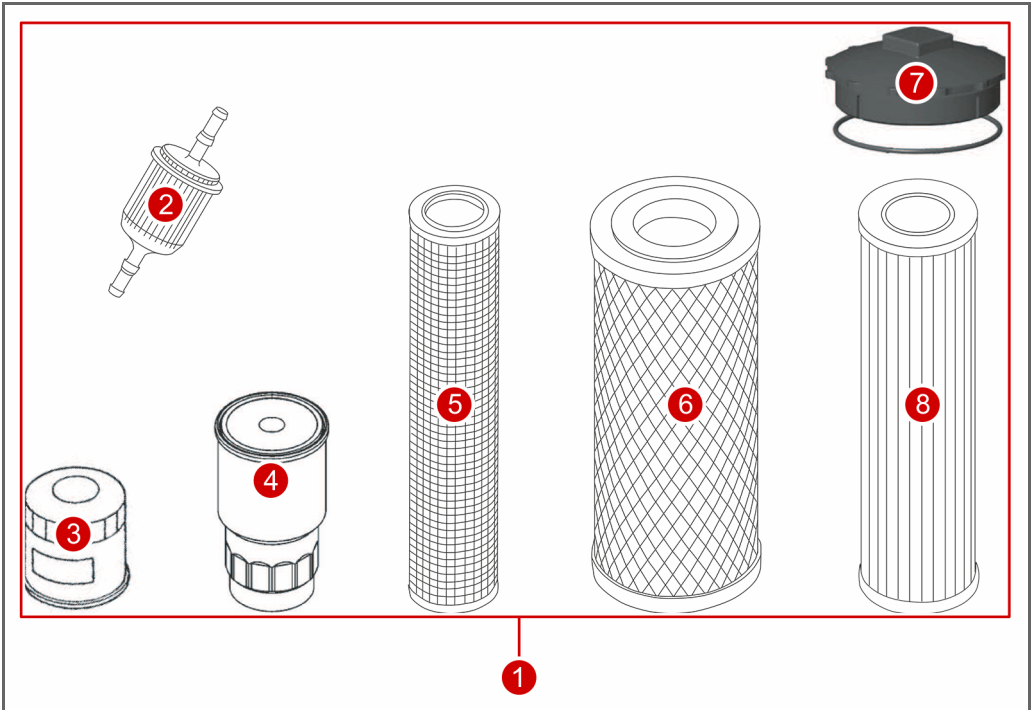
4 Circuit diagrams

Circuit diagrams can be obtained from Mecalac on request.

5 Annex

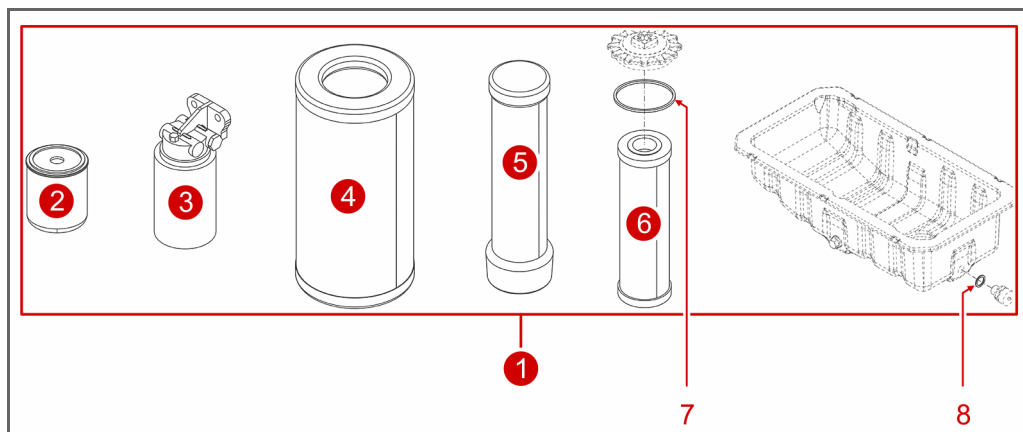
5.1 Spare Parts

5.1.1 Filter



Cummins engine filter – overview

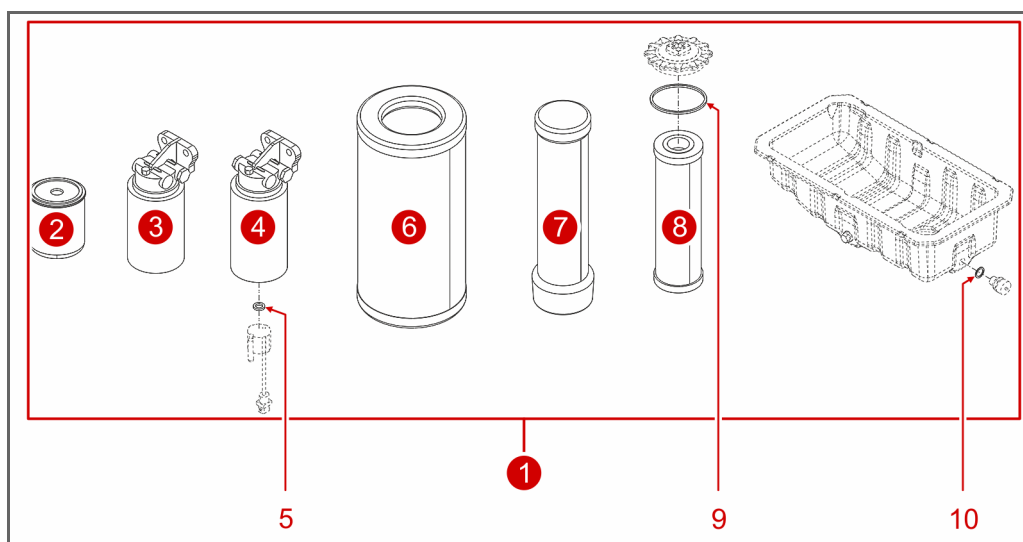
Key		
No.	Designation	Mecalac TKZ
1	Filter set	23122185
2	Fuel pre-filter	23128661
3	Engine oil filter	23121921
4	Fuel filter	23121920
5	Safety cartridge	4198304A
6	Air filter insert	4198305A
7	O-ring 110,72x3,53	4185042A
8	Hydraulic fluid filter	23122182



Deutz engine filter 500 operating hours – overview

Key

No.	Designation	Mecalac TKZ
1	Filter set	23133440
2	Engine oil filter	23110650
3	Fuel filter	23133339
4	Air filter insert	4198305A
5	Safety cartridge	4198304A
6	Hydraulic fluid filter	23122182
7	O-ring 110,72x3,53	4185042A
8	Seal ring A 18X 24 CU	7426631A



Deutz engine filter 1000 operating hours – overview

Key

No.	Designation	Mecalac TKZ
1	Filter set	23133507

Key (Cont.)

No.	Designation	Mecalac TKZ
2	Engine oil filter	23110650
3	Fuel filter	23133339
4	Fuel pre-filter	23133338
5	Circular gasket	23124774
6	Air filter insert	4198305A
7	Safety cartridge	4198304A
8	Hydraulic fluid filter	23122182
9	O-ring 110,72x3,53	4185042A
10	Seal ring A 18X 24 CU	7426631A

5.1.2 Consumables

Slow-runner, Cummins engine, consumables

Designation	Quantity	Mecalac TKZ
Engine oil	8	23106886
Gearbox oil	22	23104578
Hydraulic fluid	134	23107305
Lubricating grease cartridge	1	4117807A
Coolant	14	23129554

Fast runner, Cummins engine, consumables

Designation	Quantity	Mecalac TKZ
Engine oil	8	23106886
Gearbox oil	24.7	23104578
Hydraulic fluid	134	23107305
Lubricating grease cartridge	1	4117807A
Coolant	14	23129554

Slow runner, Deutz engine, consumables

Designation	Quantity	Mecalac TKZ
Engine oil	8	2320062
Gearbox oil	22	23104578
Hydraulic fluid	134	23107305
Lubricating grease cartridge	1	4117807A
Coolant	14	23129554

Fast runner, Deutz engine, consumables

Designation	Quantity	Mecalac TKZ
Engine oil	8	2320062
Gearbox oil	24.7	23104578
Hydraulic fluid	134	23107305
Lubricating grease cartridge	1	4117807A
Coolant	14	23129554

5.2 Deutz error messages

DTC-List

Diagnosis- and Errorcodes

referenced ECU-Software
P490_: 220, 310, 501
P491_: 220, 310, 400, 501

P492_: 213
P513_: 214, 300



Deutz-Code / SPN / Fehlername	Seite
11 / 107 / AirFitSysReac	3
12 / 91 / APP1	3
14 / 91 / APPWm	3
15 / 91 / APPWmPer	4
16 / 108 / APSCD	4
17 / 729 / ArH1	4
18 / 730 / ArH2	5
19 / 676 / ArHCD_NoLd	5
20 / 676 / ArHCD_RlyErr	5
22 / 168 / BattCD	6
23 / 168 / BattCDSysReac	6
24 / 523561 / BIPCy1	6
25 / 523562 / BIPCy2	7
26 / 523563 / BIPCy3	7
27 / 523564 / BIPCy4	7
28 / 523565 / BIPCy5	8
29 / 523566 / BIPCy6	8
30 / 523567 / BIPCy7	8
31 / 523568 / BIPCy8	9
32 / 102 / BPSCD	9
33 / 102 / BPSCDSysReac	9
37 / 111 / CLSCDSysReac	10
38 / 1323 / CmbChbMisfire1	10
39 / 1324 / CmbChbMisfire2	10
40 / 1325 / CmbChbMisfire3	11
41 / 1326 / CmbChbMisfire4	11
42 / 1327 / CmbChbMisfire5	11
43 / 1328 / CmbChbMisfire6	12
44 / 1450 / CmbChbMisfire7	12
45 / 1451 / CmbChbMisfire8	12
46 / 1322 / CmbChbMisfireMul	13
47 / 1346 / CmbChbSysReac	13
48 / 1109 / CoEngShOffDemlgr	13
52 / 1072 / CRERCD	14
53 / 1081 / CSLpCD	14
54 / 704 / CTLpCD	14
55 / 110 / CTSCD	15

Deutz-Code / SPN / Fehlername	Seite
56 / 110 / CTSCDSysReac	15
57 / 701 / Dummy1CD_Max	15
58 / 701 / Dummy1CD_Min	16
59 / 701 / Dummy1CD_SigNpl	16
60 / 702 / Dummy2CD_Max	16
61 / 702 / Dummy2CD_Min	17
62 / 702 / Dummy2CD_SigNpl	17
69 / 2791 / EGRCD_Max	17
70 / 2791 / EGRCD_Min	18
71 / 2791 / EGRCD_SigNpl	18
72 / 2791 / EGRCDIntEGR	18
74 / 923 / EngCDTrqCalcOut	19
75 / 190 / EngMBackUp	19
76 / 190 / EngMCaS1	19
77 / 190 / EngMCrS1	20
78 / 190 / EngMOfsCaSCrS	20
79 / 190 / EngPrtsSysReacFOC	20
80 / 190 / EngPrtsSysReacORC	21
81 / 703 / ESLpCD	21
82 / 1074 / EXFICD	21
83 / 975 / FanCD	22
85 / 1639 / FanCDEval	22
86 / 523602 / FanCDSysReac	22
87 / 97 / FIFCD	23
89 / 97 / FIFCD_WtLVl	23
90 / 94 / FIPSCD	23
91 / 94 / FIPSCDSysReac	24
94 / 523239 / FrmMngDecv1	24
95 / 523240 / FrmMngFunModOil	24
106 / 523212 / FrmMngTOEngPrt	25
110 / 523216 / FrmMngTOPrHtEnCmd	25
112 / 523218 / FrmMngTORxCCVS	25
113 / 523604 / FrmMngTORxEngTemp	26
117 / 523238 / FrmMngTOSwtOut	26
118 / 523222 / FrmMngTOTCO1	26
120 / 523605 / FrmMngTOTSC1AE	27
121 / 523606 / FrmMngTOTSC1AR	27

Deutz-Code / SPN / Fehlername	Seite
122 / 523607 / FrmMngTOTSC1DE	27
123 / 523608 / FrmMngTOTSC1DR	28
124 / 523609 / FrmMngTOTSC1PE	28
125 / 898 / FrmMngTOTSC1TE	28
126 / 520 / FrmMngTOTSC1TR	29
127 / 523610 / FrmMngTOTSC1VE	29
128 / 523611 / FrmMngTOTSC1VR	29
131 / 523500 / FrmMngTxTO	30
133 / 174 / FTSCD	30
134 / 174 / FTSCDSysReac	30
136 / 523618 / GOTSCD	31
137 / 523619 / GOTSCDSysReac	31
138 / 29 / HdThrt	31
139 / 1638 / HOTSCD	32
140 / 1638 / HOTSCDSysReac	32
141 / 523617 / HWEMonCom	32
142 / 630 / HWEMonEEPROM	33
143 / 523612 / HWEMonRcyLocked	33
144 / 523612 / HWEMonRcySuppressed	33
145 / 523612 / HWEMonRcyVisible	34
146 / 523612 / HWEMonUMaxSupply	34
147 / 523612 / HWEMonUMinSupply	34
149 / 105 / IATSCD	35
150 / 105 / IATSCDSysReac	35
153 / 523350 / InjVlvBnk1A	35
154 / 523351 / InjVlvBnk1B	36
155 / 523352 / InjVlvBnk2A	36
156 / 523353 / InjVlvBnk2B	36
157 / 523354 / InjVlvChipA	37
158 / 523355 / InjVlvChipB	37
159 / 651 / InjVlvCyl1A	37
160 / 651 / InjVlvCyl1B	38
161 / 652 / InjVlvCyl2A	38
162 / 652 / InjVlvCyl2B	38
163 / 653 / InjVlvCyl3A	39
164 / 653 / InjVlvCyl3B	39
165 / 654 / InjVlvCyl4A	39

DTC-List

Diagnosis- and Errorcodes

referenced ECU-Software

P490_ : 220, 310, 501

P491_ : 220, 310, 400, 501

P492_ : 213

P513_ : 214, 300



Deutz-Code / SPN / Fehlername	Seite
166 / 654 / InjVlvCyl4B	40
167 / 655 / InjVlvCyl5A	40
168 / 655 / InjVlvCyl5B	40
169 / 656 / InjVlvCyl6A	41
170 / 656 / InjVlvCyl6B	41
171 / 657 / InjVlvCyl7A	41
172 / 657 / InjVlvCyl7B	42
173 / 658 / InjVlvCyl8A	42
174 / 658 / InjVlvCyl8B	42
175 / 523370 / InjVlvErrDet	43
176 / 523615 / MeUnCD_ADC	43
177 / 523615 / MeUnCDNoLoad	43
178 / 523615 / MeUnCDSCBat	44
179 / 523615 / MeUnCDSCGnd	44
182 / 2634 / MnRly1_SCB	44
183 / 2634 / MnRly1_SCG	45
184 / 523420 / Montir	45
186 / 2634 / MRlyCD	45
187 / 563 / MRlyCDMnRly2	46
188 / 2634 / MRlyCDMnRly3	46
189 / 523450 / MSSCD1	46
190 / 523451 / MSSCD2	47
191 / 523452 / MSSCD3	47
192 / 639 / NetMngCANAOff	47
193 / 1231 / NetMngCANBOff	48
194 / 1235 / NetMngCANCOff	48
195 / 705 / OPLpCD	48
196 / 100 / OPSCD	49
197 / 100 / OPSCD1	49
198 / 100 / OPSCDSysReachHi	49
199 / 100 / OPSCDSysReacLo	50
200 / 1237 / OSwCD	50
201 / 175 / OTSCD	50
203 / 175 / OTSCDSysReac	51
208 / 523470 / PRVMon	51
209 / 157 / RailCD	51
210 / 157 / RailCDOfsTst	52

Deutz-Code / SPN / Fehlername	Seite
211 / 523613 / RailMeUn0	52
212 / 523613 / RailMeUn1	52
213 / 523613 / RailMeUn2	53
214 / 523613 / RailMeUn3	53
215 / 523613 / RailMeUn4	53
216 / 523613 / RailMeUn7	54
218 / 523490 / SOPTst	54
219 / 1079 / SSpMon1	54
221 / 1080 / SSpMon2	55
222 / 523601 / SSpMon3	55
223 / 677 / StrtCDHS	55
224 / 677 / StrtCDLS	56
225 / 624 / SysLamp	56
226 / 158 / T15CD	56
227 / 523550 / T50CD	57
228 / 523550 / TPUMon	57
232 / 84 / VSSCD1	57
235 / 523600 / WdCom	58
236 / 523470 / PRVMonSysReac	58
237 / 523006 / APPCDSwtnSel	58
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DTC-List

Diagnosis- and Errorcodes

referenced ECU-Software
P490_: 220, 310, 501
P491_: 220, 310, 400, 501

P492_: 213
P513_: 214, 300



11 / 107 / AirFitSysReac

Error description AIR FILTER COND.

Air filter differential pressure: the pressure difference of the intake air between the filter inlet and outlet calculated by ECU is above the target range and the ECU activates a system reaction

Error codes

DEUTZ-Errorcode: 11

BlinkCode (short-long-short): 1 - 3 - 6

SPN: 107

possible FMI:

- 0: data valid, but above normal working area
- 12: Errorcode not identifiable
- 12: Errorcode not identifiable
- 12: Errorcode not identifiable

Errordetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Pressure loss above target range with system reaction, air filter clogged or defective, sensor not working, connection cable damaged

Take actions for error repair

Check airfilter and if necessary clean or renew it, check cabling, check air filter and if necessary replace the filter component, check sensor and if necessary replace it, check connection cable and if necessary repair or replace it

other error properties

System reaction: Warning or Warning and power reduction

Behaviour error lamp: permanent light

Selfhealing: yes

Signal Priority: 2

Measurement @ errortime: actual value

12 / 91 / APP1

Error description THROTTLE 1

Analog accelerator pedal sensor 1 or double accelerator pedal sensor: the voltage measured by ECU is out of the target range or the calculated pedal position is implausible compared with the position of the second pedal

Error codes

DEUTZ-Errorcode: 12

BlinkCode (short-long-short): 2 - 2 - 6

SPN: 91

possible FMI:

- 3: Voltage to high or short circuit to +Ubatt
- 4: Voltage to low or short circuit to -Ubatt
- 12: Errorcode not identifiable
- 2: data stream is defective

Errordetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Voltage outside target range, signal implausible compared to signal of redundant pedal (analog pedal 1), sensor defective, connection cable damaged

Take actions for error repair

Check cabling, check accelerator pedal sensor and if necessary replace it, check connection cable and if necessary repair or replace it

other error properties

System reaction: Warning, switching to substitute value

Behaviour error lamp: Priority-Chain or Limp Home

Selfhealing: no

Signal Priority: 4

Measurement @ errortime: actual value

14 / 91 / APPWm

Error description THROTTLE 1

Digital accelerator pedal sensor (PWM): the signal received by ECU is defective or implausible or the pulse-duty factor is out of the target range

Error codes

DEUTZ-Errorcode: 14

BlinkCode (short-long-short): 2 - 2 - 2

SPN: 91

possible FMI:

- 8: unusual frequency, pulse or period.
- 8: unusual frequency, pulse or period.
- 2: data stream is defective
- 8: unusual frequency, pulse or period.

Errordetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Duty cycle outside target range, signal erroneous or implausible (pedal 1), sensor defective, connection cable damaged

Take actions for error repair

Check cabling, check accelerator pedal sensor and if necessary replace it, check connection cable and if necessary repair or replace it

other error properties

System reaction: Warning, switching to substitute value

correspond to Priority-Chain or Limp Home

Behaviour error lamp: permanent light

Selfhealing: yes

Signal Priority: 4

Measurement @ errortime: actual value

DTC-List

Diagnosis- and Errorcodes

referenced ECU-Software
P490_: 220, 310, 501
P491_: 220, 310, 400, 501

P492_: 213
P513_: 214, 300



15 / 91 / APPPwmPer

Error description THROTTLE 1

digital accelerator pedal sensor (PWM): the frequency of the signal received by ECU is out of the target range

Error codes

DEUTZ-Errorcode: 15

BlinkCode (short-long-short): 2 - 2 - 2

SPN: 91

possible FMI:

- 8: unusual frequency, pulse or period.
- 8: unusual frequency, pulse or period.
- 12: Errormode not identifiable
- 12: Errormode not identifiable

Errordetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Pulse frequency outside target range (pedal 1), sensor defective, connection cable damaged

Take actions for error repair

Check cabling, check accelerator pedal sensor and if necessary replace it, check connection cable and if necessary repair or replace it

other error properties

System reaction: Warning, switching to substitute value correspond to Priority-Chain or Limp Home

Behaviour error lamp: permanent light

Selfhealing: yes

Signal Priority: 4

Measurement @ errortime: actual value

16 / 108 / APSCD

Error description BAROMETRIC PRESS.

Ambient air pressure sensor (in ECU): the voltage measured by ECU is out of the target range or the calculated ambient air pressure is implausible compared with the charge air pressure

Error codes

DEUTZ-Errorcode: 16

BlinkCode (short-long-short): 2 - 9 - 2

SPN: 108

possible FMI:

- 3: Voltage to high or short circuit to +Ubatt
- 4: Voltage to low or short circuit to -Ubatt
- 12: Errormode not identifiable
- 2: data stream is defective

Errordetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Ambient air pressure sensor defective, ECU defective

Take actions for error repair

Change ECU

other error properties

System reaction: Warning, substitute value (0.85bar)

Behaviour error lamp: permanent light

Selfhealing: yes

Signal Priority: 4

Measurement @ errortime: default value

17 / 729 / ArHt1

Error description AIR HEATER RELAY

Air heater relay: the current drain measured by ECU is out of the target range

Error codes

DEUTZ-Errorcode: 17

BlinkCode (short-long-short): 2 - 6 - 3

SPN: 729

possible FMI:

- 3: Voltage to high or short circuit to +Ubatt
- 4: Voltage to low or short circuit to -Ubatt
- 5: current to low or broken wire
- 12: Errormode not identifiable

Errordetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Cable break or short circuit at EDC output, relay defective, connection cable damaged

Take actions for error repair

Check cabling, if sensor not working, check relay and if necessary replace it, check connection cable and if necessary repair or replace it

other error properties

System reaction: Warning, shutoff output

Behaviour error lamp: permanent light

Selfhealing: yes

Signal Priority: 2

Measurement @ errortime: shut off value

18 / 730 / ArHt2**Error description AIR HEATER VALVE**

Air heater magnet valve: the current drain measured by ECU is out of the target range

Error codes

DEUTZ-Errorcode: 18

BlinkCode (short-long-short): 2 - 6 - 3

SPN: 730

possible FMI:

- 3: Voltage to high or short circuit to +Ubatt
- 4: Voltage to low or short circuit to -Ubatt
- 5: current to low or broken wire
- 12: Errormode not identifiable

Errordetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Cable break or short circuit, valve defective, connection cable damaged

Take actions for error repair

Check valve and if necessary replace it, check connection cable and if necessary repair or replace it

other error properties

System reaction:
Behaviour error lamp: permanent light
Selfhealing: yes
Signal Priority: 2
Measurement @ errortime: shut off value

19 / 676 / ArHtCD_NoLd**Error description AIR HEATER**

Air heater relay: the ECU detects no switching operation at the input of a readback process

Error codes

DEUTZ-Errorcode: 19

BlinkCode (short-long-short): 2 - 6 - 3

SPN: 676

possible FMI:

- 12: Errormode not identifiable
- 4: Voltage to low or short circuit to -Ubatt
- 12: Errormode not identifiable
- 12: Errormode not identifiable

Errordetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Relay energized, but no feedback on sense line, relay defective or wrong wired, preheat component defective, connection cable damaged

Take actions for error repair

Check cabling of preheat component, if relay not working check relay and if necessary replace it, check preheat component and if necessary replace it, check connection cable and if necessary repair or replace it

other error properties

System reaction: Warning
Behaviour error lamp: permanent light
Selfhealing: no
Signal Priority: 3
Measurement @ errortime: setpoint for output status

20 / 676 / ArHtCD_RlyErr**Error description AIR HEATER**

Air heater relay: the ECU detects an implausible signal at the input of a readback process

Error codes

DEUTZ-Errorcode: 20

BlinkCode (short-long-short): 2 - 6 - 3

SPN: 676

possible FMI:

- 5: current to low or broken wire
- 2: data stream is defective
- 12: Errormode not identifiable
- 12: Errormode not identifiable

Errordetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Relay not energized, but working voltage on sense line, relay defective (can not disconnect or switch off), preheat component defective, connection cable damaged

Take actions for error repair

Check cabling of preheat component, if relay not working check relay and if necessary replace it, check preheat component and if necessary replace it, check connection cable and if necessary repair or replace it

other error properties

System reaction: Warning
Behaviour error lamp: permanent light
Selfhealing: no
Signal Priority: 3
Measurement @ errortime: setpoint for output status

22 / 168 / BattCD**Error description BATTERY VOLTAGE**

Battery voltage: the voltage measured by ECU is out of the target range

Error codes

DEUTZ-Errorcode: 22

BlinkCode (short-long-short): 3 - 1 - 8

SPN: 168

possible FMI:

- 0: data valid, but above normal working area
- 1: data valid, but below normal working area
- 12: Errorcode not identifiable
- 12: Errorcode not identifiable

Errordetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Voltage below target range, battery defective, too high power supply voltage, too high contact resistance, wiring damaged, energie system overloaded, parametering inaccurate, ECU defective

Take actions for error repair

Check LIMA?. ECU, cabling, contact resistance, safety fuses, too high load in energy system, check battery and if necessary replace it, check battery pole and if necessary clean it, check connection cable and if necessary repair or replace it, check volta

other error properties

System reaction: Warning, substitute value, dependent upon supply voltage (12V, 24V)

Behaviour error lamp: permanent light

Selfhealing: yes

Signal Priority: 3

Measurement @ errortime: actual value

23 / 168 / BattCDSysReac**Error description BATTERY VOLTAGE**

Battery voltage: the voltage measured by ECU is out of the target range; the ECU activates a system reaction

Error codes

DEUTZ-Errorcode: 23

BlinkCode (short-long-short): 3 - 1 - 8

SPN: 168

possible FMI:

- 2: data stream is defective
- 2: data stream is defective
- 12: Errorcode not identifiable
- 12: Errorcode not identifiable

Errordetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Above target range with system reaction, too high power supply voltage, parametering inaccurate, ECU defective

Take actions for error repair

Check dataset of calibration of working voltage for application, check LIMA? Check voltage of generator, check the parameters and if necessary correct them, replace ECU

other error properties

System reaction: Warning

Behaviour error lamp: permanent light

Selfhealing: yes

Signal Priority: 4

Measurement @ errortime: actual value

24 / 523561 / BIPCyl1**Error description INJECT. PERIOD ZYL.1**

Begin of injection of cylinder 1: the ECU can not identify the magnet valve or the injection pump with the measured value of current drain at the begin of the injection

Error codes

DEUTZ-Errorcode: 24

BlinkCode (short-long-short): 5 - 3 - 1

SPN: 523561

possible FMI:

- 2: data stream is defective
- 2: data stream is defective
- 2: data stream is defective
- 2: data stream is defective

Errordetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Value outside target range or missing (cylinder 1), magnet valve or injection pump defective

Take actions for error repair

Check magnetic valve or injection pump and if necessary change them

other error properties

System reaction: No function at the moment/ Allocation check cylinder!

Behaviour error lamp: permanent light

Selfhealing: yes

Signal Priority: 3

Measurement @ errortime: actual value

DTC-List

Diagnosis- and Errorcodes

referenced ECU-Software
P490_: 220, 310, 501
P491_: 220, 310, 400, 501

P492_: 213
P513_: 214, 300



25 / 523562 / BIPCyl2

Error description INJECT. PERIOD ZYL.2

Begin of injection of cylinder 2: the ECU can not identify the magnet valve or the injection pump with the measured value of current drain at the begin of the injection

Error codes

DEUTZ-Errorcode: 25

BlinkCode (short-long-short): 5 - 3 - 2

SPN: 523562

possible FMI:

- 2: data stream is defective
- 2: data stream is defective
- 2: data stream is defective
- 2: data stream is defective

Errordetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Value outside target range or missing (cylinder 2), magnet valve or injection pump defective

Take actions for error repair

Check magnetic valve or injection pump and if necessary change them

other error properties

System reaction: No function at the moment/ Allocation check cylinder!

Behaviour error lamp: permanent light

Selfhealing: yes

Signal Priority: 3

Measurement @ errortime: actual value

26 / 523563 / BIPCyl3

Error description INJECT. PERIOD ZYL.3

Begin of injection of cylinder 3: the ECU can not identify the magnet valve or the injection pump with the measured value of current drain at the begin of the injection

Error codes

DEUTZ-Errorcode: 26

BlinkCode (short-long-short): 5 - 3 - 3

SPN: 523563

possible FMI:

- 2: data stream is defective
- 2: data stream is defective
- 2: data stream is defective
- 2: data stream is defective

Errordetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Value outside target range or missing (cylinder 3), magnet valve or injection pump defective

Take actions for error repair

Check magnetic valve or injection pump and if necessary change them

other error properties

System reaction: No function at the moment/ Allocation check cylinder!

Behaviour error lamp: permanent light

Selfhealing: yes

Signal Priority: 3

Measurement @ errortime: actual value

27 / 523564 / BIPCyl4

Error description INJECT. PERIOD ZYL.4

Begin of injection of cylinder 4: the ECU can not identify the magnet valve or the injection pump with the measured value of current drain at the begin of the injection

Error codes

DEUTZ-Errorcode: 27

BlinkCode (short-long-short): 5 - 3 - 4

SPN: 523564

possible FMI:

- 2: data stream is defective
- 2: data stream is defective
- 2: data stream is defective
- 2: data stream is defective

Errordetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Value outside target range or missing (cylinder 4), magnet valve or injection pump defective

Take actions for error repair

Check magnetic valve or injection pump and if necessary change them

other error properties

System reaction: No function at the moment/ Allocation check cylinder!

Behaviour error lamp: permanent light

Selfhealing: yes

Signal Priority: 3

Measurement @ errortime: actual value

28 / 523565 / BIPCyl5**Error description INJECT. PERIOD ZYL.5**

Begin of injection of cylinder 5: the ECU can not identify the magnet valve or the injection pump with the measured value of current drain at the begin of the injection

Error codes

DEUTZ-Errorcode: 28

BlinkCode (short-long-short): 5 - 3 - 5

SPN: 523565

possible FMI:

- 2: data stream is defective
- 2: data stream is defective
- 2: data stream is defective
- 2: data stream is defective

Error detection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Value outside target range or missing (cylinder 5), magnet valve or injection pump defective

Take actions for error repair

Check magnetic valve or injection pump and if necessary change them

other error properties

System reaction: No function at the moment/ Allocation check cylinder!

Behaviour error lamp: permanent light

Selfhealing: yes

Signal Priority: 3

Measurement @ errortime: actual value

29 / 523566 / BIPCyl6**Error description INJECT. PERIOD ZYL.6**

Begin of injection of cylinder 6: the ECU can not identify the magnet valve or the injection pump with the measured value of current drain at the begin of the injection

Error codes

DEUTZ-Errorcode: 29

BlinkCode (short-long-short): 5 - 3 - 6

SPN: 523566

possible FMI:

- 2: data stream is defective
- 2: data stream is defective
- 2: data stream is defective
- 2: data stream is defective

Error detection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Value outside target range or missing (cylinder 6), magnet valve or injection pump defective

Take actions for error repair

Check magnetic valve or injection pump and if necessary change them

other error properties

System reaction: No function at the moment/ Allocation check cylinder!

Behaviour error lamp: permanent light

Selfhealing: yes

Signal Priority: 3

Measurement @ errortime: actual value

30 / 523567 / BIPCyl7**Error description INJECT. PERIOD ZYL.7**

Begin of injection of cylinder 7: the ECU can not identify the magnet valve or the injection pump with the measured value of current drain at the begin of the injection

Error codes

DEUTZ-Errorcode: 30

BlinkCode (short-long-short): 5 - 3 - 7

SPN: 523567

possible FMI:

- 2: data stream is defective
- 2: data stream is defective
- 2: data stream is defective
- 2: data stream is defective

Error detection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Value outside target range or missing (cylinder 7), magnet valve or injection pump defective

Take actions for error repair

Check magnetic valve or injection pump and if necessary change them

other error properties

System reaction: No function at the moment/ Allocation check cylinder!

Behaviour error lamp: permanent light

Selfhealing: yes

Signal Priority: 3

Measurement @ errortime: actual value

DTC-List

Diagnosis- and Errorcodes

referenced ECU-Software
P490_: 220, 310, 501
P491_: 220, 310, 400, 501

P492_: 213
P513_: 214, 300



31 / 523568 / BIPCyl8

Error description INJECT. PERIOD ZYL.8

Begin of injection of cylinder 8: the ECU can not identify the magnet valve or the injection pump with the measured value of current drain at the begin of the injection

Error codes

DEUTZ-Errorcode: 31

BlinkCode (short-long-short): 5 - 3 - 8

SPN: 523568

possible FMI:

- 2: data stream is defective
- 2: data stream is defective
- 2: data stream is defective
- 2: data stream is defective

Errordetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Value outside target range or missing (cylinder 8), magnet valve or injection pump defective

Take actions for error repair

Check magnetic valve or injection pump and if necessary change them

other error properties

System reaction: No function at the moment/ Allocation check cylinder!

Behaviour error lamp: permanent light

Selfhealing: yes

Signal Priority: 3

Measurement @ errortime: actual value

32 / 102 / BPSCD

Error description CHARGE AIR PRESS.

Charge air pressure sensor: the measured voltage of sensor by ECU is out of the target range; the calculated charge air pressure is implausible or the received value via CAN is defective

Error codes

DEUTZ-Errorcode: 32

BlinkCode (short-long-short): 2 - 2 - 3

SPN: 102

possible FMI:

- 3: Voltage to high or short circuit to +Ubatt
- 4: Voltage to low or short circuit to -Ubatt
- 2: data stream is defective
- 2: data stream is defective

Errordetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Cable break or short circuit; sensor defective, onnection cable damaged

Take actions for error repair

Check cabling, if LDF6T sensor not working, check sensor and if necessary replace it, check connection cable and if necessary repair or replace it

other error properties

System reaction: Warning, substitute value

Behaviour error lamp: permanent light

Selfhealing: yes

Signal Priority: 4

Measurement @ errortime: default value

33 / 102 / BPSCDSysReac

Error description CHARGE AIR PRESS.

Charge air pressure: the charge air pressure calculated by ECU is above the target range; the ECU activates a system reaction

Error codes

DEUTZ-Errorcode: 33

BlinkCode (short-long-short): 2 - 2 - 3

SPN: 102

possible FMI:

- 2: data stream is defective
- 2: data stream is defective
- 12: Errormode not identifiable
- 12: Errormode not identifiable

Errordetection

Errorlamp shows permanent light
oder
blinking. Entry in errormemory.

Possible reason for error

Outside target range with system reaction, air system damaged, sensor defective, onnection cable damaged

Take actions for error repair

Check air system, inspect air system and if necessary repair it, check sensor and if necessary replace it; check connection cable and if necessary repair or replace it

other error properties

System reaction: Advice: BPSCD_stSysReacReq

Behaviour error lamp: permanent light
oder
blinking

Selfhealing: yes

Signal Priority: 4

Measurement @ errortime: actual value

DTC-List

Diagnosis- and Errorcodes

referenced ECU-Software
P490_: 220, 310, 501
P491_: 220, 310, 400, 501

P492_: 213
P513_: 214, 300



37 / 111 / CLSCDSysReac

Error description ENG COOLANT LEVEL

Coolant level: the coolant level calculated by ECU is underneath the allowed minimum

Error codes

DEUTZ-Errorcode: 37

BlinkCode (short-long-short): 2 - 3 - 5

SPN: 111

possible FMI:

- 1: data valid, but below normal working area
- 1: data valid, but below normal working area
- 12: Errormode not identifiable
- 12: Errormode not identifiable

Errordetection

Errorlamp shows permanent light oder blinking. Entry in errormemory.

Possible reason for error

Outside target range with system reaction, cooling system unlight, sensor defective, onnection cable damaged

Take actions for error repair

Check coolant level, check cabling, inspect cooling system and if necessary repair it, check sensor and if necessary replace it, check connection cable and if necessary repair or replace it

other error properties

System reaction: Advice: CLSCD_stSysReacReq

Behaviour error lamp: permanent light

oder

blinking

Selfhealing: no

Signal Priority: 3

Measurement @ errortime: actual value

38 / 1323 / CmbChbMisfire1

Error description MISFIRE CYL. 1

Misfire at cylinder 1: the number of the misfire detected by ECU is out of the allowed limit value

Error codes

DEUTZ-Errorcode: 38

BlinkCode (short-long-short): 2 - 4 - 1

SPN: 1323

possible FMI:

- 12: Defective component
- 12: Errormode not identifiable
- 12: Errormode not identifiable
- 12: Errormode not identifiable

Errordetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Misfire detected (cylinder 1), magnet valve or injection pump defective, fuel system defective, motor engineering damaged

Take actions for error repair

Check magnetic valve or injection pump and if necessary replace them, check fuel system and if necessary repair it, check motor engineering and if necessary repair it

other error properties

System reaction:

Behaviour error lamp: permanent light

Selfhealing: no

Signal Priority: 0

Measurement @ errortime: actual value

39 / 1324 / CmbChbMisfire2

Error description MISFIRE CYL. 2

Misfire at cylinder 2: the number of the misfire detected by ECU is out of the allowed limit value

Error codes

DEUTZ-Errorcode: 39

BlinkCode (short-long-short): 2 - 4 - 1

SPN: 1324

possible FMI:

- 12: Defective component
- 12: Errormode not identifiable
- 12: Errormode not identifiable
- 12: Errormode not identifiable

Errordetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Misfire detected (cylinder 2), magnet valve or injection pump defective, fuel system defective, motor engineering damaged

Take actions for error repair

Check magnetic valve or injection pump and if necessary replace them, check fuel system and if necessary repair it, check motor engineering and if necessary repair it

other error properties

System reaction:

Behaviour error lamp: permanent light

Selfhealing: no

Signal Priority: 0

Measurement @ errortime: actual value

DTC-List

Diagnosis- and Errorcodes

referenced ECU-Software
P490_: 220, 310, 501
P491_: 220, 310, 400, 501

P492_: 213
P513_: 214, 300



40 / 1325 / CmbChbMisfire3

Error description MISFIRE CYL. 3

Misfire at cylinder 3: the number of the misfire detected by ECU is out of the allowed limit value

Error codes

DEUTZ-Errorcode: 40

BlinkCode (short-long-short): 2 - 4 - 1

SPN: 1325

possible FMI:

- 12: Defective component
- 12: Errormode not identifiable
- 12: Errormode not identifiable
- 12: Errormode not identifiable

Errordetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Misfire detected (cylinder 3), magnet valve or injection pump defective, fuel system defective, motor engineering damaged

Take actions for error repair

Check magnetic valve or injection pump and if necessary replace them, check fuel system and if necessary repair it, check motor engineering and if necessary repair it

other error properties

System reaction:

Behaviour error lamp: permanent light

Selfhealing: no

Signal Priority: 0

Measurement @ errortime: actual value

41 / 1326 / CmbChbMisfire4

Error description MISFIRE CYL. 4

Misfire at cylinder 4: the number of the misfire detected by ECU is out of the allowed limit value

Error codes

DEUTZ-Errorcode: 41

BlinkCode (short-long-short): 2 - 4 - 1

SPN: 1326

possible FMI:

- 12: Defective component
- 12: Errormode not identifiable
- 12: Errormode not identifiable
- 12: Errormode not identifiable

Errordetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Misfire detected (cylinder 4), magnet valve or injection pump defective, fuel system defective, motor engineering damaged

Take actions for error repair

Check magnetic valve or injection pump and if necessary replace them, check fuel system and if necessary repair it, check motor engineering and if necessary repair it

other error properties

System reaction:

Behaviour error lamp: permanent light

Selfhealing: no

Signal Priority: 0

Measurement @ errortime: actual value

42 / 1327 / CmbChbMisfire5

Error description MISFIRE CYL. 5

Misfire at cylinder 5: the number of the misfire detected by ECU is out of the allowed limit value

Error codes

DEUTZ-Errorcode: 42

BlinkCode (short-long-short): 2 - 4 - 1

SPN: 1327

possible FMI:

- 12: Defective component
- 12: Errormode not identifiable
- 12: Errormode not identifiable
- 12: Errormode not identifiable

Errordetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Misfire detected (cylinder 5), magnet valve or injection pump defective, fuel system defective, motor engineering damaged

Take actions for error repair

Check magnetic valve or injection pump and if necessary replace them, check fuel system and if necessary repair it, check motor engineering and if necessary repair it

other error properties

System reaction:

Behaviour error lamp: permanent light

Selfhealing: no

Signal Priority: 0

Measurement @ errortime: actual value

43 / 1328 / CmbChbMisfire6**Error description MISFIRE CYL. 6**

Misfire at cylinder 6: the number of the misfire detected by ECU is out of the allowed limit value

Error codes

DEUTZ-Errorcode: 43

BlinkCode (short-long-short): 2 - 4 - 1

SPN: 1328

possible FMI:

- 12: Defective component
- 12: Errormode not identifiable
- 12: Errormode not identifiable
- 12: Errormode not identifiable

Errordetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Misfire detected (cylinder 6), magnet valve or injection pump defective, fuel system defective, motor engineering damaged

Take actions for error repair

Check magnetic valve or injection pump and if necessary replace them, check fuel system and if necessary repair it, check motor engineering and if necessary repair it

other error properties

System reaction:

Behaviour error lamp: permanent light

Selfhealing: no

Signal Priority: 0

Measurement @ errortime: actual value

44 / 1450 / CmbChbMisfire7**Error description MISFIRE CYL. 7**

Misfire at cylinder 7: the number of the misfire detected by ECU is out of the allowed limit value

Error codes

DEUTZ-Errorcode: 44

BlinkCode (short-long-short): 2 - 4 - 1

SPN: 1450

possible FMI:

- 12: Defective component
- 12: Errormode not identifiable
- 12: Errormode not identifiable
- 12: Errormode not identifiable

Errordetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Misfire detected (cylinder 7), magnet valve or injection pump defective, fuel system defective, motor engineering damaged

Take actions for error repair

Check magnetic valve or injection pump and if necessary replace them, check fuel system and if necessary repair it, check motor engineering and if necessary repair it

other error properties

System reaction:

Behaviour error lamp: permanent light

Selfhealing: no

Signal Priority: 0

Measurement @ errortime: actual value

45 / 1451 / CmbChbMisfire8**Error description MISFIRE CYL. 8**

Misfire at cylinder 8: the number of the misfire detected by ECU is out of the allowed limit value

Error codes

DEUTZ-Errorcode: 45

BlinkCode (short-long-short): 2 - 4 - 1

SPN: 1451

possible FMI:

- 12: Defective component
- 12: Errormode not identifiable
- 12: Errormode not identifiable
- 12: Errormode not identifiable

Errordetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Misfire detected (cylinder 8), magnet valve or injection pump defective, fuel system defective, motor engineering damaged

Take actions for error repair

Check magnetic valve or injection pump and if necessary replace them, check fuel system and if necessary repair it, check motor engineering and if necessary repair it

other error properties

System reaction:

Behaviour error lamp: permanent light

Selfhealing: no

Signal Priority: 0

Measurement @ errortime: actual value

DTC-List

Diagnosis- and Errorcodes

referenced ECU-Software
P490_: 220, 310, 501
P491_: 220, 310, 400, 501

P492_: 213
P513_: 214, 300



46 / 1322 / CmbChbMisfireMul

Error description MULTIPL. CYL. MISFIRE

Misfire at more cylinders: the number of the misfire detected by ECU is out of the allowed limit value

Error codes

DEUTZ-Errorcode: 46

BlinkCode (short-long-short): 2 - 4 - 1

SPN: 1322

possible FMI:

- 12: Defective component
- 12: Errormode not identifiable
- 12: Errormode not identifiable
- 12: Errormode not identifiable

Errordetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Misfire detected, magnet valve or injection pump defective, fuel system defective, motor engineering damaged

Take actions for error repair

Check magnetic valve or injection pump and if necessary replace them, check fuel system and if necessary repair it, check motor engineering and if necessary repair it

other error properties

System reaction:

Behaviour error lamp: permanent light

Selfhealing: no

Signal Priority: 0

Measurement @ errortime: actual value

47 / 1346 / CmbChbSysReac

Error description MISFIRE SYST. REACT

Misfire at more cylinders: the number of the misfire detected by ECU is out of the allowed limit value; the ECU activates a system reaction

Error codes

DEUTZ-Errorcode: 47

BlinkCode (short-long-short): 2 - 4 - 1

SPN: 1346

possible FMI:

- 0: data valid, but above normal working area
- 12: Errormode not identifiable
- 12: Errormode not identifiable
- 12: Errormode not identifiable

Errordetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Misfire detected with system reaction, magnet valve or injection pump defective, fuel system defective, motor engineering damaged

Take actions for error repair

Check magnetic valve or injection pump and if necessary replace them, check fuel system and if necessary repair it, check motor engineering and if necessary repair it

other error properties

System reaction:

Behaviour error lamp: permanent light

Selfhealing: no

Signal Priority: 0

Measurement @ errortime: actual value

48 / 1109 / CoEngShOffDemlgr

Error description SHUT OFF REQUEST

Request of engine off: the operator ignores the engine off request within an allowed period.

Error codes

DEUTZ-Errorcode: 48

BlinkCode (short-long-short): 3 - 4 - 1

SPN: 1109

possible FMI:

- 2: data stream is defective
- 12: Errormode not identifiable
- 12: Errormode not identifiable
- 12: Errormode not identifiable

Errordetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Shut-off request ignored by operator

Take actions for error repair

Warranty relevant

other error properties

System reaction: Warning

Behaviour error lamp: permanent light

Selfhealing: no

Signal Priority: 4

Measurement @ errortime: actual value

52 / 1072 / CRERCD

Error description ENGINE BRAKE INT.

Engine brake actuator (internal): the current drain measured by ECU is out of the target range or the maximum permissible temperature of the ECU component for power supply of the actuator is exceeded.

Error codes

DEUTZ-Errorcode: 52

BlinkCode (short-long-short): 5 - 2 - 8

SPN: 1072

possible FMI:

- 3: Voltage to high or short circuit to +Ubatt
- 4: Voltage to low or short circuit to -Ubatt
- 5: current to low or broken wire
- 12: Errormode not identifiable

Errordetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Cable break or short circuit, sensor defective, connection cable damaged

Take actions for error repair

Check actuator and if necessary replace it, check connection cable and if necessary repair or replace it

other error properties

System reaction: Warning, shutoff output, capacity reduction via second topcurve?

Behaviour error lamp: permanent light

Selfhealing: no

Signal Priority: 2

Measurement @ errortime: setpoint for output status

53 / 1081 / CSLpCD

Error description PREHEAT LAMP

Indicator lamp of air heater relay: the current drain measured by ECU is out of the target range or the maximum permissible temperature of the ECU component for power supply of the lamp is exceeded

Error codes

DEUTZ-Errorcode: 53

BlinkCode (short-long-short): 3 - 2 - 8

SPN: 1081

possible FMI:

- 3: Voltage to high or short circuit to +Ubatt
- 4: Voltage to low or short circuit to -Ubatt
- 5: current to low or broken wire
- 12: data stream is defective

Errordetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Cable break or short circuit, lamp defective, connection cable damaged

Take actions for error repair

Check cabling and load, check lamp and if necessary replace it, check connection cable and if necessary repair or replace it

other error properties

System reaction: Warning, shutoff output

Behaviour error lamp: permanent light

Selfhealing: no

Signal Priority: 1

Measurement @ errortime: setpoint for output status

54 / 704 / CTLpCD

Error description TEMP. LAMP

Warning lamp for coolant temperature: the current drain measured by ECU is out of the target range or the maximum temperature of the ECU component for power supply of the lamp is exceeded

Error codes

DEUTZ-Errorcode: 54

BlinkCode (short-long-short): 1 - 2 - 3

SPN: 704

possible FMI:

- 12: Errormode not identifiable
- 12: Errormode not identifiable
- 12: Errormode not identifiable
- 12: Errormode not identifiable

Errordetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Cable break or short circuit, lamp defective, connection cable damaged

Take actions for error repair

Check cabling and load, check lamp and if necessary replace it, check connection cable and if necessary repair or replace it

other error properties

System reaction: Warning, shutoff output

Behaviour error lamp: permanent light

Selfhealing: no

Signal Priority: 1

Measurement @ errortime: setpoint for output status

DTC-List

Diagnosis- and Errorcodes

referenced ECU-Software
P490_: 220, 310, 501
P491_: 220, 310, 400, 501

P492_: 213
P513_: 214, 300

55 / 110 / CTSCD

Error description ENG COOLANT TEMP.

Coolant temperature sensor: the voltage of the sensor measured by ECU is out of the target range; the coolant temperature calculated by ECU is implausible compared with the oil temperature or the received value via CAN is defective

Error codes

DEUTZ-Errorcode: 55

BlinkCode (short-long-short): 2 - 2 - 5

SPN: 110

possible FMI:

- 3: Voltage to high or short circuit to +Ubatt
- 4: Voltage to low or short circuit to -Ubatt
- 2: data stream is defective
- 2: data stream is defective

Errordetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Cable break or short circuit, lamp defective, connection cable damaged

Take actions for error repair

Check cabling, sensor defect, check sensor and if necessary replace it, check connection cable and if necessary repair or replace it

other error properties

System reaction: Warning, substitute value

Behaviour error lamp: permanent light

Selfhealing: yes

Signal Priority: 4

Measurement @ errortime: default value

56 / 110 / CTSCDSysReac

Error description ENG COOLANT TEMP.

Coolant temperature: the coolant temperature calculated by ECU is above the target range; the ECU activates a system reaction

Error codes

DEUTZ-Errorcode: 56

BlinkCode (short-long-short): 2 - 3 - 2

SPN: 110

possible FMI:

- 0: data valid, but above normal working area
- 0: data valid, but above normal working area
- 12: Errormode not identifiable
- 12: Errormode not identifiable

Errordetection

Errorlamp shows permanent light
oder

blinking. Entry in errormemory.

Possible reason for error

Outside target range with system reaction, cooling system not enough to be filled, clogged or damaged, cooling compressor dropped out, sensor defective, onnection cable damaged

Take actions for error repair

Check cycle cooling system and compressor, inspect cooling system and if necessary repair it, check cooling compressor and if necessary replace it, check sensor and if necessary replace it, check connection cable and if necessary repair or replace it

other error properties

System reaction: Advice: CTSCD_stSysReacReq

Behaviour error lamp: permanent light

oder

blinking

Selfhealing: yes

Signal Priority: 4

Measurement @ errortime: actual value

57 / 701 / Dummy1CD_Max

Error description RESERVE 2

Reserve output 1: the ECU detects a short circuit to battery

Error codes

DEUTZ-Errorcode: 57

BlinkCode (short-long-short): 1 - 0 - 0

SPN: 701

possible FMI:

- 12: Errormode not identifiable
- 12: Errormode not identifiable
- 12: Errormode not identifiable
- 12: Errormode not identifiable

Errordetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Short circuit to Ubatt (output 1), connection cable damaged

Take actions for error repair

Check connection cable and if necessary repair or replace it

other error properties

System reaction: Warning, shutoff output

Behaviour error lamp: permanent light

Selfhealing: no

Signal Priority: 1

Measurement @ errortime: shut off value

DTC-List

Diagnosis- and Errorcodes

referenced ECU-Software
P490_: 220, 310, 501
P491_: 220, 310, 400, 501

P492_: 213
P513_: 214, 300



58 / 701 / Dummy1CD_Min

Error description RESERVE 2

Reserve output 1: the ECU detects a short circuit to ground

Error codes

DEUTZ-Errorcode: 58

BlinkCode (short-long-short): 1 - 0 - 0

SPN: 701

possible FMI:

- 12. Errormode not identifiable
- 12. Errormode not identifiable
- 12. Errormode not identifiable
- 12. Errormode not identifiable

Errordetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Short circuit to ground (output 1), connection cable damaged

Take actions for error repair

Check connection cable and if necessary repair or replace it

other error properties

System reaction: Warning, shutoff output

Behaviour error lamp: permanent light

Selfhealing: no

Signal Priority: 1

Measurement @ errortime: shut off value

59 / 701 / Dummy1CD_SigNpl

Error description RESERVE 2

Reserve output 1: the ECU detects no load or excess temperature of the ECU component for power supply of the connected components

Error codes

DEUTZ-Errorcode: 59

BlinkCode (short-long-short): 1 - 0 - 0

SPN: 701

possible FMI:

- 12. Errormode not identifiable
- 12. Errormode not identifiable
- 12. Errormode not identifiable
- 12. Errormode not identifiable

Errordetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Cable break or ECU internal error (output 1), connection cable damaged, connected components defective, parametering of the output inaccurate, ECU defective

Take actions for error repair

Check connection cable and if necessary repair or replace it,

check parameters and if necessary correct it, replace ECU

other error properties

System reaction: Warning, shutoff output

Behaviour error lamp: permanent light

Selfhealing: no

Signal Priority: 1

Measurement @ errortime: shut off value

60 / 702 / Dummy2CD_Max

Error description THRUST MODE

Reserve output 2: the ECU detects a short circuit to battery

Error codes

DEUTZ-Errorcode: 60

BlinkCode (short-long-short): 1 - 0 - 0

SPN: 702

possible FMI:

- 12. Errormode not identifiable
- 12. Errormode not identifiable
- 12. Errormode not identifiable
- 12. Errormode not identifiable

Errordetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Short circuit to Ubatt (output 2), connection cable damaged

Take actions for error repair

Check connection cable and if necessary repair or replace it

other error properties

System reaction: Warning, shutoff output

Behaviour error lamp: permanent light

Selfhealing: no

Signal Priority: 1

Measurement @ errortime: shut off value

DTC-List

Diagnosis- and Errorcodes

referenced ECU-Software
P490_: 220, 310, 501
P491_: 220, 310, 400, 501

P492_: 213
P513_: 214, 300



61 / 702 / Dummy2CD_Min

Error description THRUST MODE

Reserve output 2: the ECU detects a short circuit to ground

Error codes

DEUTZ-Errorcode: 61

BlinkCode (short-long-short): 1 - 0 - 0

SPN: 702

possible FMI:

- 12. Errormode not identifiable
- 12. Errormode not identifiable
- 12. Errormode not identifiable
- 12. Errormode not identifiable

Errordetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Short circuit to ground (output 2), connection cable damaged

Take actions for error repair

Check connection cable and if necessary repair or replace it

other error properties

System reaction: Warning, shutoff output

Behaviour error lamp: permanent light

Selfhealing: no

Signal Priority: 1

Measurement @ errortime: shut off value

62 / 702 / Dummy2CD_SigNpl

Error description THRUST MODE

Reserve output 2: the ECU detects no load or excess temperature of the ECU component for power supply of the connected components

Error codes

DEUTZ-Errorcode: 62

BlinkCode (short-long-short): 1 - 0 - 0

SPN: 702

possible FMI:

- 12. Errormode not identifiable
- 12. Errormode not identifiable
- 12. Errormode not identifiable
- 12. Errormode not identifiable

Errordetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Cable break or ECU internal error (output 2), connection cable damaged, connected components defective, parametering of the output inaccurate, ECU defective

Take actions for error repair

Check connection cable and if necessary repair or replace it,

check parameters and if necessary correct it, replace ECU

other error properties

System reaction: Warning, shutoff output

Behaviour error lamp: permanent light

Selfhealing: no

Signal Priority: 1

Measurement @ errortime: shut off value

69 / 2791 / EGRCD_Max

Error description EGR ACTUATOR

Actuator of the external EGR valve: the ECU detects a short circuit to battery

Error codes

DEUTZ-Errorcode: 69

BlinkCode (short-long-short): 4 - 1 - 4

SPN: 2791

possible FMI:

- 3. Voltage to high or short circuit to +Ubatt
- 12. Errormode not identifiable
- 12. Errormode not identifiable
- 12. Errormode not identifiable

Errordetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Short circuit to Ubatt, connection cable damaged

Take actions for error repair

Check cabling, sensor defect, check sensor and if necessary replace it, check connection cable and if necessary repair or replace it

other error properties

System reaction: Warning, shutoff output, power reduction via second topcurve?

Behaviour error lamp: permanent light

Selfhealing: no

Signal Priority: 3

Measurement @ errortime: shut off value

DTC-List

Diagnosis- and Errorcodes

referenced ECU-Software
P490_: 220, 310, 501
P491_: 220, 310, 400, 501

P492_: 213
P513_: 214, 300



70 / 2791 / EGRCD_Min

Error description EGR ACTUATOR

Actuator of the external EGR valve: the ECU detects a short circuit to ground

Error codes

DEUTZ-Errorcode: 70

BlinkCode (short-long-short): 4 - 1 - 4

SPN: 2791

possible FMI:

- 12. Errormode not identifiable
- 4: Voltage to low or short circuit to -Ubatt
- 12. Errormode not identifiable
- 12. Errormode not identifiable

Errordetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Short circuit to ground, connection cable damaged

Take actions for error repair

Check cabling, sensor defect, check sensor and if necessary replace it, check connection cable and if necessary repair or replace it

other error properties

System reaction: Warning, shutoff output, power reduction via second topcurve?

Behaviour error lamp: permanent light

Selfhealing: no

Signal Priority: 3

Measurement @ errortime: shut off value

71 / 2791 / EGRCD_SigNpl

Error description EGR ACTUATOR

Actuator of the external EGR valve: the ECU detects no load or excess temperature of the ECU component for power supply of the connected components

Error codes

DEUTZ-Errorcode: 71

BlinkCode (short-long-short): 4 - 1 - 5

SPN: 2791

possible FMI:

- 12. Errormode not identifiable
- 12. Errormode not identifiable
- 5: current to low or broken wire
- 2: data stream is defective

Errordetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Cable break or excess temperature, sensor defective, connection cable damaged

Take actions for error repair

Check cabling, sensor defect, check sensor and if necessary replace it, check connection cable and if necessary repair or replace it

other error properties

System reaction: Warning, shutoff output, power reduction via second topcurve?

Behaviour error lamp: permanent light

Selfhealing: no

Signal Priority: 3

Measurement @ errortime: shut off value

72 / 2791 / EGRCDIntEGR

Error description EGR ACTUATOR

Actuator of the internal EGR valve: the ECU detects no load or excess temperature of the ECU component for power supply of the actuator

Error codes

DEUTZ-Errorcode: 72

BlinkCode (short-long-short): 4 - 1 - 6

SPN: 2791

possible FMI:

- 3: Voltage to high or short circuit to +Ubatt
- 4: Voltage to low or short circuit to -Ubatt
- 5: current to low or broken wire
- 2: data stream is defective

Errordetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Cable break, short circuit or excess temperature, sensor defective, connection cable damaged

Take actions for error repair

Check cabling, sensor defect, check sensor and if necessary replace it, check connection cable and if necessary repair or replace it

other error properties

System reaction: Warning, shutoff output, power reduction via second topcurve?

Behaviour error lamp: permanent light

Selfhealing: no

Signal Priority: 3

Measurement @ errortime: shut off value

DTC-List

Diagnosis- and Errorcodes

referenced ECU-Software
P490_: 220, 310, 501
P491_: 220, 310, 400, 501

P492_: 213
P513_: 214, 300



74 / 923 / EngCDTrqCalcOut

Error description ENGINE POWER OUT

Output with PWM signal of the engine power: the current drain measured by ECU is out of the target range or the maximum permissible temperature of the ECU component to control the output is exceeded

Error codes

DEUTZ-Errorcode: 74

BlinkCode (short-long-short): 5 - 5 - 5

SPN: 923

possible FMI:

- 3: Voltage to high or short circuit to +Ubatt
- 4: Voltage to low or short circuit to -Ubatt
- 5: current to low or broken wire
- 2: data stream is defective

Errordetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Engine Power output: cable break or short circuit, output defective, connection cable damaged

Take actions for error repair

Check cabling, sensor defect, check sensor and if necessary replace it, check connection cable and if necessary repair or replace it

other error properties

System reaction: Warning, shutoff output

Behaviour error lamp: permanent light

Selfhealing: no

Signal Priority: 1

Measurement @ errortime: shut off value

75 / 190 / EngMBackUp

Error description ENGINE SPEED

Crankshaft speed sensor: the ECU receives no signal and uses the signal from camshaft speed sensor as alternative to calculate the engine speed

Error codes

DEUTZ-Errorcode: 75

BlinkCode (short-long-short): 2 - 1 - 2

SPN: 190

possible FMI:

- 12: Errormode not identifiable
- 12: Defective component
- 12: Errormode not identifiable
- 12: Errormode not identifiable

Errordetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Engine running only with cam-shaft speed signal, transmitter defective, connection cable damaged

Take actions for error repair

Check cabling of crankschaft sensor, check crankschaft sensor and if necessary replace it, check connection cable and if necessary repair or replace it

other error properties

System reaction: Warning, calculation of injektion initiation point will be incorrect

Behaviour error lamp: permanent light

Selfhealing: yes

Signal Priority: 3

Measurement @ errortime: -

76 / 190 / EngMCaS1

Error description ENGINE SPEED

Camshaft speed sensor: the ECU receives no signal or the signal is defective

Error codes

DEUTZ-Errorcode: 76

BlinkCode (short-long-short): 2 - 1 - 2

SPN: 190

possible FMI:

- 12: Defective component
- 8: unusual frequency, pulse or period.
- 12: Errormode not identifiable
- 12: Errormode not identifiable

Errordetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Speed signal from cam-shaft defective or missing, transmitter defective, connection cable damaged, parametering of the sensor wheel inaccurate

Take actions for error repair

Check cabling, check camshaft sensor and if necessary replace it, check configuration of sensor wheel, check connection cable and if necessary repair or replace it, check parameters and if necessary correct them

other error properties

System reaction: Warning, difficult start

Behaviour error lamp: permanent light

Selfhealing: yes

Signal Priority: 4

Measurement @ errortime: 0

DTC-List

Diagnosis- and Errorcodes

referenced ECU-Software
P490_: 220, 310, 501
P491_: 220, 310, 400, 501

P492_: 213
P513_: 214, 300



77 / 190 / EngMCRs1

Error description ENGINE SPEED

Crankshaft speed sensor: the ECU receives no signal or the signal is defective

Error codes

DEUTZ-Errorcode: 77

BlinkCode (short-long-short): 2 - 1 - 2

SPN: 190

possible FMI:

- 12: Defective component
- 8: unusual frequency, pulse or period.
- 12: Errormode not identifiable
- 12: Errormode not identifiable

Errorredetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Speed signal from crankshaft defectiveiv or missing, transmitter defective, connection cable damaged, sensor wheel installed inaccurately

Take actions for error repair

Check cabling, check camshaft sensor and if necessary replace it, check configuration of sensor wheel, check connection cable and if necessary repair or replace it, check the position of sensor wheel and if necessary correct it

other error properties

System reaction: Warning, power reduction via second topcurve
Behaviour error lamp: permanent light
Selfhealing: yes
Signal Priority: 4
Measurement @ errortime: 0

78 / 190 / EngMOfsCaSCrS

Error description ENGINE SPEED

Speed sensor of crankschaft and camshaft: the received signals are out of phase

Error codes

DEUTZ-Errorcode: 78

BlinkCode (short-long-short): 2 - 1 - 3

SPN: 190

possible FMI:

- 2: data stream is defective
- 12: Errormode not identifiable
- 12: Errormode not identifiable
- 12: Errormode not identifiable

Errorredetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Speed signals of crank-shaft and cam-shaft are phase-shifted, sensor wheel installed in wrong position, sensor wrong wired

Take actions for error repair

Check position from crankschaft sensor wheel to camshaft sensor wheel, polarisation crankschaft or camshaft sensor, check position of sensor wheel and if necessary correct it, check cabling and if necessary correct it

other error properties

System reaction: Warning, not possible to start engine
Behaviour error lamp: permanent light
Selfhealing: no
Signal Priority: 4
Measurement @ errortime: -

79 / 190 / EngPrtSysReacFOC

Error description ENGINE SPEED

Engine speed: the engine speed calculated by ECU is above the target range; the ECU activates a system reaction

Error codes

DEUTZ-Errorcode: 79

BlinkCode (short-long-short): 2 - 1 - 4

SPN: 190

possible FMI:

- 0: data valid, but above normal working area
- 12: Errormode not identifiable
- 12: Errormode not identifiable
- 12: Errormode not identifiable

Errorredetection

Errorlamp shows blinking. Entry in errormemory.

Possible reason for error

Engine overspeed detected with system reaction, maximum engine speed exceeded

Take actions for error repair

other error properties

System reaction:
Behaviour error lamp: blinking
Selfhealing: no
Signal Priority: 5
Measurement @ errortime: actual value

80 / 190 / EngPrtSysReacORC

Error description ENGINE SPEED

Engine speed: under overrun conditions, the engine speed calculated by ECU is above the target range; the ECU activates a system reaction

Error codes

DEUTZ-Errorcode: 80

BlinkCode (short-long-short): 2 - 1 - 4

SPN: 190

possible FMI:

- 14: Special Instructions
- 12: Errormode not identifiable
- 12: Errormode not identifiable
- 12: Errormode not identifiable

Errordetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Overrun conditions detected with system reaction, maximum engine speed exceeded

Take actions for error repair

other error properties

System reaction:

Behaviour error lamp: permanent light

Selfhealing: yes

Signal Priority: 4

Measurement @ errortime: actual value

81 / 703 / ESLpCD

Error description ENG. RUNNING LAMP

Indicator lamp for engine running: the current drain measured by ECU is out of the target range or the maximum permissible temperature of the ECU component for power supply of the lamp is exceeded

Error codes

DEUTZ-Errorcode: 81

BlinkCode (short-long-short): 1 - 4 - 2

SPN: 703

possible FMI:

- 3: Voltage to high or short circuit to +Ubatt
- 4: Voltage to low or short circuit to -Ubatt
- 5: current to low or broken wire
- 2: data stream is defective

Errordetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Cable break or internal ECU error, lamp defective, connection cable damaged

Take actions for error repair

Check cabling and load, check lamp and if necessary replace it, check connection cable and if necessary repair or replace it

other error properties

System reaction: Warning, shutoff output

Behaviour error lamp: permanent light

Selfhealing: no

Signal Priority: 1

Measurement @ errortime: shut off value

82 / 1074 / ExFICD

Error description BRAKE FLAP ACTUATOR

Engine brake flap actuator: the current drain measured by ECU is out of the target range or the maximum permissible temperature of the ECU component for power supply of the actuator is exceeded

Error codes

DEUTZ-Errorcode: 82

BlinkCode (short-long-short): 2 - 1 - 9

SPN: 1074

possible FMI:

- 3: Voltage to high or short circuit to +Ubatt
- 4: Voltage to low or short circuit to -Ubatt
- 5: current to low or broken wire
- 12: Errormode not identifiable

Errordetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Engine brake flap actuator: cable break or short circuit, sensor defective, connection cable damaged

Take actions for error repair

Check cabling, sensor defect, check sensor and if necessary replace it, check connection cable and if necessary repair or replace it

other error properties

System reaction: Warning, shutoff output

Behaviour error lamp: permanent light

Selfhealing: no

Signal Priority: 2

Measurement @ errortime: shut off value

DTC-List

Diagnosis- and Errorcodes

referenced ECU-Software
P490_: 220, 310, 501
P491_: 220, 310, 400, 501

P492_: 213
P513_: 214, 300



83 / 975 / FanCD

Error description FAN ACTUATOR

Fan power stage: the current drain measured by ECU is out of the target range or the maximum permissible temperature of the ECU component for power supply of the actuator is exceeded

Error codes

DEUTZ-Errorcode: 83

BlinkCode (short-long-short): 2 - 3 - 8

SPN: 975

possible FMI:

- 3: Voltage to high or short circuit to +Ubatt
- 4: Voltage to low or short circuit to -Ubatt
- 5: current to low or broken wire
- 2: data stream is defective

Errordetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

cable break or short circuit, sensor defective, connection cable damaged

Take actions for error repair

Check cabling, sensor defect, check sensor and if necessary replace it, check connection cable and if necessary repair or replace it

other error properties

System reaction: Warning, shutoff output
Behaviour error lamp: permanent light
Selfhealing: no
Signal Priority: 2
Measurement @ errortime: Sollwert

85 / 1639 / FanCDEval

Error description

Fan speed sensor: the current drain measured by ECU is out of the target range

Error codes

DEUTZ-Errorcode: 85

BlinkCode (short-long-short): 2 - 3 - 8

SPN: 1639

possible FMI:

- 3: Voltage to high or short circuit to +Ubatt
- 4: Voltage to low or short circuit to -Ubatt
- 12: Errormode not identifiable
- 12: Errormode not identifiable

Errordetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Sensor defective, connection cable damaged, fan speed outside the target range

Take actions for error repair

Check sensor and if necessary replace it, check connection cable and if necessary repair or replace it, check fan

other error properties

System reaction:
Behaviour error lamp: permanent light
Selfhealing: yes
Signal Priority: 2
Measurement @ errortime: actual value

86 / 523602 / FanCDSysReac

Error description FAN SPEED

Fan speed: the fan speed calculated by ECU is above the target range; the ECU activates a system reaction

Error codes

DEUTZ-Errorcode: 86

BlinkCode (short-long-short): 2 - 3 - 8

SPN: 523602

possible FMI:

- 2: data stream is defective
- 2: data stream is defective
- 12: Errormode not identifiable
- 12: Errormode not identifiable

Errordetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Above target range with system reaction

Take actions for error repair

other error properties

System reaction:
Behaviour error lamp: permanent light
Selfhealing: yes
Signal Priority: 3
Measurement @ errortime: actual value

DTC-List

Diagnosis- and Errorcodes

referenced ECU-Software
P490_: 220, 310, 501
P491_: 220, 310, 400, 501

P492_: 213
P513_: 214, 300



87 / 97 / FIFCD

Error description WATER IN FUEL

Fuel filter water level sensor: the voltage of sensor measured by ECU is out of the target range

Error codes

DEUTZ-Errorcode: 87

BlinkCode (short-long-short): 2 - 2 - 8

SPN: 97

possible FMI:

- 3: Voltage to high or short circuit to +Ubatt
- 4: Voltage to low or short circuit to -Ubatt
- 12: Errormode not identifiable
- 12: Errormode not identifiable

Errordetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

cable break or short circuit, sensor defective, connection cable damaged

Take actions for error repair

Check cabling, if sensor not working, check sensor and if necessary replace it, check connection cable and if necessary repair or replace it

other error properties

System reaction: Warning, substitute value
Behaviour error lamp: permanent light
Selfhealing: yes
Signal Priority: 1
Measurement @ errortime: default value

89 / 97 / FIFCD_WtLvl

Error description WATER IN FUEL

Water in fuel: the water level calculated by ECU is above the allowed limit value

Error codes

DEUTZ-Errorcode: 89

BlinkCode (short-long-short): 2 - 2 - 8

SPN: 97

possible FMI:

- 12: Defective component
- 12: Errormode not identifiable
- 12: Errormode not identifiable
- 12: Errormode not identifiable

Errordetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Above target range, excess of maximum permissible water level in fuel filter

Take actions for error repair

flush water separator

other error properties

System reaction: Warning
Behaviour error lamp: permanent light
Selfhealing: no
Signal Priority: 3
Measurement @ errortime: actual value

90 / 94 / FIPSCD

Error description FUEL PRE PRESS.

Low fuel pressure sensor: the voltage of sensor measured by ECU is out of the target range

Error codes

DEUTZ-Errorcode: 90

BlinkCode (short-long-short): 2 - 1 - 6

SPN: 94

possible FMI:

- 3: Voltage to high or short circuit to +Ubatt
- 4: Voltage to low or short circuit to -Ubatt
- 12: Errormode not identifiable
- 12: Errormode not identifiable

Errordetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

cable break or short circuit, sensor defective, connection cable damaged

Take actions for error repair

Check cabling, if sensor not working, check sensor and if necessary replace it, check connection cable and if necessary repair or replace it

other error properties

System reaction: Warning, substitute value
Behaviour error lamp: permanent light
Selfhealing: yes
Signal Priority: 3
Measurement @ errortime: default value

91 / 94 / FIPSCDSysReac**Error description FUEL PRE PRESS.**

Low fuel pressure: the low fuel pressure calculated by ECU is underneath the target range; the ECU activates a system reaction

Error codes**DEUTZ-Errorcode:** 91**BlinkCode** (short-long-short): 2 - 1 - 6**SPN:** 94**possible FMI:**

- 2: data stream is defective
- 2: data stream is defective
- 12: Errormode not identifiable
- 12: Errormode not identifiable

Errorredetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Below target range with system reaction, interruption in cycling process of low fuel pressure (for example, fuel pump defective), sensor defective, connection cable damaged

Take actions for error repair

Check low fuel pressure loop system, Check fuel pump, inspect fuel system and if necessary repair it; check sensor and if necessary replace it, check connection cable and if necessary repair or replace it

other error properties

System reaction: Advice: FLPSCD_stSysReacReq

Behaviour error lamp: permanent light

Selfhealing: yes

Signal Priority: 3

Measurement @ errortime: actual value

94 / 523239 / FrmMngDecV1**Error description CAN ERROR DEC-V1**

CAN message DecV1 (Pseudo Pedal): the message can not be received by ECU or the received value is above the target range

Error codes**DEUTZ-Errorcode:** 94**BlinkCode** (short-long-short): 5 - 2 - 6**SPN:** 523239**possible FMI:**

- 12: Defective component
- 12: Defective component
- 12: Defective component
- 2: data stream is defective

Errorredetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Missing or value above target range (message "DecV1" = pseudo pedal), CAN bus wrong cabled, wiring is damaged, receiver (sender of the message) work inaccurately, parametering inaccurate

Take actions for error repair

Check CAN Bus cabling (Bus shedding, polarity, short circuit, power interrupt), test protocol of receiver, check CAN functional range

other error properties

System reaction: Warning, changing to substitute values according to customers configuration.

Behaviour error lamp: permanent light

Selfhealing: yes

Signal Priority: 1

Measurement @ errortime: default value

95 / 523240 / FrmMngFunModCtl**Error description CAN ERROR FUNMODCTL**

CAN message FunModCtl (Function Mode Control): the message can not be received by ECU

Error codes**DEUTZ-Errorcode:** 95**BlinkCode** (short-long-short): 5 - 2 - 7**SPN:** 523240**possible FMI:**

- 12: Defective component
- 12: Errormode not identifiable
- 12: Errormode not identifiable
- 12: Errormode not identifiable

Errorredetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Missing message "FunModCtl" = function mode control, CAN bus wrong cabled, wiring is damaged, receiver (sender of the message) work inaccurately, parametering inaccurate

Take actions for error repair

Check CAN Bus cabling (Bus shedding, polarity, short circuit, power interrupt), test protocol of receiver, check CAN functional range

other error properties

System reaction: Warning, changing to substitute values according to customers configuration.

Behaviour error lamp: permanent light

Selfhealing: yes

Signal Priority: 1

Measurement @ errortime: default value

DTC-List

Diagnosis- and Errorcodes

referenced ECU-Software
P490_: 220, 310, 501
P491_: 220, 310, 400, 501

P492_: 213
P513_: 214, 300



106 / 523212 / FrmMngTOEngPrt

Error description CAN ERROR ENGPRt

CAN message EngPrt (Engine Protection): the message can not be received by ECU

Error codes

DEUTZ-Errorcode: 106

BlinkCode (short-long-short): 3 - 3 - 3

SPN: 523212

possible FMI:

- 12: Defective component
- 12: Errormode not identifiable
- 12: Defective component
- 12: Errormode not identifiable

Errordetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Missing message "EngPrt" = engine protection, CAN bus wrong cabled, wiring is damaged, receiver (sender of the message) work inaccurately, parametering inaccurate

Take actions for error repair

Check CAN Bus cabling (Bus shedding, polarity, short circuit, power interrupt), test protocol of receiver, check CAN functional range

other error properties

System reaction: Warning. Hold last value.
Behaviour error lamp: permanent light
Selfhealing: yes
Signal Priority: 1
Measurement @ errortime: default value

110 / 523216 / FrmMngTOPrHtEnCmd

Error description CAN ERROR PRHTENCMD

CAN message PrHtEnCmd (Preheat and Engine Command): the message received can not be received by ECU

Error codes

DEUTZ-Errorcode: 110

BlinkCode (short-long-short): 3 - 3 - 7

SPN: 523216

possible FMI:

- 12: Errormode not identifiable
- 12: Errormode not identifiable
- 12: Defective component
- 12: Errormode not identifiable

Errordetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Missing message "PrHtEnCmd" = preheat and engine command; CAN bus wrong cabled, wiring is damaged, receiver (sender of the message) work inaccurately, parametering inaccurate

Take actions for error repair

Check CAN Bus cabling (Bus shedding, polarity, short circuit, power interrupt), test protocol of receiver, check CAN functional range

other error properties

System reaction: Warning, changing to substitute values according to customers configuration.
Behaviour error lamp: permanent light
Selfhealing: yes
Signal Priority: 1
Measurement @ errortime: default value

112 / 523218 / FrmMngTORxCCVS

Error description CAN ERROR RXCCVS

CAN message RxCCVS (Cruise Control): the message can not be received by ECU

Error codes

DEUTZ-Errorcode: 112

BlinkCode (short-long-short): 1 - 1 - 1

SPN: 523218

possible FMI:

- 12: Errormode not identifiable
- 12: Errormode not identifiable
- 12: Defective component
- 12: Errormode not identifiable

Errordetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Missing message "RxCCVS" = cruise control; CAN bus wrong cabled, wiring is damaged, receiver (sender of the message) work inaccurately, parametering inaccurate

Take actions for error repair

Check CAN Bus cabling (Bus shedding, polarity, short circuit, power interrupt), test protocol of receiver, check CAN functional range

other error properties

System reaction:
Behaviour error lamp: permanent light
Selfhealing: yes
Signal Priority: 1
Measurement @ errortime: default value

DTC-List

Diagnosis- and Errorcodes

referenced ECU-Software
P490_: 220, 310, 501
P491_: 220, 310, 400, 501

P492_: 213
P513_: 214, 300



113 / 523604 / FrmMngTORxEngTemp

Error description CAN ERROR RxEngTemp

CAN message RxEngTemp (Engine Temperature): the message can not be received by ECU

Error codes

DEUTZ-Errorcode: 113

BlinkCode (short-long-short): 1 - 1 - 2

SPN: 523604

possible FMI:

- 12: Defective component
- 12: Errormode not identifiable
- 12: Errormode not identifiable
- 12: Errormode not identifiable

Errordetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Missing message "RxEngTemp" = engine temperature, CAN bus wrong cabled, wiring is damaged, receiver (sender of the message) work inaccurately, parametering inaccurate

Take actions for error repair

Check CAN Bus cabling (Bus shedding, polarity, short circuit, power interrupt), test protocol of receiver, check CAN functional range

other error properties

System reaction:
Behaviour error lamp: permanent light
Selfhealing: yes
Signal Priority: 1
Measurement @ errortime: default value

117 / 523238 / FrmMngTOSwtOut

Error description CAN ERROR SWTOUT

CAN message SwtOut (Switching Output): the message can not be received by ECU

Error codes

DEUTZ-Errorcode: 117

BlinkCode (short-long-short): 1 - 1 - 5

SPN: 523238

possible FMI:

- 12: Defective component
- 12: Errormode not identifiable
- 12: Errormode not identifiable
- 12: Errormode not identifiable

Errordetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Missing message "SwtOut" = switch outputs, CAN bus wrong cabled, wiring is damaged, receiver (sender of the message) work inaccurately, parametering inaccurate

Take actions for error repair

Check CAN Bus cabling (Bus shedding, polarity, short circuit, power interrupt), test protocol of receiver, check CAN functional range

other error properties

System reaction:
Behaviour error lamp: permanent light
Selfhealing: yes
Signal Priority: 1
Measurement @ errortime: default value

118 / 523222 / FrmMngTOTCO1

Error description CAN ERROR TCO1

CAN message "TCO1" (Speedo Signal): the message can not be received by ECU

Error codes

DEUTZ-Errorcode: 118

BlinkCode (short-long-short): 1 - 1 - 6

SPN: 523222

possible FMI:

- 12: Errormode not identifiable
- 12: Errormode not identifiable
- 12: Defective component
- 12: Errormode not identifiable

Errordetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Missing message "TCO1" = speedo signal, CAN bus wrong cabled, wiring is damaged, receiver (sender of the message) work inaccurately, parametering inaccurate

Take actions for error repair

Check CAN Bus cabling (Bus shedding, polarity, short circuit, power interrupt), test protocol of receiver, check CAN functional range

other error properties

System reaction:
Behaviour error lamp: permanent light
Selfhealing: yes
Signal Priority: 1
Measurement @ errortime: default value

DTC-List

Diagnosis- and Errorcodes

referenced ECU-Software
P490_: 220, 310, 501
P491_: 220, 310, 400, 501

P492_: 213
P513_: 214, 300



120 / 523605 / FrmMngTOTSC1AE

Error description CAN ERROR TSC1-AE

CAN message TSC1-AE (Torque/Speed Control #1 from Automatic Traction Control to Engine): the message can not be received by ECU

Error codes

DEUTZ-Errorcode: 120

BlinkCode (short-long-short): 1 - 1 - 8

SPN: 523605

possible FMI:

- 12: Defective component
- 12: Defective component
- 12: Errormode not identifiable
- 12: Errormode not identifiable

Errordetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Missing message "TSC1-AE", CAN bus wrong cabled, wiring is damaged, receiver (sender of the message) work inaccurately, parametering inaccurate

Take actions for error repair

Check CAN Bus cabling (Bus shedding, polarity, short circuit, power interrupt), test protocol of receiver, check CAN functional range

other error properties

System reaction: Warning, changing to substitute values according to priority chain.

Behaviour error lamp: permanent light

Selfhealing: no

Signal Priority: 1

Measurement @ errortime: default value

121 / 523606 / FrmMngTOTSC1AR

Error description CAN ERROR TSC1-AR

CAN message TSC1-AR (Torque/Speed Control #1 from Automatic Traction Control to Retarder): the message can not be received by ECU

Error codes

DEUTZ-Errorcode: 121

BlinkCode (short-long-short): 1 - 1 - 9

SPN: 523606

possible FMI:

- 12: Defective component
- 12: Defective component
- 12: Errormode not identifiable
- 12: Errormode not identifiable

Errordetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Missing message "TSC1-AR", CAN bus wrong cabled, wiring is damaged, receiver (sender of the message) work inaccurately, parametering inaccurate

Take actions for error repair

Check CAN Bus cabling (Bus shedding, polarity, short circuit, power interrupt), test protocol of receiver, check CAN functional range

other error properties

System reaction: Warning, changing to substitute values according to priority chain.

Behaviour error lamp: permanent light

Selfhealing: no

Signal Priority: 1

Measurement @ errortime: default value

122 / 523607 / FrmMngTOTSC1DE

Error description CAN ERROR TSC1-DE

CAN message TSC1-DE (Torque/Speed Control #1 from Driveline to Engine): the message can not be received by ECU

Error codes

DEUTZ-Errorcode: 122

BlinkCode (short-long-short): 1 - 1 - 8

SPN: 523607

possible FMI:

- 12: Defective component
- 12: Defective component
- 12: Errormode not identifiable
- 12: Errormode not identifiable

Errordetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Missing message "TSC1-DE", CAN bus wrong cabled, wiring is damaged, receiver (sender of the message) work inaccurately, parametering inaccurate

Take actions for error repair

Check CAN Bus cabling (Bus shedding, polarity, short circuit, power interrupt), test protocol of receiver, check CAN functional range

other error properties

System reaction: Warning, changing to substitute values according to priority chain.

Behaviour error lamp: permanent light

Selfhealing: no

Signal Priority: 1

Measurement @ errortime: default value

DTC-List

Diagnosis- and Errorcodes

referenced ECU-Software
P490_: 220, 310, 501
P491_: 220, 310, 400, 501

P492_: 213
P513_: 214, 300



123 / 523608 / FrmMngTOTSC1DR

Error description CAN ERROR TSC1-DR

CAN message TSC1-DR (Torque/Speed Control #1 from Driveline to Retarder): the message can not be received by ECU

Error codes

DEUTZ-Errorcode: 123

BlinkCode (short-long-short): 1 - 1 - 9

SPN: 523608

possible FMI:

- 12: Defective component
- 12: Defective component
- 12: Errormode not identifiable
- 12: Errormode not identifiable

Errordetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Missing message "TSC1-DR", CAN bus wrong cabled, wiring is damaged, receiver (sender of the message) work inaccurately, parametering inaccurate

Take actions for error repair

Check CAN Bus cabling (Bus shedding, polarity, short circuit, power interrupt), test protocol of receiver, check CAN functional range

other error properties

System reaction: Warning, changing to substitute values according to priority chain.

Behaviour error lamp: permanent light

Selfhealing: no

Signal Priority: 1

Measurement @ errortime: default value

124 / 523609 / FrmMngTOTSC1PE

Error description CAN ERROR TSC1-PE

CAN message TSC1-PE (Torque/Speed Control #1 from Power Take Off to Engine): the message can not be received by ECU

Error codes

DEUTZ-Errorcode: 124

BlinkCode (short-long-short): 1 - 1 - 8

SPN: 523609

possible FMI:

- 12: Defective component
- 12: Defective component
- 12: Errormode not identifiable
- 12: Errormode not identifiable

Errordetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Missing message "TSC1-PE", CAN bus wrong cabled, wiring is damaged, receiver (sender of the message) work inaccurately, parametering inaccurate

Take actions for error repair

Check CAN Bus cabling (Bus shedding, polarity, short circuit, power interrupt), test protocol of receiver, check CAN functional range

other error properties

System reaction: Warning, changing to substitute values according to priority chain.

Behaviour error lamp: permanent light

Selfhealing: no

Signal Priority: 1

Measurement @ errortime: default value

125 / 898 / FrmMngTOTSC1TE

Error description CAN ERROR TSC1-TE

CAN message TSC1-TE (Torque/Speed Control #1 from Traction Control to Engine): the message can not be received by ECU

Error codes

DEUTZ-Errorcode: 125

BlinkCode (short-long-short): 1 - 1 - 8

SPN: 898

possible FMI:

- 12: Defective component
- 12: Defective component
- 12: Errormode not identifiable
- 12: Errormode not identifiable

Errordetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Missing message "TSC1-TE", CAN bus wrong cabled, wiring is damaged, receiver (sender of the message) work inaccurately, parametering inaccurate

Take actions for error repair

Check CAN Bus cabling (Bus shedding, polarity, short circuit, power interrupt), test protocol of receiver, check CAN functional range

other error properties

System reaction: Warning, changing to substitute values according to priority chain.

Behaviour error lamp: permanent light

Selfhealing: no

Signal Priority: 1

Measurement @ errortime: default value

DTC-List

Diagnosis- and Errorcodes

referenced ECU-Software
P490_: 220, 310, 501
P491_: 220, 310, 400, 501

P492_: 213
P513_: 214, 300



126 / 520 / FrmMngTOTSC1TR

Error description CAN ERROR TSC1-TR

CAN message TSC1-TR (Torque/Speed Control #1 from Traction Control to Retarder): the message can not be received by ECU

Error codes

DEUTZ-Errorcode: 126

BlinkCode (short-long-short): 1 - 1 - 9

SPN: 520

possible FMI:

- 12: Defective component
- 12: Defective component
- 12: Errormode not identifiable
- 12: Errormode not identifiable

Errordetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Missing message "TSC1-TR", CAN bus wrong cabled, wiring is damaged, receiver (sender of the message) work inaccurately, parametering inaccurate

Take actions for error repair

Check CAN Bus cabling (Bus shedding, polarity, short circuit, power interrupt), test protocol of receiver, check CAN functional range

other error properties

System reaction: Warning, changing to substitute values according to priority chain.

Behaviour error lamp: permanent light

Selfhealing: no

Signal Priority: 1

Measurement @ errortime: default value

127 / 523610 / FrmMngTOTSC1VE

Error description CAN ERROR TSC1-VE

CAN message TSC1-VE (Torque/Speed Control #1 from Vehicle Control to Engine): the message can not be received by ECU

Error codes

DEUTZ-Errorcode: 127

BlinkCode (short-long-short): 1 - 1 - 8

SPN: 523610

possible FMI:

- 12: Defective component
- 12: Defective component
- 12: Errormode not identifiable
- 12: Errormode not identifiable

Errordetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Missing message "TSC1-VE", CAN bus wrong cabled, wiring is damaged, receiver (sender of the message) work inaccurately, parametering inaccurate

Take actions for error repair

Check CAN Bus cabling (Bus shedding, polarity, short circuit, power interrupt), test protocol of receiver, check CAN functional range

other error properties

System reaction: Warning, changing to substitute values according to priority chain.

Behaviour error lamp: permanent light

Selfhealing: no

Signal Priority: 1

Measurement @ errortime: default value

128 / 523611 / FrmMngTOTSC1VR

Error description CAN ERROR TSC1-VR

CAN message TSC1-VR (Torque/Speed Control #1 from Vehicle Control to Retarder): the message can not be received by ECU

Error codes

DEUTZ-Errorcode: 128

BlinkCode (short-long-short): 1 - 1 - 9

SPN: 523611

possible FMI:

- 12: Defective component
- 12: Defective component
- 12: Errormode not identifiable
- 12: Errormode not identifiable

Errordetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Missing message "TSC1-VR", CAN bus wrong cabled, wiring is damaged, receiver (sender of the message) work inaccurately, parametering inaccurate

Take actions for error repair

Check CAN Bus cabling (Bus shedding, polarity, short circuit, power interrupt), test protocol of receiver, check CAN functional range

other error properties

System reaction: Warning, changing to substitute values according to priority chain.

Behaviour error lamp: permanent light

Selfhealing: no

Signal Priority: 1

Measurement @ errortime: default value

DTC-List

Diagnosis- and Errorcodes

referenced ECU-Software
P490_: 220, 310, 501
P491_: 220, 310, 400, 501

P492_: 213
P513_: 214, 300



131 / 523500 / FrmMngTxTO

Error description CAN MESS. TIMEOUT

CAN message: the ECU detects a timeout for one or more posted message

Error codes

DEUTZ-Errorcode: 131

BlinkCode (short-long-short): 2 - 7 - 1

SPN: 523500

possible FMI:

- 12. Errormode not identifiable
- 12. Errormode not identifiable
- 12: Defective component
- 12. Errormode not identifiable

Errordetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Timeout for sent messages

Take actions for error repair

other error properties

System reaction:

Behaviour error lamp: permanent light

Selfhealing: yes

Signal Priority: 1

Measurement @ errortime: -

133 / 174 / FTSCD

Error description FUEL TEMP. SENSOR

Fuel temperature sensor: the voltage measured by ECU is out of the target range

Error codes

DEUTZ-Errorcode: 133

BlinkCode (short-long-short): 2 - 2 - 7

SPN: 174

possible FMI:

- 3: Voltage to high or short circuit to +Ubatt
- 4: Voltage to low or short circuit to -Ubatt
- 12. Errormode not identifiable
- 12. Errormode not identifiable

Errordetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Fuel temp. sensor: cable break or short circuit, sendor defective, connection cable damaged

Take actions for error repair

Check cabling, if sensor not working, check sensor and if necessary replace it, check connection cable and if necessary repair or replace it

other error properties

System reaction: Warning, substitute value

Behaviour error lamp: permanent light

Selfhealing: yes

Signal Priority: 4

Measurement @ errortime: default value

134 / 174 / FTSCDSysReac

Error description FUEL TEMP. SENSOR

Fuel temperature: the fuel temperature calculated by ECU is above the target range; the ECU activates a system reaction

Error codes

DEUTZ-Errorcode: 134

BlinkCode (short-long-short): 2 - 3 - 7

SPN: 174

possible FMI:

- 0: data valid, but above normal working area
- 0: data valid, but above normal working area
- 12. Errormode not identifiable
- 12. Errormode not identifiable

Errordetection

Errorlamp shows permanent light
oder
blinking. Entry in errormemory.

Possible reason for error

Above target range with system reaction, interruption of fuel loop (for example, rail pressure relief valve defective), sensor defective, connection cable damaged

Take actions for error repair

Check fuel system and if necessary repair it, check sensor and if necessary replace it, check connection cable and if necessary repair or replace it

other error properties

System reaction: Advice: FTSCD_stSysReacReq

Behaviour error lamp: permanent light
oder
blinking

Selfhealing: yes

Signal Priority: 4

Measurement @ errortime: actual value

DTC-List

Diagnosis- and Errorcodes

referenced ECU-Software
P490_: 220, 310, 501
P491_: 220, 310, 400, 501

P492_: 213
P513_: 214, 300



136 / 523618 / GOTSCD

Error description CUSTOMER TEMPSSENS 1

Customer specific temperature sensor 1: the voltage of sensor measured by ECU is out of the target range or the received value of temperature via CAN is defective

Error codes

DEUTZ-Errorcode: 136

BlinkCode (short-long-short): 1 - 3 - 3

SPN: 523618

possible FMI:

- 3: Voltage to high or short circuit to +Ubatt
- 4: Voltage to low or short circuit to -Ubatt
- 2: data stream is defective
- 12: Errormode not identifiable

Errordetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Cable break or short circuit (sensor 1), sensor defective, connection cable damaged, CAN bus wrong cabled, wiring damaged, receiver (sender of the message) work inaccurately, parametering inaccurate

Take actions for error repair

Customer specific bugfixing, check sensor and if necessary replace it, check connection cable and if necessary repair or replace it, Check CAN Bus cabling (Bus scheduling, polarity, short circuit, power interrupt), test protocol of receiver, check CAN fun

other error properties

System reaction: Warning, substitute value (customer specific)

Behaviour error lamp: permanent light

Selfhealing: yes

Signal Priority: 2

Measurement @ errortime: default value

137 / 523619 / GOTSCDSysReac

Error description

Customer specific temperature 1: the temperature calculated by ECU is above the target range; the ECU activates a system reaction

Error codes

DEUTZ-Errorcode: 137

BlinkCode (short-long-short): 1 - 3 - 3

SPN: 523619

possible FMI:

- 2: data stream is defective
- 2: data stream is defective
- 12: Errormode not identifiable
- 12: Errormode not identifiable

Errordetection

Errorlamp shows permanent light
oder
blinking. Entry in errormemory.

Possible reason for error

Outside target range with system reaction (temperature 1), dependant on the application

Take actions for error repair

Customer specific bugfixing, dependant on application

other error properties

System reaction: Advice: GOTSCD_stSysReacReq

Behaviour error lamp: permanent light

oder

blinking

Selfhealing: yes

Signal Priority: 3

Measurement @ errortime: actual value

138 / 29 / HdThrt

Error description THROTTLE 2

Hand throttle pedal sensor: the voltage measured by ECU is out of the target range or the calculated pedal position is implausible compared with the position of accelerator pedal 1

Error codes

DEUTZ-Errorcode: 138

BlinkCode (short-long-short): 1 - 2 - 6

SPN: 29

possible FMI:

- 3: Voltage to high or short circuit to +Ubatt
- 4: Voltage to low or short circuit to -Ubatt
- 12: Errormode not identifiable
- 2: data stream is defective

Errordetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Cable break or short circuit, signal implausible compared to signal of idle sensor, transmitter defective, connection cable damaged

Take actions for error repair

Check cabling, check sensor and if necessary replace it, check connection cable and if necessary repair or replace it

other error properties

System reaction: Warning, changing to substitute values according to priority chain or limp home

Behaviour error lamp: permanent light

Selfhealing: no

Signal Priority: 4

Measurement @ errortime: actual value

DTC-List

Diagnosis- and Errorcodes

referenced ECU-Software
P490_: 220, 310, 501
P491_: 220, 310, 400, 501

P492_: 213
P513_: 214, 300

139 / 1638 / HOTSCD

Error description CUSTOMER TEMPSSENS 2

Customer specific temperature sensor 2: the voltage of sensor measured by ECU is out of the target range or the received value of temperature via CAN is defective

Error codes

DEUTZ-Errorcode: 139

BlinkCode (short-long-short): 3 - 1 - 4

SPN: 1638

possible FMI:

- 3: Voltage to high or short circuit to +Ubatt
- 4: Voltage to low or short circuit to -Ubatt
- 12: Defective component
- 12: Errormode not identifiable

Errordetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Cable break or short circuit (sensor 2), sensor defective, connection cable damaged, CAN bus wrong cabled, wiring damaged, receiver (sender of the message) work inaccurately, parametering inaccurate

Take actions for error repair

Customer specific bugfixing, check sensor and if necessary replace it, check connection cable and if necessary repair or replace it, Check CAN Bus cabling (Bus shedding, polarity, short circuit, power interrupt), test protocol of receiver, check CAN fun

other error properties

System reaction: Warning, substitute value (customer specific)
Behaviour error lamp: permanent light
Selfhealing: yes
Signal Priority: 2
Measurement @ errortime: default value

140 / 1638 / HOTSCDSysReac

Error description CUSTOMER TEMPSSENS 2

Customer specific temperature 2: the temperature calculated by ECU is above the target range; the ECU activates a system reaction

Error codes

DEUTZ-Errorcode: 140

BlinkCode (short-long-short): 3 - 1 - 4

SPN: 1638

possible FMI:

- 2: data stream is defective
- 2: data stream is defective
- 12: Errormode not identifiable
- 12: Errormode not identifiable

Errordetection

Errorlamp shows permanent light
oder
blinking. Entry in errormemory.

Possible reason for error

Outside target range with system reaction (temperature 2), dependant on the application

Take actions for error repair

Customer specific bugfixing, dependant on application
other error properties

System reaction: Advice: HOTSCD_stSysReacReq
Behaviour error lamp: permanent light
oder
blinking
Selfhealing: yes
Signal Priority: 3
Measurement @ errortime: actual value

141 / 523617 / HWEMonCom

Error description INTERNAL COMM. ERROR

Internal hardware monitoring: the ECU detects a communication disturbance

Error codes

DEUTZ-Errorcode: 141

BlinkCode (short-long-short): 5 - 5 - 5

SPN: 523617

possible FMI:

- 12: Defective component
- 12: Errormode not identifiable
- 12: Errormode not identifiable
- 12: Errormode not identifiable

Errordetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Communication with chip CJ 940 disturbed, ECU defective

Take actions for error repair

If cannot delete the error, change ECU

other error properties

System reaction: Warning
Behaviour error lamp: permanent light
Selfhealing: no
Signal Priority: 4
Measurement @ errortime: -

DTC-List

Diagnosis- and Errorcodes

referenced ECU-Software
P490_: 220, 310, 501
P491_: 220, 310, 400, 501

P492_: 213
P513_: 214, 300



142 / 630 / HWEMonEEPROM

Error description EEPROM MEM. ACCESS

Internal hardware monitoring: the ECU finds an error during the access to ist EEPROM memory or works with an alternative value

Error codes

DEUTZ-Errorcode: 142

BlinkCode (short-long-short): 2 - 8 - 1

SPN: 630

possible FMI:

- 12: Errormode not identifiable
- 12: Defective component
- 12: Defective component
- 12: Defective component

Errordetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Error during EEPROM memory access or EEPROM works with substitute value, programming error. ECU defective

Take actions for error repair

If not programmed, EEPROM is defect → ECU is defect, reprogram ECU and if necessary replace it

other error properties

System reaction: Warning
Behaviour error lamp: permanent light
Selfhealing: no
Signal Priority: 4
Measurement @ errortime: -

143 / 523612 / HWEMonRcyLocked

Error description INT. RECOVERY

Internal hardware monitoring: the CPU of the ECU is reset and the cause is logged internally; no item will be created in error memory

Error codes

DEUTZ-Errorcode: 143

BlinkCode (short-long-short): 5 - 5 - 5

SPN: 523612

possible FMI:

- 12: Errormode not identifiable
- 12: Errormode not identifiable
- 12: Errormode not identifiable
- 14: Special Instructions

Errordetection

Errorlamp shows blinking. Entry in errormemory.

Possible reason for error

A recovery occurred which is stored as protected

Take actions for error repair

Recovery occurred which is stored as protected
With parameter HWEMon_numRexxxxxx the recovery nummer and the subsequent position can be identified. See especially SW-Doku_roy_auto.pdf

other error properties

System reaction: Recovery of ECU
Behaviour error lamp: blinking
Selfhealing: no
Signal Priority: 5
Measurement @ errortime: -

144 / 523612 / HWEMonRcySuppressed

Error description INT. RECOVERY

Internal hardware monitoring: the CPU of the ECU is reset and the cause is logged internally; no item will be created in error memory

Error codes

DEUTZ-Errorcode: 144

BlinkCode (short-long-short): 5 - 5 - 5

SPN: 523612

possible FMI:

- 12: Errormode not identifiable
- 12: Errormode not identifiable
- 12: Errormode not identifiable
- 14: Special Instructions

Errordetection

Errorlamp shows blinking. Entry in errormemory.

Possible reason for error

A recovery occurred which is not stored

Take actions for error repair

Recovery occurred which is stored as protected
With parameter HWEMon_numRexxxxxx the recovery nummer and the subsequent position can be identified. See especially SW-Doku_roy_auto.pdf

other error properties

System reaction: Warning, shown at error path
Behaviour error lamp: blinking
Selfhealing: no
Signal Priority: 5
Measurement @ errortime: -

DTC-List

Diagnosis- and Errorcodes

referenced ECU-Software
P490_: 220, 310, 501
P491_: 220, 310, 400, 501

P492_: 213
P513_: 214, 300



145 / 523612 / HWEMonRcyVisible

Error description INT. RECOVERY

Internal hardware monitoring: the CPU of the ECU is reset and an item will be created in error memory

Error codes

DEUTZ-Errorcode: 145
BlinkCode (short-long-short): 5 - 5 - 5
SPN: 523612
possible FMI:
12. Errormode not identifiable
12. Errormode not identifiable
12. Errormode not identifiable
14: Special Instructions

Errordetection

Errorlamp shows blinking. Entry in errormemory.

Possible reason for error

A recovery occurred which is visible in the error memory

Take actions for error repair

Recovery occurred which is stored as protected
With parameter HWEMon_numRexxxxxx the recovery nummer and the subsequent position can be identified. See especially SW-Doku_rcy_auto.pdf

other error properties

System reaction: Recovery of ECU
Behaviour error lamp: blinking
Selfhealing: no
Signal Priority: 5
Measurement @ errortime: -

146 / 523612 / HWEMonUMaxSupply

Error description INT. RECOVERY

Internal hardware monitoring: the ECU detects an excess of the target range for the power supply of 1st communication module

Error codes

DEUTZ-Errorcode: 146
BlinkCode (short-long-short): 5 - 5 - 5
SPN: 523612
possible FMI:
3: Voltage to high or short circuit to +Ubatt
12. Errormode not identifiable
12. Errormode not identifiable
12. Errormode not identifiable

Errordetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Overvoltage at CJ940, power supply voltage too high, ECU defective

Take actions for error repair

Check working voltage and if necessary correct it, Check ECU and if necessary replace it

other error properties

System reaction: Power stage shut off
Behaviour error lamp: permanent light
Selfhealing: no
Signal Priority: 4
Measurement @ errortime: -

147 / 523612 / HWEMonUMinSupply

Error description INT. RECOVERY

Internal hardware monitoring: the ECU detects an undershooting of the target range for the power supply of 1st communication module

Error codes

DEUTZ-Errorcode: 147
BlinkCode (short-long-short): 5 - 5 - 5
SPN: 523612
possible FMI:
12. Errormode not identifiable
4: Voltage to low or short circuit to -Ubatt
12. Errormode not identifiable
12. Errormode not identifiable

Errordetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Undervoltage at CJ940, power supply voltage too low, ECU defective

Take actions for error repair

Check working voltage and if necessary correct it, Check ECU and if necessary replace it

other error properties

System reaction: Power stage shut off
Behaviour error lamp: permanent light
Selfhealing: no
Signal Priority: 4
Measurement @ errortime: -

DTC-List

Diagnosis- and Errorcodes

referenced ECU-Software
P490_: 220, 310, 501
P491_: 220, 310, 400, 501

P492_: 213
P513_: 214, 300

149 / 105 / IATSCD

Error description CHARGE AIR TEMP.

Charge air temperature sensor: the voltage of sensor measured by ECU is out of the target range or the received value of temperature via CAN is defective

Error codes

DEUTZ-Errorcode: 149

BlinkCode (short-long-short): 1 - 2 - 8

SPN: 105

possible FMI:

- 3: Voltage to high or short circuit to +Ubatt
- 4: Voltage to low or short circuit to -Ubatt
- 2: data stream is defective
- 12: Errormode not identifiable

Errorredetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Cable break or short circuit, sensor defective, connection cable damaged, CAN bus wrong cabled, wiring damaged, receiver (sender of the message) work inaccurately, parametering inaccurate

Take actions for error repair

Check cabling, LDF6T-sensor not working, check sensor and if necessary replace it, check connection cable and if necessary repair or replace it, Check CAN Bus cabling (Bus shedding, polarity, short circuit, power interrupt), test protocol of receiver, c

other error properties

System reaction: Warning, substitute value
Behaviour error lamp: permanent light
Selfhealing: yes
Signal Priority: 4
Measurement @ errortime: default value

150 / 105 / IATSCDSysReac

Error description CHARGE AIR TEMP.

Charge air temperature: die charge air temperature calculated by ECU is above the target range; the ECU activates a system reaction

Error codes

DEUTZ-Errorcode: 150

BlinkCode (short-long-short): 2 - 3 - 3

SPN: 105

possible FMI:

- 0: data valid, but above normal working area
- 0: data valid, but above normal working area
- 12: Errormode not identifiable
- 12: Errormode not identifiable

Errorredetection

Errorlamp shows permanent light
oder
blinking. Entry in errormemory.

Possible reason for error

Above target range with system reaction, air system damaged, sensor defective, connection cable damaged

Take actions for error repair

Check construction of LDF6T , check suction parts, check air system and if necessary repair it, check sensor and if necessary replace it, check connection cable and if necessary repair or replace it

other error properties

System reaction: Advice: IATSCD_stSysReacReq
Behaviour error lamp: permanent light
oder
blinking
Selfhealing: yes
Signal Priority: 4
Measurement @ errortime: actual value

153 / 523350 / InjVlvBnk1A

Error description INJECTOR BANK A

Injector cylinder bank 1: the current drain measured by ECU is above the target range

Error codes

DEUTZ-Errorcode: 153

BlinkCode (short-long-short): 1 - 5 - 1

SPN: 523350

possible FMI:

- 3: Voltage to high or short circuit to +Ubatt
- 4: Voltage to low or short circuit to -Ubatt
- 13: out of calibrated range
- 12: Errormode not identifiable

Errorredetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Short circuit (cylinder bank 1), injector defective, connection cable damaged

Take actions for error repair

Check cabling, check injectors and if necessary replace them, check connection cable and if necessary repair or replace it

other error properties

System reaction: Warning, cylinder shut off
Behaviour error lamp: permanent light
Selfhealing: yes
Signal Priority: 4
Measurement @ errortime: actual value

154 / 523351 / InjVlvBnk1B**Error description INJECTOR BANK A**

Injector cylinder bank 1: the current drain measured by ECU is underneath the target range

Error codes

DEUTZ-Errorcode: 154

BlinkCode (short-long-short): 1 - 5 - 1

SPN: 523351

possible FMI:

13: out of calibrated range

13: out of calibrated range

5: current to low or broken wire

13: out of calibrated range

Error detection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Cable break (cylinder bank 1), injector defective, connection cable damaged

Take actions for error repair

Check cabling, check injectors and if necessary replace them, check connection cable and if necessary repair or replace it

other error properties

System reaction: Warning, cylinder shut off

Behaviour error lamp: permanent light

Selfhealing: yes

Signal Priority: 4

Measurement @ errortime: actual value

155 / 523352 / InjVlvBnk2A**Error description INJECTOR BANK B**

Injector cylinder bank 2: the current drain measured by ECU is above the target range

Error codes

DEUTZ-Errorcode: 155

BlinkCode (short-long-short): 1 - 5 - 2

SPN: 523352

possible FMI:

3: Voltage to high or short circuit to +Ubatt

4: Voltage to low or short circuit to -Ubatt

13: out of calibrated range

12: Errormode not identifiable

Error detection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Short circuit (cylinder bank 2), injector defective, connection cable damaged

Take actions for error repair

Check cabling, check injectors and if necessary replace them, check connection cable and if necessary repair or replace it

other error properties

System reaction: Warning, cylinder shut off

Behaviour error lamp: permanent light

Selfhealing: yes

Signal Priority: 4

Measurement @ errortime: actual value

156 / 523353 / InjVlvBnk2B**Error description INJECTOR BANK B**

Injector cylinder bank 2: the current drain measured by ECU is underneath the target range

Error codes

DEUTZ-Errorcode: 156

BlinkCode (short-long-short): 1 - 5 - 2

SPN: 523353

possible FMI:

13: out of calibrated range

13: out of calibrated range

5: current to low or broken wire

13: out of calibrated range

Error detection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Cable break (cylinder bank 2), injector defective, connection cable damaged

Take actions for error repair

Check cabling, check injectors and if necessary replace them, check connection cable and if necessary repair or replace it

other error properties

System reaction: Warning, cylinder shut off

Behaviour error lamp: permanent light

Selfhealing: yes

Signal Priority: 4

Measurement @ errortime: actual value

DTC-List

Diagnosis- and Errorcodes

referenced ECU-Software
P490_: 220, 310, 501
P491_: 220, 310, 400, 501

P492_: 213
P513_: 214, 300



157 / 523354 / InjVlvChipA

Error description PWR. INJ. BANK B

Internal hardware monitoring: the ECU detects an error of ist injector high current output

Error codes

DEUTZ-Errorcode: 157

BlinkCode (short-long-short): 1 - 5 - 3

SPN: 523354

possible FMI:

- 3: Voltage to high or short circuit to +Ubatt
- 2: data stream is defective
- 14: Special Instructions
- 12: Defective component

Errorredetection

Errorlamp shows blinking. Entry in errormemory.

Possible reason for error

High power stage Injector A, ECU defective

Take actions for error repair

If error is not removable, change ECU

other error properties

System reaction: Warning, outputs shut off

Behaviour error lamp: blinking

Selfhealing: no

Signal Priority: 5

Measurement @ errortime: actual value

158 / 523355 / InjVlvChipB

Error description PWR. INJ. BANK B

Internal hardware monitoring: the ECU detects a disturbance in its injector high current output

Error codes

DEUTZ-Errorcode: 158

BlinkCode (short-long-short): 1 - 5 - 3

SPN: 523355

possible FMI:

- 12: Defective component
- 12: Defective component
- 12: Defective component
- 12: Defective component

Errorredetection

Errorlamp shows blinking. Entry in errormemory.

Possible reason for error

High power stage Injector B, ECU defective

Take actions for error repair

If error is not removable, change ECU

other error properties

System reaction: Warning, outputs shut off

Behaviour error lamp: blinking

Selfhealing: no

Signal Priority: 5

Measurement @ errortime: actual value

159 / 651 / InjVlvCyl1A

Error description INJECTOR 1

Injector 1: the current drain measured by ECU is above the target range

Error codes

DEUTZ-Errorcode: 159

BlinkCode (short-long-short): 1 - 5 - 4

SPN: 651

possible FMI:

- 3: Voltage to high or short circuit to +Ubatt
- 13: out of calibrated range
- 4: Voltage to low or short circuit to -Ubatt
- 12: Errormode not identifiable

Errorredetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Short circuit (cylinder 1), injector defective, connection cable damaged

Take actions for error repair

Check cabling, check injectors and if necessary replace them, check connection cable and if necessary repair or replace it

other error properties

System reaction: Warning, fuel injection failed, shut off wenn the number of active cylinders below minimum

Behaviour error lamp: permanent light

Selfhealing: yes

Signal Priority: 4

Measurement @ errortime: actual value

DTC-List

Diagnosis- and Errorcodes

referenced ECU-Software
P490_: 220, 310, 501
P491_: 220, 310, 400, 501

P492_: 213
P513_: 214, 300



160 / 651 / InjVlvCyl1B

Error description INJECTOR 1

Injector 1: the current drain measured by ECU is underneath the target range

Error codes

DEUTZ-Errorcode: 160

BlinkCode (short-long-short): 1 - 5 - 4

SPN: 651

possible FMI:

- 13: out of calibrated range
- 13: out of calibrated range
- 5: current to low or broken wire
- 13: out of calibrated range

Error detection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Cable break (cylinder 1), injector defective, connection cable damaged

Take actions for error repair

Check cabling, check injectors and if necessary replace them, check connection cable and if necessary repair or replace it

other error properties

System reaction: Warning, fuel injection failed, shut off wenn the number of active cylinders below minimum
Behaviour error lamp: permanent light
Selfhealing: yes
Signal Priority: 3
Measurement @ errortime: actual value

161 / 652 / InjVlvCyl2A

Error description INJECTOR 2

Injector 2: the current drain measured by ECU is above the target range

Error codes

DEUTZ-Errorcode: 161

BlinkCode (short-long-short): 1 - 5 - 5

SPN: 652

possible FMI:

- 3: Voltage to high or short circuit to +Ubatt
- 13: out of calibrated range
- 4: Voltage to low or short circuit to -Ubatt
- 12: Errormode not identifiable

Error detection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Short circuit (cylinder 2), injector defective, connection cable damaged

Take actions for error repair

Check cabling, check injectors and if necessary replace them, check connection cable and if necessary repair or replace it

other error properties

System reaction: Warning, fuel injection failed, shut off wenn the number of active cylinders below minimum
Behaviour error lamp: permanent light
Selfhealing: yes
Signal Priority: 4
Measurement @ errortime: actual value

162 / 652 / InjVlvCyl2B

Error description INJECTOR 2

Injector 2: the current drain measured by ECU is underneath the target range

Error codes

DEUTZ-Errorcode: 162

BlinkCode (short-long-short): 1 - 5 - 5

SPN: 652

possible FMI:

- 13: out of calibrated range
- 13: out of calibrated range
- 5: current to low or broken wire
- 13: out of calibrated range

Error detection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Cable break (cylinder 2), injector defective, connection cable damaged

Take actions for error repair

Check cabling, check injectors and if necessary replace them, check connection cable and if necessary repair or replace it

other error properties

System reaction: Warning, fuel injection failed, shut off wenn the number of active cylinders below minimum
Behaviour error lamp: permanent light
Selfhealing: yes
Signal Priority: 3
Measurement @ errortime: actual value

DTC-List

Diagnosis- and Errorcodes

referenced ECU-Software
P490_: 220, 310, 501
P491_: 220, 310, 400, 501

P492_: 213
P513_: 214, 300



163 / 653 / InjVlvCyl3A

Error description INJECTOR 3

Injector 3: the current drain measured by ECU is above the target range

Error codes

DEUTZ-Errorcode: 163

BlinkCode (short-long-short): 1 - 5 - 6

SPN: 653

possible FMI:

- 3: Voltage to high or short circuit to +Ubatt
- 13: out of calibrated range
- 4: Voltage to low or short circuit to -Ubatt
- 12: Errormode not identifiable

Errordetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Short circuit (cylinder 3), injector defective, connection cable damaged

Take actions for error repair

Check cabling, check injectors and if necessary replace them, check connection cable and if necessary repair or replace it

other error properties

System reaction: Warning, fuel injection failed, shut off wenn the number of active cylinders below minimum
Behaviour error lamp: permanent light
Selfhealing: yes
Signal Priority: 4
Measurement @ errortime: actual value

164 / 653 / InjVlvCyl3B

Error description INJECTOR 3

Injector 3: the current drain measured by ECU is underneath the target range

Error codes

DEUTZ-Errorcode: 164

BlinkCode (short-long-short): 1 - 5 - 6

SPN: 653

possible FMI:

- 13: out of calibrated range
- 13: out of calibrated range
- 5: current to low or broken wire
- 13: out of calibrated range

Errordetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Cable break (cylinder 3), injector defective, connection cable damaged

Take actions for error repair

Check cabling, check injectors and if necessary replace them, check connection cable and if necessary repair or replace it

other error properties

System reaction: Warning, fuel injection failed, shut off wenn the number of active cylinders below minimum
Behaviour error lamp: permanent light
Selfhealing: yes
Signal Priority: 3
Measurement @ errortime: actual value

165 / 654 / InjVlvCyl4A

Error description INJECTOR 4

Injector 4: the current drain measured by ECU is above the target range

Error codes

DEUTZ-Errorcode: 165

BlinkCode (short-long-short): 1 - 6 - 1

SPN: 654

possible FMI:

- 3: Voltage to high or short circuit to +Ubatt
- 13: out of calibrated range
- 4: Voltage to low or short circuit to -Ubatt
- 12: Errormode not identifiable

Errordetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Short circuit (cylinder 4), injector defective, connection cable damaged

Take actions for error repair

Check cabling, check injectors and if necessary replace them, check connection cable and if necessary repair or replace it

other error properties

System reaction: Warning, fuel injection failed, shut off wenn the number of active cylinders below minimum
Behaviour error lamp: permanent light
Selfhealing: yes
Signal Priority: 4
Measurement @ errortime: actual value

DTC-List

Diagnosis- and Errorcodes

referenced ECU-Software
P490_: 220, 310, 501
P491_: 220, 310, 400, 501

P492_: 213
P513_: 214, 300



166 / 654 / InjVlvCyl4B

Error description INJECTOR 4

Injector 4: the current drain measured by ECU is underneath the target range

Error codes

DEUTZ-Errorcode: 166

BlinkCode (short-long-short): 1 - 6 - 1

SPN: 654

possible FMI:

- 13: out of calibrated range
- 13: out of calibrated range
- 5: current to low or broken wire
- 13: out of calibrated range

Errordetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Cable break (cylinder 4), injector defective, connection cable damaged

Take actions for error repair

Check cabling, check injectors and if necessary replace them, check connection cable and if necessary repair or replace it

other error properties

System reaction: Warning, fuel injection failed, shut off wenn the number of active cylinders below minimum
Behaviour error lamp: permanent light
Selfhealing: yes
Signal Priority: 3
Measurement @ errortime: actual value

167 / 655 / InjVlvCyl5A

Error description INJECTOR 5

Injector 5: the current drain measured by ECU is above the target range

Error codes

DEUTZ-Errorcode: 167

BlinkCode (short-long-short): 1 - 6 - 2

SPN: 655

possible FMI:

- 3: Voltage to high or short circuit to +Ubatt
- 13: out of calibrated range
- 4: Voltage to low or short circuit to -Ubatt
- 12: Errormode not identifiable

Errordetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Short circuit (cylinder 5), injector defective, connection cable damaged

Take actions for error repair

Check cabling, check injectors and if necessary replace them, check connection cable and if necessary repair or replace it

other error properties

System reaction: Warning, fuel injection failed, shut off wenn the number of active cylinders below minimum
Behaviour error lamp: permanent light
Selfhealing: yes
Signal Priority: 4
Measurement @ errortime: actual value

168 / 655 / InjVlvCyl5B

Error description INJECTOR 5

Injector 5: the current drain measured by ECU is underneath the target range

Error codes

DEUTZ-Errorcode: 168

BlinkCode (short-long-short): 1 - 6 - 2

SPN: 655

possible FMI:

- 13: out of calibrated range
- 13: out of calibrated range
- 5: current to low or broken wire
- 13: out of calibrated range

Errordetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Cable break (cylinder 5), injector defective, connection cable damaged

Take actions for error repair

Check cabling, check injectors and if necessary replace them, check connection cable and if necessary repair or replace it

other error properties

System reaction: Warning, fuel injection failed, shut off wenn the number of active cylinders below minimum
Behaviour error lamp: permanent light
Selfhealing: yes
Signal Priority: 3
Measurement @ errortime: actual value

DTC-List

Diagnosis- and Errorcodes

referenced ECU-Software
P490_: 220, 310, 501
P491_: 220, 310, 400, 501

P492_: 213
P513_: 214, 300



169 / 656 / InjVlvCyl6A

Error description INJECTOR 6

Injector 6: the current drain measured by ECU is above the target range

Error codes

DEUTZ-Errorcode: 169

BlinkCode (short-long-short): 1 - 6 - 3

SPN: 656

possible FMI:

- 3: Voltage to high or short circuit to +Ubatt
- 13: out of calibrated range
- 4: Voltage to low or short circuit to -Ubatt
- 12: Errormode not identifiable

Errorredetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Short circuit (cylinder 6), injector defective, connection cable damaged

Take actions for error repair

Check cabling, check injectors and if necessary replace them, check connection cable and if necessary repair or replace it

other error properties

System reaction: Warning, fuel injection failed, shut off wenn the number of active cylinders below minimum
Behaviour error lamp: permanent light
Selfhealing: yes
Signal Priority: 4
Measurement @ errortime: actual value

170 / 656 / InjVlvCyl6B

Error description INJECTOR 6

Injector 6: the current drain measured by ECU is underneath the target range

Error codes

DEUTZ-Errorcode: 170

BlinkCode (short-long-short): 1 - 6 - 3

SPN: 656

possible FMI:

- 13: out of calibrated range
- 13: out of calibrated range
- 5: current to low or broken wire
- 13: out of calibrated range

Errorredetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Cable break (cylinder 6), injector defective, connection cable damaged

Take actions for error repair

Check cabling, check injectors and if necessary replace them, check connection cable and if necessary repair or replace it

other error properties

System reaction: Warning, fuel injection failed, shut off wenn the number of active cylinders below minimum
Behaviour error lamp: permanent light
Selfhealing: yes
Signal Priority: 3
Measurement @ errortime: actual value

171 / 657 / InjVlvCyl7A

Error description INJECTOR 7

Injector 7: the current drain measured by ECU is above the target range

Error codes

DEUTZ-Errorcode: 171

BlinkCode (short-long-short): 1 - 6 - 4

SPN: 657

possible FMI:

- 3: Voltage to high or short circuit to +Ubatt
- 13: out of calibrated range
- 4: Voltage to low or short circuit to -Ubatt
- 12: Errormode not identifiable

Errorredetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Short circuit (cylinder 7), injector defective, connection cable damaged

Take actions for error repair

Check cabling, check injectors and if necessary replace them, check connection cable and if necessary repair or replace it

other error properties

System reaction: Warning, fuel injection failed, shut off wenn the number of active cylinders below minimum
Behaviour error lamp: permanent light
Selfhealing: yes
Signal Priority: 4
Measurement @ errortime: actual value

DTC-List

Diagnosis- and Errorcodes

referenced ECU-Software
P490_: 220, 310, 501
P491_: 220, 310, 400, 501

P492_: 213
P513_: 214, 300



172 / 657 / InjVlvCyl7B

Error description INJECTOR 7

Injector 7: the current drain measured by ECU is underneath the target range

Error codes

DEUTZ-Errorcode: 172

BlinkCode (short-long-short): 1 - 6 - 4

SPN: 657

possible FMI:

- 13: out of calibrated range
- 13: out of calibrated range
- 5: current to low or broken wire
- 13: out of calibrated range

Errordetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Cable break (cylinder 7), injector defective, connection cable damaged

Take actions for error repair

Check cabling, check injectors and if necessary replace them, check connection cable and if necessary repair or replace it

other error properties

System reaction: Warning, fuel injection failed, shut off wenn the number of active cylinders below minimum
Behaviour error lamp: permanent light
Selfhealing: yes
Signal Priority: 3
Measurement @ errortime: actual value

173 / 658 / InjVlvCyl8A

Error description INJECTOR 8

Injector 8: the current drain measured by ECU is above the target range

Error codes

DEUTZ-Errorcode: 173

BlinkCode (short-long-short): 1 - 6 - 5

SPN: 658

possible FMI:

- 3: Voltage to high or short circuit to +Ubatt
- 13: out of calibrated range
- 4: Voltage to low or short circuit to -Ubatt
- 12: Errormode not identifiable

Errordetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Short circuit (cylinder 8), injector defective, connection cable damaged

Take actions for error repair

Check cabling, check injectors and if necessary replace them, check connection cable and if necessary repair or replace it

other error properties

System reaction: Warning, fuel injection failed, shut off wenn the number of active cylinders below minimum
Behaviour error lamp: permanent light
Selfhealing: yes
Signal Priority: 4
Measurement @ errortime: actual value

174 / 658 / InjVlvCyl8B

Error description INJECTOR 8

Injector 8: the current drain measured by ECU is underneath the target range

Error codes

DEUTZ-Errorcode: 174

BlinkCode (short-long-short): 1 - 6 - 5

SPN: 658

possible FMI:

- 13: out of calibrated range
- 13: out of calibrated range
- 5: current to low or broken wire
- 13: out of calibrated range

Errordetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Cable break (cylinder 8), injector defective, connection cable damaged

Take actions for error repair

Check cabling, check injectors and if necessary replace them, check connection cable and if necessary repair or replace it

other error properties

System reaction: Warning, fuel injection failed, shut off wenn the number of active cylinders below minimum
Behaviour error lamp: permanent light
Selfhealing: yes
Signal Priority: 3
Measurement @ errortime: actual value

DTC-List

Diagnosis- and Errorcodes

referenced ECU-Software
P490_: 220, 310, 501
P491_: 220, 310, 400, 501

P492_: 213
P513_: 214, 300



175 / 523370 / InjVlvErrDet

Error description RAIL PRESS. MON. DISABLED

Rail pressure monitoring: the monitoring of the rail pressure will be deactivated by ECU because of the activation of the function "compression test" by user

Error codes

DEUTZ-Errorcode: 175

BlinkCode (short-long-short): 5 - 5 - 5

SPN: 523370

possible FMI:

- 14: Special Instructions
- 12: Errormode not identifiable
- 12: Errormode not identifiable
- 12: Errormode not identifiable

Errorredetection

Errorlamp shows . Entry in errormemory.

Possible reason for error

Compression test active: rail-pressure monitoring is going to be disabled

Take actions for error repair

not correct

other error properties

System reaction: Rail pressure monitoring disabled

Behaviour error lamp:

Selfhealing: -

Signal Priority: 1

Measurement @ errortime:

176 / 523615 / MeUnCD_ADC

Error description METERING UNIT

Fuel volume flow rate: the fuel volume rate calculated by ECU at outlet of the fuel metering unit is out of the target range

Error codes

DEUTZ-Errorcode: 176

BlinkCode (short-long-short): 1 - 3 - 5

SPN: 523615

possible FMI:

- 3: Voltage to high or short circuit to +Ubatt
- 4: Voltage to low or short circuit to -Ubatt
- 12: Errormode not identifiable
- 12: Errormode not identifiable

Errorredetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Flow rate outside target range

Take actions for error repair

other error properties

System reaction:

Behaviour error lamp: permanent light

Selfhealing: no

Signal Priority: 4

Measurement @ errortime: actual value

177 / 523615 / MeUnCDNoLoad

Error description METERING UNIT

Valve at outlet of the fuel metering unit: the ECU detects no load or temperature excess of the ECU component for power supply of the valve

Error codes

DEUTZ-Errorcode: 177

BlinkCode (short-long-short): 1 - 3 - 5

SPN: 523615

possible FMI:

- 12: Errormode not identifiable
- 12: Errormode not identifiable
- 5: current to low or broken wire
- 12: Defective component

Errorredetection

Errorlamp shows permanent light, 15s before shut off. Entry in errormemory.

Possible reason for error

wiring error or ECU output is switched off because of overtemperature, fuel metering unit defective, connection cable damaged

Take actions for error repair

Check cabling , if necessary check FCU, check fuel metering unit and if necessary replace it, check connection cable and if necessary repair or replace it

other error properties

System reaction: Warning, max.extraction of FCU --> open rail pressure relief valve --> shut the engine off in about 5 minutes
Behaviour error lamp: permanent light, 15s before shut off

Selfhealing: no

Signal Priority: 4

Measurement @ errortime: actual value

DTC-List

Diagnosis- and Errorcodes

referenced ECU-Software
P490_: 220, 310, 501
P491_: 220, 310, 400, 501

P492_: 213
P513_: 214, 300



178 / 523615 / MeUnCDSCBat

Error description METERING UNIT

Valve at outlet of the fuel metering unit: the current drain measured by ECU is above the target range

Error codes

DEUTZ-Errorcode: 178

BlinkCode (short-long-short): 1 - 3 - 5

SPN: 523615

possible FMI:

- 12: Defective component
- 12: Errormode not identifiable
- 12: Errormode not identifiable
- 12: Errormode not identifiable

Errordetection

Errorlamp shows permanent light, 15s before shut off. Entry in errormemory.

Possible reason for error

Short circuit to Ubatt, fuel metering unit defective, connection cable damaged

Take actions for error repair

Check cabling , if necessary check FCU, check fuel metering unit and if necessary replace it, check connection cable and if necessary repair or replace it

other error properties

System reaction: Warning, rail pressure relief valve will open
Behaviour error lamp: permanent light, 15s before shut off

Selfhealing: no

Signal Priority: 4

Measurement @ errortime: actual value

179 / 523615 / MeUnCDSCGnd

Error description METERING UNIT

Valve at outlet of the fuel metering unit: the current drain measured by ECU is above the target range

Error codes

DEUTZ-Errorcode: 179

BlinkCode (short-long-short): 1 - 3 - 5

SPN: 523615

possible FMI:

- 12: Errormode not identifiable
- 12: Defective component
- 12: Errormode not identifiable
- 12: Errormode not identifiable

Errordetection

Errorlamp shows permanent light, 15s before shut off. Entry in errormemory.

Possible reason for error

Short circuit to ground, fuel metering unit defective, connection cable damaged

Take actions for error repair

Check cabling , if necessary check FCU, check fuel metering unit and if necessary replace it, check connection cable and if necessary repair or replace it

other error properties

System reaction: Warning, rail pressure relief valve will open
Behaviour error lamp: permanent light, 15s before shut off

Selfhealing: no

Signal Priority: 4

Measurement @ errortime: actual value

182 / 2634 / MnRly1_SCB

Error description MAIN RELAY

Main relay 1: the current drains measured by ECU is above the target range

Error codes

DEUTZ-Errorcode: 182

BlinkCode (short-long-short): 1 - 3 - 7

SPN: 2634

possible FMI:

- 3: Voltage to high or short circuit to +Ubatt
- 12: Errormode not identifiable
- 12: Errormode not identifiable
- 12: Errormode not identifiable

Errordetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Short circuit to Ubatt (relay 1), relay defective, connection cable damaged

Take actions for error repair

Check cabling, check ECU, check relay and if necessary replace it, check connection cable and if necessary repair or replace it

other error properties

System reaction: Warning, shutoff the outputs MPROP

Behaviour error lamp: permanent light

Selfhealing: no

Signal Priority: 3

Measurement @ errortime: actual value

DTC-List

Diagnosis- and Errorcodes

referenced ECU-Software
P490_: 220, 310, 501
P491_: 220, 310, 400, 501

P492_: 213
P513_: 214, 300



183 / 2634 / MnRly1_SCG

Error description MAIN RELAY

Main relay 1: the current drains measured by ECU is above the target range

Error codes

DEUTZ-Errorcode: 183

BlinkCode (short-long-short): 1 - 3 - 8

SPN: 2634

possible FMI:

- 12. Errormode not identifiable
- 4: Voltage to low or short circuit to -Ubatt
- 12. Errormode not identifiable
- 12. Errormode not identifiable

Errordetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Short circuit to ground (relay 1), relay defective, connection cable damaged

Take actions for error repair

Check cabling, check ECU, check relay and if necessary replace it, check connection cable and if necessary repair or replace it

other error properties

System reaction: Warning, shutoff the outputs MPROP

Behaviour error lamp: permanent light

Selfhealing: no

Signal Priority: 3

Measurement @ errortime: actual value

184 / 523420 / Montr

Error description WATCHDOG COUNTER

Internal hardware monitoring: the ECU detects an disturbance in ist monitoring module (Wachtdog)

Error codes

DEUTZ-Errorcode: 184

BlinkCode (short-long-short): 1 - 3 - 9

SPN: 523420

possible FMI:

- 12. Errormode not identifiable
- 12. Errormode not identifiable
- 12. Errormode not identifiable
- 14: Special Instructions

Errordetection

Errorlamp shows blinking. Entry in errormemory.

Possible reason for error

Watchdog counter exceeds maximum, ECU defective

Take actions for error repair

If error is not removable, change ECU

other error properties

System reaction: Recovery of ECU

Behaviour error lamp: blinking

Selfhealing: no

Signal Priority: 5

Measurement @ errortime: -

186 / 2634 / MRlyCD

Error description MAIN RELAY

Main relay: during the switching off, main relay does not switch on within an allowed time

Error codes

DEUTZ-Errorcode: 186

BlinkCode (short-long-short): 2 - 6 - 1

SPN: 2634

possible FMI:

- 7: Mechanical system not OK
- 12: Defective component
- 12: Errormode not identifiable
- 12: Errormode not identifiable

Errordetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

EDC16: main relay not open in allowed time or main relay open too early; EDC7: main relay not open in allowed time or short circuit of main relay to ground; EDC16: main relay defective, connection cable damaged; generally: rapid shut-off of the ECU (witho

Take actions for error repair

EDC16: check external main relay, check cabling

EDC7: if error is not removable, change ECU, EDC16: Check main relay and if necessary replace it, check connection cable and if necessary repair or replace it; both: if error is not removable, change ECU

other error properties

System reaction: Warning

Behaviour error lamp: permanent light

Selfhealing: no

Signal Priority: 3

Measurement @ errortime: actual value

187 / 563 / MRlyCDMnRly2

Error description MAIN RELAY 2

Main relay 2 (in ECU): during the switching off, main relay does not switch on within an allowed time

Error codes

DEUTZ-Errorcode: 187

BlinkCode (short-long-short): 2 - 6 - 1

SPN: 563

possible FMI:

- 7: Mechanical system not OK
- 12: Defective component
- 12: Errormode not identifiable
- 12: Errormode not identifiable

Errordetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

rapid shut-off of the ECU (without waiting till the end of the afterrun), ECU defective

Take actions for error repair

If error not removable, change ECU

other error properties

System reaction:

Behaviour error lamp: permanent light

Selfhealing: no

Signal Priority: 3

Measurement @ errortime: actual value

188 / 2634 / MRlyCDMnRly3

Error description MAIN RELAY

Main relay 3 (in ECU): during the switching off, main relay does not switch on within an allowed time

Error codes

DEUTZ-Errorcode: 188

BlinkCode (short-long-short): 2 - 6 - 1

SPN: 2634

possible FMI:

- 7: Mechanical system not OK
- 12: Defective component
- 12: Errormode not identifiable
- 12: Errormode not identifiable

Errordetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Short circuit to ground or emergency shut-off (relay 3 internal), rapid shut-off of the ECU (without waiting till the end of the afterrun), ECU defective

Take actions for error repair

Check cabling, check ECU, if error not removable, change ECU

other error properties

System reaction: Warning, shutoff the outputs MPROP (see

BOSCH-Electricity operating plan)

Behaviour error lamp: permanent light

Selfhealing: no

Signal Priority: 3

Measurement @ errortime: actual value

189 / 523450 / MSSCD1

Error description MULTISTATE SWITCH 1

Multi state switch 1: the voltage measured by ECU is out of the target range or the switch setting is not plausible

Error codes

DEUTZ-Errorcode: 189

BlinkCode (short-long-short): 1 - 4 - 3

SPN: 523450

possible FMI:

- 3: Voltage to high or short circuit to +Ubatt
- 4: Voltage to low or short circuit to -Ubatt
- 12: Errormode not identifiable
- 2: data stream is defective

Errordetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Cable break or short circuit, input voltage outside target range (switch 1), switch defective, connection cable damaged

Take actions for error repair

Check cabling and sensor, check switch and if necessary replace it, check connection cable and if necessary repair or replace it

other error properties

System reaction: Warning, substitute value

Behaviour error lamp: permanent light

Selfhealing: yes

Signal Priority: 2

Measurement @ errortime: default value

DTC-List

Diagnosis- and Errorcodes

referenced ECU-Software
P490_: 220, 310, 501
P491_: 220, 310, 400, 501

P492_: 213
P513_: 214, 300



190 / 523451 / MSSCD2

Error description MULTISTATE SWITCH 2

Multi state switch 2: the voltage measured by ECU is out of the target range or the switch setting is not plausible

Error codes

DEUTZ-Errorcode: 190

BlinkCode (short-long-short): 1 - 4 - 3

SPN: 523451

possible FMI:

- 3: Voltage to high or short circuit to +Ubatt
- 4: Voltage to low or short circuit to -Ubatt
- 12: Errormode not identifiable
- 2: data stream is defective

Errordetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Cable break or short circuit, input voltage outside target range (switch 2), switch defective, connection cable damaged

Take actions for error repair

Check cabling and sensor, check switch and if necessary replace it, check connection cable and if necessary repair or replace it

other error properties

System reaction: Warning, substitute value
Behaviour error lamp: permanent light
Selfhealing: yes
Signal Priority: 2
Measurement @ errortime: default value

191 / 523452 / MSSCD3

Error description MULTISTATE SWITCH 3

Multi state switch 3: the voltage measured by ECU is out of the target range or the switch setting is not plausible

Error codes

DEUTZ-Errorcode: 191

BlinkCode (short-long-short): 1 - 4 - 3

SPN: 523452

possible FMI:

- 3: Voltage to high or short circuit to +Ubatt
- 4: Voltage to low or short circuit to -Ubatt
- 12: Errormode not identifiable
- 2: data stream is defective

Errordetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Cable break or short circuit, input voltage outside target range (switch 3), switch defective, connection cable damaged

Take actions for error repair

Check cabling and sensor, check switch and if necessary replace it, check connection cable and if necessary repair or replace it

other error properties

System reaction: Warning, substitute value
Behaviour error lamp: permanent light
Selfhealing: yes
Signal Priority: 2
Measurement @ errortime: default value

192 / 639 / NetMngCANAOFF

Error description CAN A BUS OFF

CAN bus A: the ECU is not allowed to send messages, because the status "BusOff" is detected

Error codes

DEUTZ-Errorcode: 192

BlinkCode (short-long-short): 2 - 7 - 1

SPN: 639

possible FMI:

- 14: Special Instructions
- 12: Errormode not identifiable
- 12: Errormode not identifiable
- 12: Errormode not identifiable

Errordetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Cable break or short circuit, off-state (CAN bus A), CAN bus deactivated, connection cable damaged

Take actions for error repair

Check cabling of CAN bus and if necessary repair it, check connection cable and if necessary repair or replace it

other error properties

System reaction:
Behaviour error lamp: permanent light
Selfhealing: yes
Signal Priority: 2
Measurement @ errortime:

193 / 1231 / NetMngCANBOff**Error description CAN B BUS OFF**

CAN bus B: the ECU is not allowed to send messages, because the status "BusOff" is detected

Error codes

DEUTZ-Errorcode: 193

BlinkCode (short-long-short): 2 - 7 - 1

SPN: 1231

possible FMI:

- 14: Special Instructions
- 12: Errormode not identifiable
- 12: Errormode not identifiable
- 12: Errormode not identifiable

Errordetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Cable break or short circuit, off-state (CAN bus B), CAN bus deactivated, connection cable damaged

Take actions for error repair

Check cabling of CAN bus and if necessary repair it, check connection cable and if necessary repair or replace it

other error properties

System reaction:

Behaviour error lamp: permanent light

Selfhealing: yes

Signal Priority: 2

Measurement @ errortime:

194 / 1235 / NetMngCANCOff**Error description CAN C BUS OFF**

CAN bus C: the ECU is not allowed to send messages, because the status "BusOff" is detected

Error codes

DEUTZ-Errorcode: 194

BlinkCode (short-long-short): 2 - 7 - 1

SPN: 1235

possible FMI:

- 14: Special Instructions
- 12: Errormode not identifiable
- 12: Errormode not identifiable
- 12: Errormode not identifiable

Errordetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Cable break or short circuit, off-state (CAN bus C), CAN bus deactivated, connection cable damaged

Take actions for error repair

Check cabling of CAN bus and if necessary repair it, check connection cable and if necessary repair or replace it

other error properties

System reaction:

Behaviour error lamp: permanent light

Selfhealing: yes

Signal Priority: 2

Measurement @ errortime:

195 / 705 / OPLpCD**Error description OIL PRESS LAMP**

Warning lamp for oil level: the current drain measured by ECU is out of the target range or the maximum temperature of the ECU component for power supply of the lamp is exceeded

Error codes

DEUTZ-Errorcode: 195

BlinkCode (short-long-short): 1 - 3 - 5

SPN: 705

possible FMI:

- 3: Voltage to high or short circuit to +Ubatt
- 4: Voltage to low or short circuit to -Ubatt
- 5: current to low or broken wire
- 2: data stream is defective

Errordetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Cable break or short circuit, lamp defective, connection cable damaged

Take actions for error repair

Check cabling and load, check lamp and if necessary replace it, check connection cable and if necessary repair or replace it

other error properties

System reaction: Warning, shutoff output

Behaviour error lamp: permanent light

Selfhealing: no

Signal Priority: 1

Measurement @ errortime: default value

DTC-List

Diagnosis- and Errorcodes

referenced ECU-Software
P490_: 220, 310, 501
P491_: 220, 310, 400, 501

P492_: 213
P513_: 214, 300



196 / 100 / OPSCD

Error description ENG OIL PRESS.

Oil pressure sensor: the voltage of sensor measured by ECU is out of the target range or the received value of oil pressure via CAN is implausible (Oil pressure is above the target range with higher oil temperature at the same time)

Error codes

DEUTZ-Errorcode: 196

BlinkCode (short-long-short): 2 - 2 - 4

SPN: 100

possible FMI:

- 3: Voltage to high or short circuit to +Ubatt
- 4: Voltage to low or short circuit to -Ubatt
- 2: data stream is defective
- 0: data valid, but above normal working area

Errordetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Cable break or short circuit, sensor defective, connection cable damaged, CAN bus wrong cabled, wiring damaged, receiver (sender of the message) work inaccurately, parametering inaccurate

Take actions for error repair

Check cabling, if sensor not working, check sensor and if necessary replace it, check connection cable and if necessary repair or replace it, Check CAN Bus cabling (Bus shedding, polarity, short circuit, power interrupt), test protocol of receiver, chec

other error properties

System reaction: Warning, substitute value
Behaviour error lamp: permanent light
Selfhealing: yes
Signal Priority: 4
Measurement @ errortime: default value

197 / 100 / OPSCD1

Error description ENG OIL PRESS.

Oil pressure: the oil pressure calculated by ECU is implausibly low

Error codes

DEUTZ-Errorcode: 197

BlinkCode (short-long-short): 2 - 3 - 1

SPN: 100

possible FMI:

- 12: Errormode not identifiable
- 12: Errormode not identifiable
- 12: Errormode not identifiable
- 1: data valid, but below normal working area

Errordetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Oil pressure implausible low, sensor defective, connection cable damaged

Take actions for error repair

Check cabling, if sensor not working, check sensor and if necessary replace it, check connection cable and if necessary repair or replace it

other error properties

System reaction: Warning, substitute value
Behaviour error lamp: permanent light
Selfhealing: yes
Signal Priority: 2
Measurement @ errortime: actual value

198 / 100 / OPSCDSysReacHi

Error description ENG OIL PRESS.

Oil pressure: the oil pressure calculated by ECU is above the target range; the ECU activates a system reaction

Error codes

DEUTZ-Errorcode: 198

BlinkCode (short-long-short): 2 - 3 - 1

SPN: 100

possible FMI:

- 0: data valid, but above normal working area
- 0: data valid, but above normal working area
- 12: Errormode not identifiable
- 12: Errormode not identifiable

Errordetection

Errorlamp shows permanent light
oder
blinking. Entry in errormemory.

Possible reason for error

Above target range, oil volume too large, sensor defective, oil pump defective, connection cable damaged

Take actions for error repair

Check oil level and if necessary correct it, check oil pump and if necessary replace it, check sensor and if necessary replace it, check connection cable and if necessary repair or replace it

other error properties

System reaction: Advice: OPSCD_stSysReacReqHi
Behaviour error lamp: permanent light
oder
blinking
Selfhealing: yes
Signal Priority: 4
Measurement @ errortime: actual value

DTC-List

Diagnosis- and Errorcodes

referenced ECU-Software
P490_: 220, 310, 501
P491_: 220, 310, 400, 501

P492_: 213
P513_: 214, 300



199 / 100 / OPSCDSysReacLo

Error description ENG OIL PRESS.

Oil pressure: the oil pressure calculated by ECU is underneath the target range; the ECU activates a system reaction

Error codes

DEUTZ-Errorcode: 199

BlinkCode (short-long-short): 2 - 3 - 1

SPN: 100

possible FMI:

- 1: data valid, but below normal working area
- 1: data valid, but below normal working area
- 12: Errormode not identifiable
- 12: Errormode not identifiable

Errordetection

Errorlamp shows permanent light
oder
blinking. Entry in errormemory.

Possible reason for error

Below target range, oil volume too small, sensor defective, oil pump defective, connection cable damaged

Take actions for error repair

Check oil level and if necessary correct it, check oil pump and if necessary replace it, check sensor and if necessary replace it, check connection cable and if necessary repair or replace it

other error properties

System reaction: Advice: OPSCD_stSysReacReqLo

Behaviour error lamp: permanent light

oder

blinking

Selfhealing: yes

Signal Priority: 4

Measurement @ errorime: actual value

200 / 1237 / OSwCD

Error description OVERRIDE SWITCH

Bridgeover switch: the ECU receives a permanent signal

Error codes

DEUTZ-Errorcode: 200

BlinkCode (short-long-short): 1 - 4 - 5

SPN: 1237

possible FMI:

- 12: Errormode not identifiable
- 12: Errormode not identifiable
- 12: Errormode not identifiable
- 2: data stream is defective

Errordetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Switch is blocked, taster locked, connection cable damaged

Take actions for error repair

Check cabling, if sensor not working, check switch and if necessary replace it, check connection cable and if necessary repair or replace it

other error properties

System reaction: Warning

Behaviour error lamp: permanent light

Selfhealing: yes

Signal Priority: 2

Measurement @ errorime: actual value

201 / 175 / OTSCD

Error description OIL TEMP. SENSOR

Oil temperature sensor: the voltage of sensor measured by ECU is out of the target range; the oil temperature calculated by ECU is implausible compared with coolant temperature or the received value via CAN is defective

Error codes

DEUTZ-Errorcode: 201

BlinkCode (short-long-short): 1 - 4 - 4

SPN: 175

possible FMI:

- 3: Voltage to high or short circuit to +Ubatt
- 4: Voltage to low or short circuit to -Ubatt
- 2: data stream is defective
- 2: data stream is defective

Errordetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Cable break or short circuit, sensor defective, connection cable damaged

Take actions for error repair

Check cabling, if sensor not working, check switch and if necessary replace it, check connection cable and if necessary repair or replace it

other error properties

System reaction: Warning, substitute value

Behaviour error lamp: permanent light

Selfhealing: yes

Signal Priority: 4

Measurement @ errorime: default value

DTC-List

Diagnosis- and Errorcodes

referenced ECU-Software
P490_: 220, 310, 501
P491_: 220, 310, 400, 501

P492_: 213
P513_: 214, 300



203 / 175 / OTSCDSysRead

Error description OIL TEMP. SENSOR

Oil temperature: the oil temperature calculated by ECU is above the target range; the ECU activates a system reaction

Error codes

DEUTZ-Errorcode: 203

BlinkCode (short-long-short): 1 - 4 - 4

SPN: 175

possible FMI:

- 0: data valid, but above normal working area
- 0: data valid, but above normal working area
- 12: Errormode not identifiable
- 12: Errormode not identifiable

Errordetection

Errorlamp shows permanent light
oder

blinking. Entry in errormemory.

Possible reason for error

Above target range with system reaction, oil volume too small, oil loop disturbed, sensor defective, connection cable damaged

Take actions for error repair

Check cycle cooling system and compressor, check oil level and if necessary correct it, check sensor and if necessary replace it, check oil loop and if necessary repair it, check connection cable and if necessary repair or replace it

other error properties

System reaction: Advice: OTSCD_stSysReadReq

Behaviour error lamp: permanent light

oder

blinking

Selfhealing: yes

Signal Priority: 4

Measurement @ errortime: actual value

208 / 523470 / PRVMon

Error description RAIL PRESS. LIM. VALVE

Rail pressure relief valve: is open, will be forced to open, the forced-open failed

Error codes

DEUTZ-Errorcode: 208

BlinkCode (short-long-short): 1 - 4 - 6

SPN: 523470

possible FMI:

- 14: Special Instructions
- 2: data stream is defective
- 12: Defective component
- 12: Errormode not identifiable

Errordetection

Errorlamp shows permanent light, 15s before shut off. Entry in errormemory.

Possible reason for error

Rail pressure relief valve open or forced open abortive (interpretation of the rail pressure gradient), operating voltage too low, rail pressure sensor defective, fuel metering unit defective, rail pressure relief valve defective, air in fuel system

Take actions for error repair

Check working voltage and if necessary correct it, check rail-pressure sensor and if necessary replace it, check FCU and if necessary replace it, check rail pressure relief valve and if necessary replace it, bleed the fuel-system

other error properties

System reaction: Warning, shut the engine off in about 5 minutes

Behaviour error lamp: permanent light, 15s before shut off

Selfhealing: no

Signal Priority: 4

Measurement @ errortime: actual value

209 / 157 / RailCD

Error description RAIL PRESS. SENSOR

Rail pressure sensor: the voltage of sensor measured by ECU is out of the target range

Error codes

DEUTZ-Errorcode: 209

BlinkCode (short-long-short): 1 - 4 - 7

SPN: 157

possible FMI:

- 3: Voltage to high or short circuit to +Ubatt
- 4: Voltage to low or short circuit to -Ubatt
- 12: Errormode not identifiable
- 12: Errormode not identifiable

Errordetection

Errorlamp shows permanent light, 15s before shut off. Entry in errormemory.

Possible reason for error

Cable break or short circuit, sensor defective, connection cable damaged

Take actions for error repair

Check cabling, check rail pressure sensor and if necessary replace it, check connection cable and if necessary repair or replace it

other error properties

System reaction: Warning, max.extraction of FCU -> open rail pressure relief valve -> shut the engine off in about 5 minutes
Behaviour error lamp: permanent light, 15s before shut off

Selfhealing: no

Signal Priority: 4

Measurement @ errortime: default value

DTC-List

Diagnosis- and Errorcodes

referenced ECU-Software
P490_: 220, 310, 501
P491_: 220, 310, 400, 501

P492_: 213
P513_: 214, 300



210 / 157 / RailCDOfsTst

Error description RAIL PRESS. SENSOR

Rail pressure sensor: the change of the voltage measured by ECU during the engine start or the after-run is out of the target range

Error codes

DEUTZ-Errorcode: 210

BlinkCode (short-long-short): 1 - 4 - 7

SPN: 157

possible FMI:

- 0: data valid, but above normal working area
- 1: data valid, but below normal working area
- 12: Errormode not identifiable
- 12: Errormode not identifiable

Errordetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Deviation of signal during start or after-run above target range, sensor defective

Take actions for error repair

Replace sensor

other error properties

System reaction: Warning
Behaviour error lamp: permanent light
Selfhealing: yes
Signal Priority: 2
Measurement @ errortime: actual value

211 / 523613 / RailMeUn0

Error description RAIL PRESSURE

Rail pressure: the fuel pressure in rail calculated by ECU is above the target range which is dependant on the engine speed

Error codes

DEUTZ-Errorcode: 211

BlinkCode (short-long-short): 1 - 3 - 4

SPN: 523613

possible FMI:

- 0: data valid, but above normal working area
- 12: Errormode not identifiable
- 12: Errormode not identifiable
- 12: Errormode not identifiable

Errordetection

Errorlamp shows permanent light
oder
blinking. Entry in errormemory.

Possible reason for error

- 1) Leakage in high pressure system (external) ,
- 2) Leakage at rail pressure relief valve (internal),
- 3) Needle clamt in open position,
- 4) Abrasion at injector,
- 5) Abrasion at high pressure pump,
- 6) Too low primary pressure on low pressure side, sensor d

Take actions for error repair

- (A) Check for leakage
- (B) Chek fuel-primary pressure
- (C) Change components, check sensor and if necessary replace it, check fuel system and if necessary repair it

other error properties

System reaction: Warning or Warning and power reduction
Behaviour error lamp: permanent light
oder
blinking
Selfhealing: yes
Signal Priority: 4
Measurement @ errortime: actual value

212 / 523613 / RailMeUn1

Error description RAIL PRESSURE

Rail pressure: the fuel pressure in rail calculated by ECU is above the target range which is dependant on the volume flow rate

Error codes

DEUTZ-Errorcode: 212

BlinkCode (short-long-short): 1 - 3 - 4

SPN: 523613

possible FMI:

- 0: data valid, but above normal working area
- 12: Errormode not identifiable
- 12: Errormode not identifiable
- 12: Errormode not identifiable

Errordetection

Errorlamp shows permanent light
oder
blinking. Entry in errormemory.

Possible reason for error

- 1) Leakage in high pressure system (external) ,
- 2) Leakage at rail pressure relief valve (internal),
- 3) Needle clamt in open position,
- 4) Abrasion at injector,
- 5) Abrasion at high pressure pump,
- 6) Too low primary pressure on low pressure side, sensor d

Take actions for error repair

- (A) Check for leakage
- (B) Chek fuel-primary pressure
- (C) Change components, check sensor and if necessary replace it, check fuel system and if necessary repair it

other error properties

System reaction: Warning or Warning and power reduction
Behaviour error lamp: permanent light
oder
blinking
Selfhealing: yes
Signal Priority: 4
Measurement @ errortime: actual value

DTC-List

Diagnosis- and Errorcodes

referenced ECU-Software
P490_: 220, 310, 501
P491_: 220, 310, 400, 501

P492_: 213
P513_: 214, 300



213 / 523613 / RaiMeUn2

Error description RAIL PRESSURE

Rail pressure: the fuel pressure in rail calculated by ECU is underneath the target range which is dependant on the engine speed

Error codes

DEUTZ-Errorcode: 213

BlinkCode (short-long-short): 1 - 3 - 4

SPN: 523613

possible FMI:

- 0: data valid, but above normal working area
- 12: Errormode not identifiable
- 12: Errormode not identifiable
- 12: Errormode not identifiable

Errordetection

Errorlamp shows permanent light
oder
blinking. Entry in errormemory.

Possible reason for error

- 1) No power supply in FCU,
- 2) ZME clamped in open position,
- 3) Too high pressure nach Nullförderdrossel (FCU),
- 4) Nullförderdrossel clogged,
- 5) Too high primary pressure on low pressure side, sensor defective, fuel system disturbed

Take actions for error repair

- (A) Check return-pressure FCU
- (B) Check flow-pressure
- (C) Change FCU, check sensor and if necessary replace it, check fuel system and if necessary repair it

other error properties

System reaction: Warning or Warning and power reduction
Behaviour error lamp: permanent light
oder
blinking

Selfhealing: yes

Signal Priority: 4

Measurement @ errortime: actual value

214 / 523613 / RaiMeUn3

Error description RAIL PRESSURE

Rail pressure: the fuel pressure in rail calculated by ECU is underneath the target range which is dependant on the volume flow rate

Error codes

DEUTZ-Errorcode: 214

BlinkCode (short-long-short): 1 - 3 - 4

SPN: 523613

possible FMI:

- 1: data valid, but below normal working area
- 12: Errormode not identifiable
- 12: Errormode not identifiable
- 12: Errormode not identifiable

Errordetection

Errorlamp shows permanent light
oder
blinking. Entry in errormemory.

Possible reason for error

- 1) Leakage in high pressure system (external) ,
- 2) Leakage at rail pressure relief valve (internal),
- 3) Needle clamped in open position,
- 4) Abrasion at injector,
- 5) Abrasion at high pressure pump,
- 6) Too low primary pressure on low pressure side, sensor d

Take actions for error repair

- (A) Check for leakage
- (B) Check fuel-primary pressure
- (C) Change components, check sensor and if necessary replace it, check fuel system and if necessary repair it

other error properties

System reaction: Warning or Warning and power reduction
Behaviour error lamp: permanent light
oder
blinking

Selfhealing: yes

Signal Priority: 4

Measurement @ errortime: actual value

215 / 523613 / RaiMeUn4

Error description RAIL PRESSURE

Rail pressure: the fuel pressure in rail calculated by ECU is above the absolute target range

Error codes

DEUTZ-Errorcode: 215

BlinkCode (short-long-short): 1 - 3 - 4

SPN: 523613

possible FMI:

- 0: data valid, but above normal working area
- 12: Errormode not identifiable
- 12: Errormode not identifiable
- 12: Errormode not identifiable

Errordetection

Errorlamp shows permanent light
oder
blinking. Entry in errormemory.

Possible reason for error

- 1) No power supply in FCU,
- 2) ZME clamped in open position,
- 3) Too high pressure nach Nullförderdrossel (FCU),
- 4) Nullförderdrossel clogged,
- 5) Too high primary pressure on low pressure side, sensor defective, fuel system disturbed

Take actions for error repair

- (A) Check return-pressure FCU
- (B) Check flow-pressure
- (C) Change FCU, check sensor and if necessary replace it, check fuel system and if necessary repair it

other error properties

System reaction: Warning or Warning and power reduction
Behaviour error lamp: permanent light
oder
blinking

Selfhealing: yes

Signal Priority: 4

Measurement @ errortime: actual value

DTC-List

Diagnosis- and Errorcodes

referenced ECU-Software
P490_: 220, 310, 501
P491_: 220, 310, 400, 501

P492_: 213
P513_: 214, 300



216 / 523613 / RailMeUn7

Error description RAIL PRESSURE

Rail pressure: the fuel pressure in rail calculated by ECU is implausible compared with the setpoint setting of the fuel metering unit

Error codes

DEUTZ-Errorcode: 216

BlinkCode (short-long-short): 1 - 3 - 4

SPN: 523613

possible FMI:

- 2: data stream is defective
- 12: Errormode not identifiable
- 12: Errormode not identifiable
- 12: Errormode not identifiable

Errordetection

Errorlamp shows permanent light
oder
blinking. Entry in errormemory.

Possible reason for error

- 1) Leakage in high pressure system (external) ;
- 2) Leakage at rail pressure relief valve (internal),
- 3) Needle clamped in open position,
- 4) Abrasion at injector,
- 5) Abrasion at high pressure pump,
- 6) Too low primary pressure on low pressure side, sensor d

Take actions for error repair

- (A) Check for leakage
- (B) Check fuel-primary pressure
- (C) Change components, check sensor and if necessary replace it, check fuel system and if necessary repair it

other error properties

System reaction: Warning or Warning and power reduction

Behaviour error lamp: permanent light

oder

blinking

Selfhealing: yes

Signal Priority: 4

Measurement @ errortime: actual value

218 / 523490 / SOPTst

Error description REDUNDANT SHUT OFF DET.

Internal hardware monitoring: the ECU finds an disturbance in the redundant switch off path through a test during the ramp up phase

Error codes

DEUTZ-Errorcode: 218

BlinkCode (short-long-short): 1 - 4 - 9

SPN: 523490

possible FMI:

- 12: Errormode not identifiable
- 12: Defective component
- 3: Voltage to high or short circuit to +Ubatt
- 4: Voltage to low or short circuit to -Ubatt

Errordetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Test of redundant shut-off paths

Take actions for error repair

Could be triggered by over/undervoltage or external Watchdog

other error properties

System reaction: Test will only be executed with ECU

Initialisation. Warning, dependent upon application.

Behaviour error lamp: permanent light

Selfhealing: no

Signal Priority: 4

Measurement @ errortime: -

219 / 1079 / SSpMon1

Error description 5V SUPPLY 1 FAIL.

Internal hardware monitoring: the ECU detects a deviation of the target range of the power supply voltage of sensor 1

Error codes

DEUTZ-Errorcode: 219

BlinkCode (short-long-short): 2 - 8 - 2

SPN: 1079

possible FMI:

- 3: Voltage to high or short circuit to +Ubatt
- 4: Voltage to low or short circuit to -Ubatt
- 12: Errormode not identifiable
- 12: Errormode not identifiable

Errordetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

5V sensor supply voltage 1 outside target range, operating voltage too high or to low, connection cable damaged, ECU defective

Take actions for error repair

If error not removable, change ECU, check cabling of external components, check working voltage and if necessary correct it, check connection cable and if necessary repair or replace it

other error properties

System reaction: Warning

Behaviour error lamp: permanent light

Selfhealing: yes

Signal Priority: 3

Measurement @ errortime: actual value

DTC-List

Diagnosis- and Errorcodes

referenced ECU-Software
P490_: 220, 310, 501
P491_: 220, 310, 400, 501

P492_: 213
P513_: 214, 300



221 / 1080 / SSpMon2

Error description 5V SUPPLY 2 FAIL.

Internal hardware monitoring: the ECU detects a deviation of the target range of the power supply voltage of sensor 2

Error codes

DEUTZ-Errorcode: 221

BlinkCode (short-long-short): 2 - 8 - 2

SPN: 1080

possible FMI:

- 3: Voltage to high or short circuit to +Ubatt
- 4: Voltage to low or short circuit to -Ubatt
- 12: Errormode not identifiable
- 12: Errormode not identifiable

Errordetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

5V sensor supply voltage 2 outside target range, operating voltage too high or to low, connection cable damaged, ECU defective

Take actions for error repair

If error not removable, change ECU, check cabling of external components, check working voltage and if necessary correct it, check connection cable and if necessary repair or replace it

other error properties

System reaction: Warning
Behaviour error lamp: permanent light
Selfhealing: yes
Signal Priority: 3
Measurement @ errortime: actual value

222 / 523601 / SSpMon3

Error description 5V SUPPLY 3 FAIL.

Internal hardware monitoring: the ECU detects a deviation of the target range of the power supply voltage of sensor 3

Error codes

DEUTZ-Errorcode: 222

BlinkCode (short-long-short): 2 - 8 - 2

SPN: 523601

possible FMI:

- 3: Voltage to high or short circuit to +Ubatt
- 4: Voltage to low or short circuit to -Ubatt
- 12: Errormode not identifiable
- 12: Errormode not identifiable

Errordetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Wrong voltage of internal 5V reference source 3, operating voltage too high or too low, connection cable damaged, ECU defective

Take actions for error repair

If error not removable, change ECU, check cabling of external components, check working voltage and if necessary correct it, check connection cable and if necessary repair or replace it

other error properties

System reaction: Warning
Behaviour error lamp: permanent light
Selfhealing: yes
Signal Priority: 3
Measurement @ errortime: actual value

223 / 677 / StrtCDHS

Error description START RELAY

Start relay (high side power stage): the current drain measured by ECU is above the target range

Error codes

DEUTZ-Errorcode: 223

BlinkCode (short-long-short): 5 - 1 - 2

SPN: 677

possible FMI:

- 3: Voltage to high or short circuit to +Ubatt
- 4: Voltage to low or short circuit to -Ubatt
- 12: Errormode not identifiable
- 12: Errormode not identifiable

Errordetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Start relay (high side): short circuit, relay defective, connection cable defective

Take actions for error repair

Check cabling and start relay and if necessary replace it, check connection cable and if necessary repair or replace it

other error properties

System reaction: Warning, shutoff output
Behaviour error lamp: permanent light
Selfhealing: no
Signal Priority: 1
Measurement @ errortime: default value

DTC-List

Diagnosis- and Errorcodes

referenced ECU-Software
P490_: 220, 310, 501
P491_: 220, 310, 400, 501

P492_: 213
P513_: 214, 300



224 / 677 / StrtCDLS

Error description START RELAY

start relay (low side power stage): the current drain measured by ECU is out of the target range

Error codes

DEUTZ-Errorcode: 224

BlinkCode (short-long-short): 5 - 1 - 2

SPN: 677

possible FMI:

- 3: Voltage to high or short circuit to +Ubatt
- 4: Voltage to low or short circuit to -Ubatt
- 5: current to low or broken wire
- 12: Errormode not identifiable

Errordetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Start relay (low side): cable break or short circuit, disabled by ECU, relay defective, connection cable damaged

Take actions for error repair

Check cabling and start relay and if necessary replace it, check connection cable and if necessary repair or replace it

other error properties

System reaction: Warning, shutoff output
Behaviour error lamp: permanent light
Selfhealing: no
Signal Priority: 1
Measurement @ errortime: default value

225 / 624 / SysLamp

Error description DIAGNOSTIC LAMP

Error lamp (diagnostic lamp): the current drain measured by ECU is out of the target range or the maximum permissible temperature of the ECU component for power supply of the lamp is exceeded

Error codes

DEUTZ-Errorcode: 225

BlinkCode (short-long-short): 5 - 1 - 3

SPN: 624

possible FMI:

- 3: Voltage to high or short circuit to +Ubatt
- 4: Voltage to low or short circuit to -Ubatt
- 5: current to low or broken wire
- 2: data stream is defective

Errordetection

Errorlamp shows -. Entry in errormemory.

Possible reason for error

Cable break or short circuit, disabled by ECU, lamp defective, connection cable damaged

Take actions for error repair

Check cabling and load, check lamp and if necessary replace it, check connection cable and if necessary repair or replace it

other error properties

System reaction: only error memory item
Behaviour error lamp: -
Selfhealing: no
Signal Priority: 2
Measurement @ errortime: setpoint Diagnosticlamp

226 / 158 / T15CD

Error description TERMINAL 15

Terminal 15: ECU receives no signal

Error codes

DEUTZ-Errorcode: 226

BlinkCode (short-long-short): 5 - 1 - 4

SPN: 158

possible FMI:

- 12: Errormode not identifiable
- 12: Errormode not identifiable
- 12: Defective component
- 12: Errormode not identifiable

Errordetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Ignition ON not detected, ignition switch defective, connection cable damaged

Take actions for error repair

Check cabling, if sensor not working, check ignition switch and if necessary replace it, check connection cable and if necessary repair or replace it

other error properties

System reaction: Warning, engine can not start
Behaviour error lamp: permanent light
Selfhealing: no
Signal Priority: 2
Measurement @ errortime: actual value

DTC-List

Diagnosis- and Errorcodes

referenced ECU-Software
P490_: 220, 310, 501
P491_: 220, 310, 400, 501

P492_: 213
P513_: 214, 300

227 / 523550 / T50CD

Error description TERMINAL 50

Terminal 50: ECU receives a permanent signal

Error codes

DEUTZ-Errorcode: 227

BlinkCode (short-long-short): 5 - 1 - 5

SPN: 523550

possible FMI:

- 12: Defective component
- 12: Errormode not identifiable
- 12: Errormode not identifiable
- 12: Errormode not identifiable

Errordetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Engine start switch stuck, start switch clamped, connection cable damaged

Take actions for error repair

Check cabling, if sensor not working, check start switch and if necessary replace it, check connection cable and if necessary repair or replace it

other error properties

System reaction: Warning
Behaviour error lamp: permanent light
Selfhealing: no
Signal Priority: 1
Measurement @ errorime: actual value

228 / 523550 / TPUMon

Error description TERMINAL 50

Internal hardware monitoring: ECU detects a deviation between the signal of time module and the system time

Error codes

DEUTZ-Errorcode: 228

BlinkCode (short-long-short): 5 - 5 - 5

SPN: 523550

possible FMI:

- 12: Errormode not identifiable
- 12: Errormode not identifiable
- 12: Errormode not identifiable
- 2: data stream is defective

Errordetection

Errorlamp shows blinking. Entry in errormemory.

Possible reason for error

Time processing unit (TPU) defective, ECU defective

Take actions for error repair

If error not removable, change ECU

other error properties

System reaction: Recovery of ECU
Behaviour error lamp: blinking
Selfhealing: no
Signal Priority: 5
Measurement @ errorime: -

232 / 84 / VSSCD1

Error description VEHICLE SPEED

Vehicle speed: over the maximum, signal invalid or implausible compared with the injection quantity and the engine speed, offset factors unlearned

Error codes

DEUTZ-Errorcode: 232

BlinkCode (short-long-short): 5 - 2 - 1

SPN: 84

possible FMI:

- 0: data valid, but above normal working area
- 12: Defective component
- 8: unusual frequency, pulse or period.
- 14: Special Instructions

Errordetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Speed above target range, signal invalid or implausible compared to injection volume and engine speed, distance factor not learned, sensor defective, connection cable damaged

Take actions for error repair

Check cabling, if sensor not working, check sensor and if necessary replace it, check connection cable and if necessary repair or replace it

other error properties

System reaction: Warning
Behaviour error lamp: permanent light
Selfhealing: yes
Signal Priority: 3
Measurement @ errorime: default value

DTC-List

Diagnosis- and Errorcodes

referenced ECU-Software
P490_: 220, 310, 501
P491_: 220, 310, 400, 501

P492_: 213
P513_: 214, 300



235 / 523600 / WdCom

Error description SERIAL INTERFACE DEF.

Internal hardware monitoring: the ECU detects a disturbance in internal communication

Error codes

DEUTZ-Errorcode: 235

BlinkCode (short-long-short): 5 - 5 - 5

SPN: 523600

possible FMI:

- 12: Errormode not identifiable
- 12: Errormode not identifiable
- 12: Errormode not identifiable
- 12: Defective component

Errordetection

Errorlamp shows blinking. Entry in errormemory.

Possible reason for error

Communication disturbed, ECU defective

Take actions for error repair

If error not to removable, change ECU

other error properties

System reaction: Recovery of ECU

Behaviour error lamp: blinking

Selfhealing: no

Signal Priority: 5

Measurement @ errortime: -

236 / 523470 / PRVMonSysReac

Error description RAIL PRESS. LIM. VALVE

Rail pressure relief valve: is open, will be forced to open, the forced-open failed; the ECU activates a system reaction

Error codes

DEUTZ-Errorcode: 236

BlinkCode (short-long-short): 1 - 4 - 6

SPN: 523470

possible FMI:

- 12: Defective component
- 12: Defective component
- 12: Errormode not identifiable
- 12: Errormode not identifiable

Errordetection

Errorlamp shows permanent light, 15s before shut off. Entry in errormemory.

Possible reason for error

Rail pressure relief valve open or forced open abortive (interpretation of the rail pressure gradient), power supply voltage too low, rail pressure sensor defective, fuel metering unit defective, rail pressure relief valve defective, air in fuel system

Take actions for error repair

Check working voltage and if necessary correct it, check rail-pressure sensor and if necessary replace it, check FCU and if necessary replace it, check rail pressure relief valve and if necessary replace it, bleed the fuel-system

other error properties

System reaction: Warning, shut the engine off in about 5 minutes

Behaviour error lamp: permanent light, 15s before shut off

Selfhealing: no

Signal Priority: 4

Measurement @ errortime: actual value

237 / 523006 / APPCDSwtnSel

Error description CONTR. MODE SWITCH

Controller mode switch: the signal received by ECU is defective or implausible.

Error codes

DEUTZ-Errorcode: 237

BlinkCode (short-long-short): 2 - 4 - 2

SPN: 523006

possible FMI:

- 3: Voltage to high or short circuit to +Ubatt
- 4: Voltage to low or short circuit to -Ubatt
- 2: data stream is defective
- 12: Errormode not identifiable

Errordetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Cable break, signal implausible, switch defective, connection cable damaged

Take actions for error repair

Check switch and if necessary replace it, check connection cable and if necessary repair or replace it

other error properties

System reaction:

Behaviour error lamp: permanent light

Selfhealing: yes

Signal Priority: 2

Measurement @ errortime: actual value

DTC-List

Diagnosis- and Errorcodes

referenced ECU-Software
P490_: 220, 310, 501
P491_: 220, 310, 400, 501

P492_: 213
P513_: 214, 300

238 / 523007 / FrmMng_TORxEngPress

Error description CAN ERROR RxEngPress.

Error codes

DEUTZ-Errorcode: 238

BlinkCode (short-long-short): 2 - 1 - 5

SPN: 523007

possible FMI:

- 12: Defective component
- 12: Errormode not identifiable
- 12: Errormode not identifiable
- 12: Errormode not identifiable

Errorredetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Take actions for error repair

other error properties

System reaction:

Behaviour error lamp: permanent light

Selfhealing: yes

Signal Priority: 1

Measurement @ errortime: default value

239 / 523008 / MplCtI

Error description MANIPULATION CONTROL

Data monitoring: the torque curve does not match the specification

Error codes

DEUTZ-Errorcode: 239

BlinkCode (short-long-short): 4 - 2 - 4

SPN: 523008

possible FMI:

- 1: data valid, but below normal working area
- 2: data stream is defective
- 12: Errormode not identifiable
- 12: Errormode not identifiable

Errorredetection

Errorlamp shows . Entry in errormemory.

Possible reason for error

Manipulation of Topcurve detected, data manipulation, too slow changed curve

Take actions for error repair

other error properties

System reaction:

Behaviour error lamp:

Selfhealing: -

Signal Priority: 3

Measurement @ errortime:

240 / 98 / OLSCD

Error description OIL LEVEL SWITCH

Oil level sensor: the voltage of sensor measured by ECU is out of the target range or the received value of oil level via CAN is defective or the signal value is implausible

Error codes

DEUTZ-Errorcode: 240

BlinkCode (short-long-short): 2 - 1 - 1

SPN: 98

possible FMI:

- 3: Voltage to high or short circuit to +Ubatt
- 4: Voltage to low or short circuit to -Ubatt
- 2: data stream is defective
- 2: data stream is defective

Errorredetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Voltage outside target range, CAN signal error, signal implausible, sensor defective, connection cable damaged, CAN bus wrong cabled, wiring damaged, receiver (sender of the message) work inaccurately, parametering inaccurate

Take actions for error repair

Check cabling, if sensor not working, check sensor and if necessary replace it, check connection cable and if necessary repair or replace it, Check CAN Bus cabling (Bus shaduling, polarity, short circuit, power interrupt), test protocol of receiver, chec

other error properties

System reaction: Warning, substitute value

Behaviour error lamp: permanent light

Selfhealing: yes

Signal Priority: 3

Measurement @ errortime: default value

DTC-List

Diagnosis- and Errorcodes

referenced ECU-Software
P490_: 220, 310, 501
P491_: 220, 310, 400, 501

P492_: 213
P513_: 214, 300



241 / 98 / OLSCDSysReacHi

Error description OIL LEVEL SWITCH

Oil level: the oil level calculated by ECU is above the target range; the ECU activates a system reaction

Error codes

DEUTZ-Errorcode: 241

BlinkCode (short-long-short): 2 - 5 - 1

SPN: 98

possible FMI:

- 0: data valid, but above normal working area
- 12: Errormode not identifiable
- 12: Errormode not identifiable
- 12: Errormode not identifiable

Errordetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Oil level too high with system reaction, oil volume too large, sensor defective, connection cable damaged, CAN data error

Take actions for error repair

Check oil level and if necessary correct it, check sensor and if necessary replace it, check connection cable and if necessary repair or replace it

other error properties

System reaction: Advice: OLSCD_stSysReacReq

Behaviour error lamp: permanent light

Selfhealing: yes

Signal Priority: 4

Measurement @ errortime: actual value

242 / 107 / ADPSCDana

Error description AIR FILTER COND.

Air filter differential pressure sensor: the voltage of sensor measured by ECU is out of the target range

Error codes

DEUTZ-Errorcode: 242

BlinkCode (short-long-short): 1 - 3 - 6

SPN: 107

possible FMI:

- 3: Voltage to high or short circuit to +Ubatt
- 4: Voltage to low or short circuit to -Ubatt
- 12: Errormode not identifiable
- 12: Errormode not identifiable

Errordetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Voltage outside target range, sensor defective, connection cable damaged

Take actions for error repair

Check cable harness, check sensor and if necessary replace it, check connection cable and if necessary repair or replace it

other error properties

System reaction: Warning, substitute value

Behaviour error lamp: permanent light

Selfhealing: yes

Signal Priority: 3

Measurement @ errortime: default value

243 / 98 / OLSCDSysReacLo

Error description OIL LEVEL SWITCH

Oil level: the oil level calculated by ECU is underneath the target range; the ECU activates a system reaction

Error codes

DEUTZ-Errorcode: 243

BlinkCode (short-long-short): 2 - 5 - 2

SPN: 98

possible FMI:

- 1: data valid, but below normal working area
- 12: Errormode not identifiable
- 12: Errormode not identifiable
- 12: Errormode not identifiable

Errordetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Oil level too low with system reaction, oil volume too small, sensor defective, connection cable damaged, CAN data error

Take actions for error repair

Check oil level and if necessary correct it, check sensor and if necessary replace it, check connection cable and if necessary repair or replace it

other error properties

System reaction: Advice: OLSCD_stSysReacReq

Behaviour error lamp: permanent light

Selfhealing: yes

Signal Priority: 4

Measurement @ errortime: actual value

DTC-List

Diagnosis- and Errorcodes

referenced ECU-Software
P490_: 220, 310, 501
P491_: 220, 310, 400, 501

P492_: 213
P513_: 214, 300



244 / 523009 / PrvMonWear

Error description REPL. RAIL PRESS. VALVE

Rail pressure relief valve: is open more frequently or for a longer time than what the technical specification allows

Error codes

DEUTZ-Errorcode: 244

BlinkCode (short-long-short): 2 - 5 - 3

SPN: 523009

possible FMI:

- 9: Abnormal update rated
- 10: Abnormal rate of change
- 14: Special Instructions
- 12: Errorcode not identifiable

Errordetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Rail pressure relief valve open more frequently than the technical specification allowed, rail pressure relief valve open longer than the technical specification allowed, rail pressure relief valve defective

Take actions for error repair

Change rail pressure relief valve and remove the error through Serdia command

other error properties

System reaction: permanent error message, unerasurable by "Clear EM"

Behaviour error lamp: permanent light

Selfhealing: no

Signal Priority: 3

Measurement @ errortime: actual value

245 / 523010 / RailMeUn8

Error description LEAKAGE DETECTION

Wenn the engine is in idle running, the metering unit compares its output and rail pressure with the default value (Parameter) and calculates a correction factor-it calibrates itself then

Error codes

DEUTZ-Errorcode: 245

BlinkCode (short-long-short): 2 - 5 - 4

SPN: 523010

possible FMI:

- 0: data valid, but above normal working area
- 12: Errorcode not identifiable
- 12: Errorcode not identifiable
- 12: Errorcode not identifiable

Errordetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Take actions for error repair

other error properties

System reaction:

Behaviour error lamp: permanent light

Selfhealing: no

Signal Priority: 3

Measurement @ errortime: actual value

246 / 523650 / FISys_FLPFMSysReac

Error description

Low fuel pressure Diesel: the low fuel pressure calculated by ECU is underneath the target range; the ECU activates a system reaction

Error codes

DEUTZ-Errorcode: 246

BlinkCode (short-long-short): 5 - 4 - 1

SPN: 523650

possible FMI:

- 2: data stream is defective
- 2: data stream is defective
- 12: Errorcode not identifiable
- 12: Errorcode not identifiable

Errordetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Diesel fuel pressure below target range with system reaction, interruption in cycling process of low fuel pressure (for example, fuel pump defective), sensor defective, connection cable damaged

Take actions for error repair

Check Diesel low fuel pressure loop system, Check electrical fuel pump, inspect fuel system and if necessary repair it, check sensor and if necessary replace it, check connection cable and if necessary repair or replace it

other error properties

System reaction: Warning

Behaviour error lamp: permanent light

Selfhealing: yes

Signal Priority: 4

Measurement @ errortime: default value

DTC-List

Diagnosis- and Errorcodes

referenced ECU-Software
P490_: 220, 310, 501
P491_: 220, 310, 400, 501

P492_: 213
P513_: 214, 300



247 / 523651 / FISys_FTSFMSysReac

Error description

Rape Oil Fuel temperature: the fuel temperature calculated by ECU is above the target range; the ECU activates a system reaction

Error codes

DEUTZ-Errorcode: 247

BlinkCode (short-long-short): 5 - 4 - 2

SPN: 523651

possible FMI:

- 2: data stream is defective
- 2: data stream is defective
- 12: Errormode not identifiable
- 12: Errormode not identifiable

Errordetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Rape oil fuel temperature above target range with system reaction, interruption of rape oil fuel loop (for example, heat exchanger not working properly), sensor defective, connection cable damaged

Take actions for error repair

Check rape oil fuel system as well as heat exchanger and heat exchanger valve, if necessary repair it, check sensor and if necessary replace it, check connection cable and if necessary repair or replace it

other error properties

System reaction: Warning and switchover to Diesel operation mode

Behaviour error lamp: permanent light

Selfhealing: yes

Signal Priority: 3

Measurement @ errortime: default value

248 / 523652 / FISys_FlushStateEngineOff

Error description

Engine shut off without flushing or flushing was not already completed. ECU stores every shutoff with uncompleted or missing flushing process

Error codes

DEUTZ-Errorcode: 248

BlinkCode (short-long-short): 5 - 4 - 3

SPN: 523652

possible FMI:

- 2: data stream is defective
- 12: Errormode not identifiable
- 12: Errormode not identifiable
- 12: Errormode not identifiable

Errordetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Engine shut off without flushing of the fuel system in Diesel operation mode, Shutoff before flushing in Diesel operation mode was finished

Take actions for error repair

Awaiting complete flushing of the fuel system everytime before engine shut off

other error properties

System reaction: Warning

Behaviour error lamp: permanent light

Selfhealing: yes

Signal Priority: 3

Measurement @ errortime: -

249 / 523653 / FISys_RapeOilHeatEx

Error description RAPEOILSYSTEM

Awaited temperatur rise with opened heat exchanger valve did not occur. Error in fuel heating system.

Error codes

DEUTZ-Errorcode: 249

BlinkCode (short-long-short): 5 - 4 - 4

SPN: 523653

possible FMI:

- 2: data stream is defective
- 12: Errormode not identifiable
- 12: Errormode not identifiable
- 12: Errormode not identifiable

Errordetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Fuel heating system (heat exchanger) not working correctly

Take actions for error repair

Check Heat exchanger and heat exchanger valve, check cooling system going to the heat exchanger, check rape oil system going to the heat exchanger

other error properties

System reaction: Warning

Behaviour error lamp: permanent light

Selfhealing: yes

Signal Priority: 3

Measurement @ errortime: -

DTC-List

Diagnosis- and Errorcodes

referenced ECU-Software
P490_: 220, 310, 501
P491_: 220, 310, 400, 501

P492_: 213
P513_: 214, 300



250 / 523654 / FrmMngDieselLvl

Error description RAPEOILSYSTEM

Status DieselLvl (Diesel tank level): the voltage of the sensor measured by ECU is out of the target range

Error codes

DEUTZ-Errorcode: 250

BlinkCode (short-long-short): 5 - 4 - 5

SPN: 523654

possible FMI:

- 3: Voltage to high or short circuit to +Ubatt
- 4: Voltage to low or short circuit to -Ubatt
- 12: Errormode not identifiable
- 12: Errormode not identifiable

Errordetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Cable break or short circuit, sensor defective, connection cable damaged

Take actions for error repair

Check cabling, if sensor not working, check sensor and if necessary replace it, check connection cable and if necessary repair or replace it

other error properties

System reaction: Warning, substitute value
Behaviour error lamp: permanent light
Selfhealing: yes
Signal Priority: 3
Measurement @ errortime: default value

251 / 523655 / FrmMngFuelTemp

Error description RAPEOILSYSTEM

Status FuelTemp (Fuel Temperature): the voltage of the sensor measured by ECU is out of the target range

Error codes

DEUTZ-Errorcode: 251

BlinkCode (short-long-short): 5 - 4 - 6

SPN: 523655

possible FMI:

- 3: Voltage to high or short circuit to +Ubatt
- 4: Voltage to low or short circuit to -Ubatt
- 12: Errormode not identifiable
- 12: Errormode not identifiable

Errordetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Cable break or short circuit, lamp defective, connection cable damaged

Take actions for error repair

Check cabling, if sensor not working, check sensor and if necessary replace it, check connection cable and if necessary repair or replace it

other error properties

System reaction: Warning, substitute value
Behaviour error lamp: permanent light
Selfhealing: yes
Signal Priority: 3
Measurement @ errortime: default value

252 / 523656 / FrmMngLowPressureDiesel

Error description RAPEOILSYSTEM

Status LowPressureDiesel (Low fuel pressure diesel): the voltage of the sensor measured by ECU is out of the target range

Error codes

DEUTZ-Errorcode: 252

BlinkCode (short-long-short): 5 - 4 - 7

SPN: 523656

possible FMI:

- 3: Voltage to high or short circuit to +Ubatt
- 4: Voltage to low or short circuit to -Ubatt
- 12: Errormode not identifiable
- 12: Errormode not identifiable

Errordetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Cable break or short circuit, lamp defective, connection cable damaged

Take actions for error repair

Check cabling, if sensor not working, check sensor and if necessary replace it, check connection cable and if necessary repair or replace it

other error properties

System reaction: Warning, substitute value
Behaviour error lamp: permanent light
Selfhealing: yes
Signal Priority: 3
Measurement @ errortime: default value

DTC-List

Diagnosis- and Errorcodes

referenced ECU-Software
P490_: 220, 310, 501
P491_: 220, 310, 400, 501

P492_: 213
P513_: 214, 300



253 / 523657 / FrmMngRapeOilIn

Error description RAPEOILSYSTEM

CAN messageRapeOilIn (Rape oil input): the message can not be received by ECU

Error codes

DEUTZ-Errorcode: 253

BlinkCode (short-long-short): 5 - 6 - 1

SPN: 523657

possible FMI:

- 12: Defective component
- 12: Errormode not identifiable
- 12: Defective component
- 12: Errormode not identifiable

Errordetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

CAN bus wrong cabled, wiring is damaged, receiver (sender of the message) work inaccurately, parametering inaccurate

Take actions for error repair

Check CAN Bus cabling (Bus shedding, polarity, short circuit, power interrupt), test protocol of receiver, check CAN functional range

other error properties

System reaction: Warning, substitute values
Behaviour error lamp: permanent light
Selfhealing: yes
Signal Priority: 3
Measurement @ errortime: default value

254 / 523658 / FrmMngRapeOilVl

Error description RAPEOILSYSTEM

Status RapeOilVl (Rape oil tank level): the voltage of the sensor measured by ECU is out of the target range

Error codes

DEUTZ-Errorcode: 254

BlinkCode (short-long-short): 5 - 6 - 2

SPN: 523658

possible FMI:

- 3: Voltage to high or short circuit to +Ubatt
- 4: Voltage to low or short circuit to -Ubatt
- 12: Errormode not identifiable
- 12: Errormode not identifiable

Errordetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Cable break or short circuit, lamp defective, connection cable damaged

Take actions for error repair

Check cabling, if sensor not working, check sensor and if necessary replace it, check connection cable and if necessary repair or replace it

other error properties

System reaction: Warning, substitute value
Behaviour error lamp: permanent light
Selfhealing: yes
Signal Priority: 3
Measurement @ errortime: default value

255 / 523659 / FrmMngRapeOilVlV1

Error description RAPEOILSYSTEM

Status RapeOilVlV1 (Valve 1): the current drain measured by ECU is out of the target range or the maximum permissible temperature of the ECU component is exceeded

Error codes

DEUTZ-Errorcode: 255

BlinkCode (short-long-short): 5 - 6 - 3

SPN: 523659

possible FMI:

- 12: Errormode not identifiable
- 12: Errormode not identifiable
- 12: Defective component
- 12: Errormode not identifiable

Errordetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Cable break or short circuit, valve defective, connection cable damaged

Take actions for error repair

Check cabling, if valve not working, check valve and if necessary replace it, check connection cable and if necessary repair or replace it

other error properties

System reaction: Warning and switchover to Diesel operation mode
Behaviour error lamp: permanent light
Selfhealing: yes
Signal Priority: 3
Measurement @ errortime: default value

DTC-List

Diagnosis- and Errorcodes

referenced ECU-Software
P490_: 220, 310, 501
P491_: 220, 310, 400, 501

P492_: 213
P513_: 214, 300



256 / 523660 / FrmMngRapeOilVlv2

Error description RAPEOILSYSTEM

Status RapeOilVlv2 (Valve 2): the current drain measured by ECU is out of the target range or the maximum permissible temperature of the ECU component is exceeded

Error codes

DEUTZ-Errorcode: 256

BlinkCode (short-long-short): 5 - 6 - 4

SPN: 523660

possible FMI:

- 12: Errormode not identifiable
- 12: Errormode not identifiable
- 12: Defective component
- 12: Errormode not identifiable

Errordetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Cable break or short circuit, valve defective, connection cable damaged

Take actions for error repair

Check cabling, if valve not working, check valve and if necessary replace it, check connection cable and if necessary repair or replace it

other error properties

System reaction: Warning and switchover to Diesel operation mode

Behaviour error lamp: permanent light

Selfhealing: yes

Signal Priority: 3

Measurement @ errortime: default value

257 / 523661 / FrmMngRapeOilVlv3

Error description RAPEOILSYSTEM

Status RapeOilVlv3 (Valve 3): the current drain measured by ECU is out of the target range or the maximum permissible temperature of the ECU component is exceeded

Error codes

DEUTZ-Errorcode: 257

BlinkCode (short-long-short): 5 - 6 - 5

SPN: 523661

possible FMI:

- 12: Errormode not identifiable
- 12: Errormode not identifiable
- 12: Defective component
- 12: Errormode not identifiable

Errordetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Cable break or short circuit, valve defective, connection cable damaged

Take actions for error repair

Check cabling, if valve not working, check valve and if necessary replace it, check connection cable and if necessary repair or replace it

other error properties

System reaction: Warning and switchover to Diesel operation mode

Behaviour error lamp: permanent light

Selfhealing: yes

Signal Priority: 3

Measurement @ errortime: default value

258 / 523662 / FrmMngRapeOilVlv4

Error description RAPEOILSYSTEM

Status RapeOilVlv4 (Valve 4): the current drain measured by ECU is out of the target range or the maximum permissible temperature of the ECU component is exceeded

Error codes

DEUTZ-Errorcode: 258

BlinkCode (short-long-short): 5 - 6 - 6

SPN: 523662

possible FMI:

- 12: Errormode not identifiable
- 12: Errormode not identifiable
- 12: Defective component
- 12: Errormode not identifiable

Errordetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Cable break or short circuit, valve defective, connection cable damaged

Take actions for error repair

Check cabling, if valve not working, check valve and if necessary replace it, check connection cable and if necessary repair or replace it

other error properties

System reaction: Warning

Behaviour error lamp: permanent light

Selfhealing: yes

Signal Priority: 3

Measurement @ errortime: default value

DTC-List

Diagnosis- and Errorcodes

referenced ECU-Software
P490_: 220, 310, 501
P491_: 220, 310, 400, 501

P492_: 213
P513_: 214, 300



259 / 523663 / FrmMngRapeOilVlv5

Error description RAPEOILSYSTEM

Status RapeOilVlv5 (Valve 5): the current drain measured by ECU is out of the target range or the maximum permissible temperature of the ECU component is exceeded

Error codes

DEUTZ-Errorcode: 259

BlinkCode (short-long-short): 5 - 6 - 7

SPN: 523663

possible FMI:

- 12: Errormode not identifiable
- 12: Errormode not identifiable
- 12: Defective component
- 12: Errormode not identifiable

Errordetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

Cable break or short circuit, valve defective, connection cable damaged

Take actions for error repair

Check cabling, if valve not working, check valve and if necessary replace it, check connection cable and if necessary repair or replace it

other error properties

System reaction: Warning
Behaviour error lamp: permanent light
Selfhealing: yes
Signal Priority: 3
Measurement @ errortime: default value

260 / 523664 / FrmMngSTIN1RX

Error description RAPEOILSYSTEM

CAN message STIN1 (State Inputs 1): the message can not be received by ECU

Error codes

DEUTZ-Errorcode: 260

BlinkCode (short-long-short): 5 - 6 - 8

SPN: 523664

possible FMI:

- 12: Defective component
- 12: Errormode not identifiable
- 12: Defective component
- 12: Errormode not identifiable

Errordetection

Errorlamp shows permanent light. Entry in errormemory.

Possible reason for error

CAN bus wrong cabled, wiring is damaged, receiver (sender of the message) work inaccurately, parametering inaccurate

Take actions for error repair

Check CAN Bus cabling (Bus shedding, polarity, short circuit, power interrupt), test protocol of receiver, check CAN functional range

other error properties

System reaction: Warning, substitute values
Behaviour error lamp: permanent light
Selfhealing: yes
Signal Priority: 3
Measurement @ errortime: default value



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